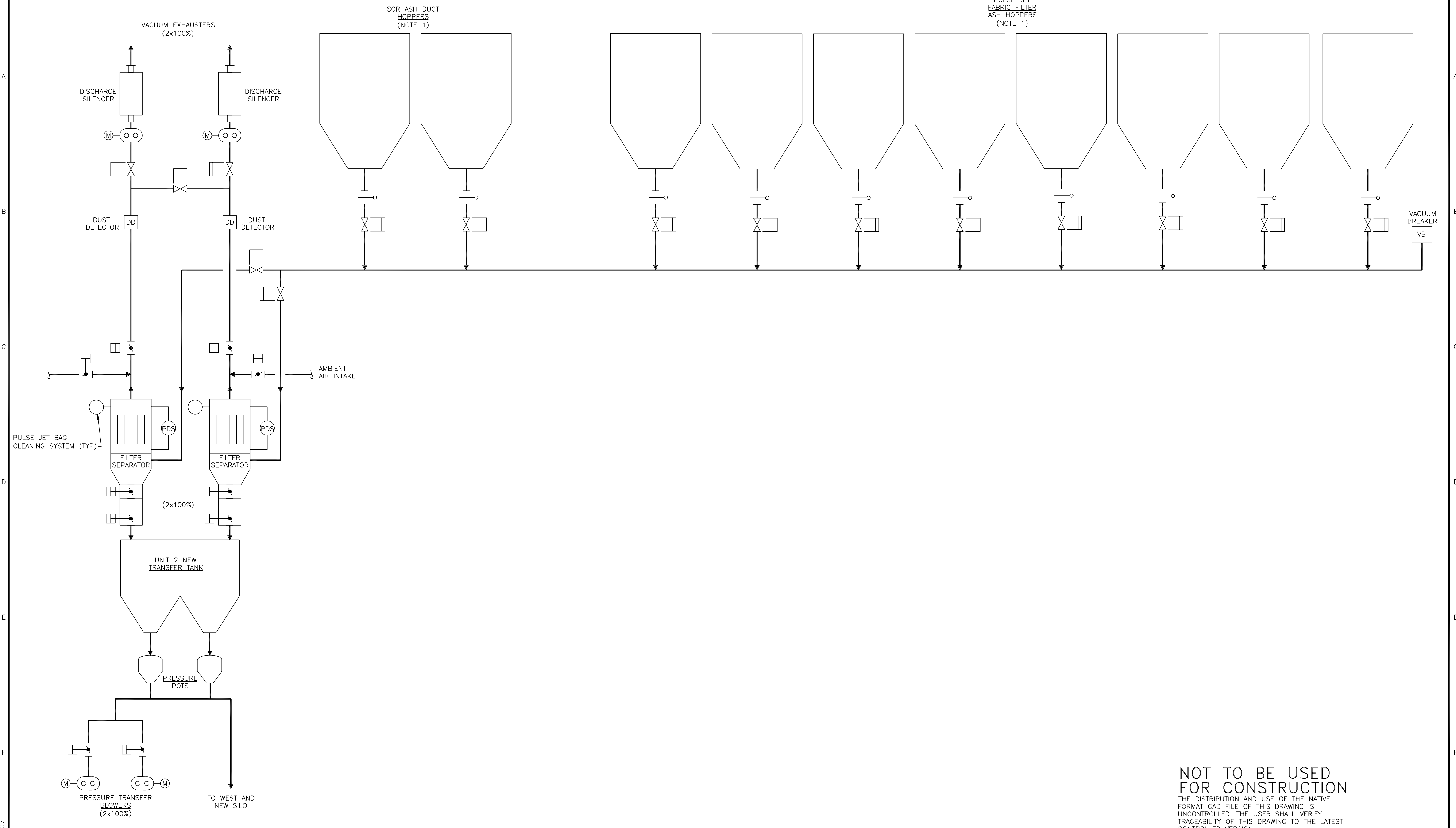


- NOTES:
1. NUMBER OF HOPPERS TO BE CONFIRMED DURING DETAILED DESIGN.
 2. SIZE AND QUANTITY OF ADDITIONAL EQUIPMENT REQUIRED TO BE DETERMINED DURING DETAILED DESIGN.



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NO	DATE	REVISIONS AND RECORD OF ISSUE	DRN	DES	CHK	PDE	APP
B	27/JAN/11	ISSUED FOR CLIENT REVIEW	PRP	NCM	MRW		
A	14/JAN/11	ISSUED FOR IN HOUSE REVIEW	HWB	NCM	MRW		

BLACK & VEATCH CORPORATION

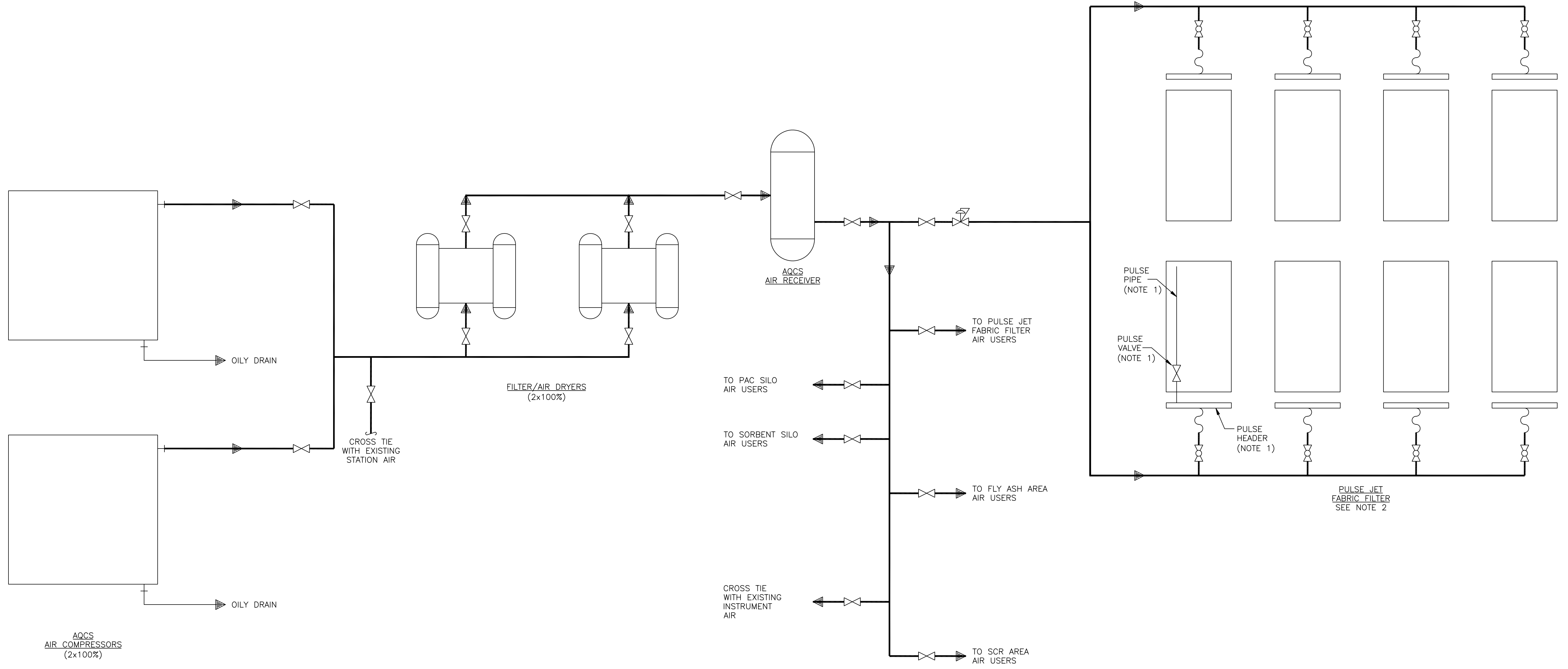
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 DATE: _____

**LG&E/KU – MILL CREEK STATION
 PHASE II: AIR QUALITY CONTROL STUDY**

UNIT 2 PROCESS FLOW DIAGRAM
 FLY ASH HANDLING

PROJECT	DRAWING NUMBER	REV
168908-M2ASB-M2022		B
CODE		
AREA		

- NOTES:**
1. EACH COMPARTMENT WILL HAVE MORE THAN ONE PULSE HEADER AND MULTIPLE PULSE VALVES AND PULSE PIPES. ONE SET IS SHOWN FOR CLARITY.
 2. NUMBER OF COMPARTMENTS TO BE CONFIRMED DURING DETAILED DESIGN.

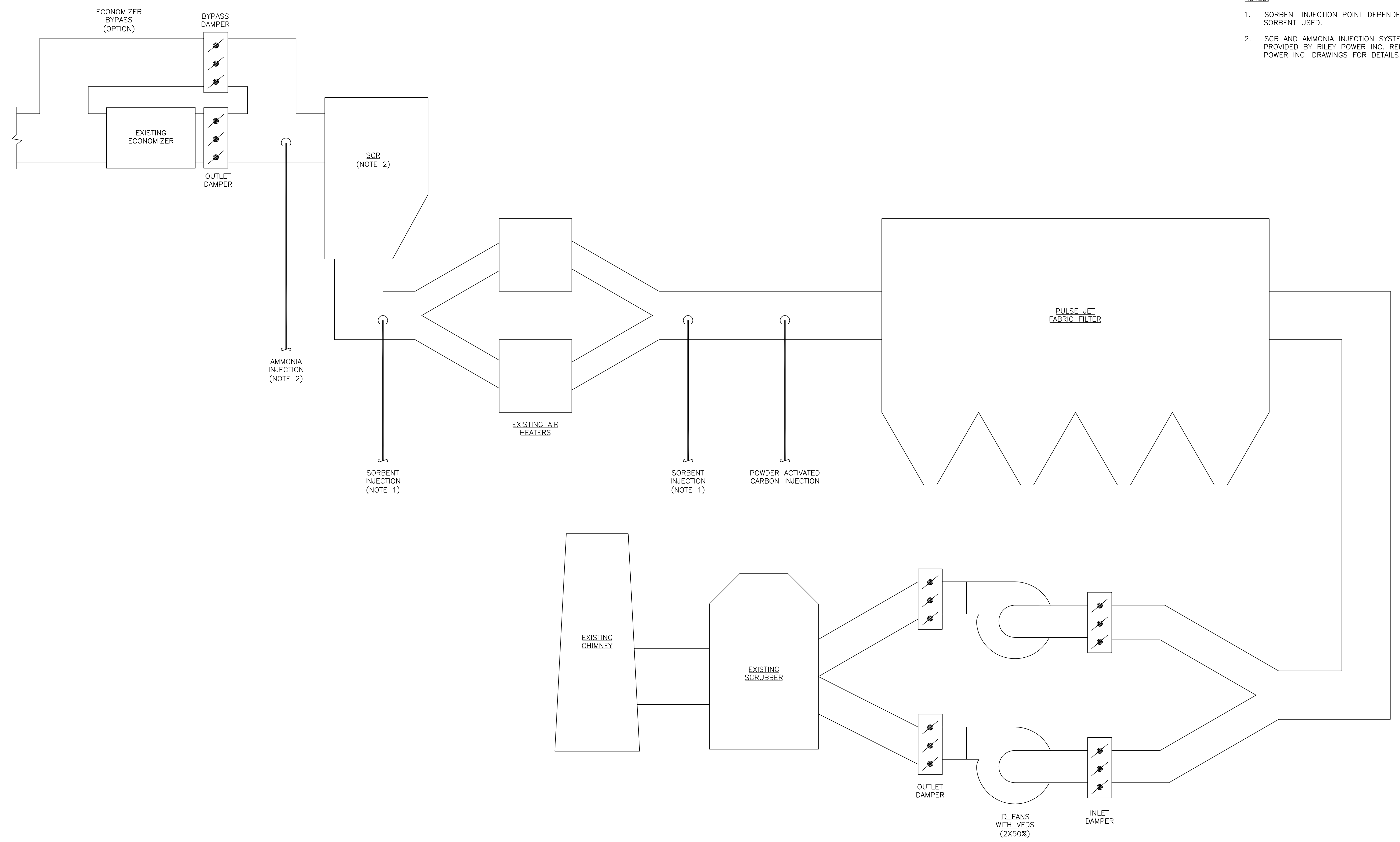


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 ACAD 16.1s (LWS Tech)
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NO	DATE	REVISIONS AND RECORD OF ISSUE	DRN	DES	CHK	PDE	APP
B	27/JAN/11	ISSUED FOR CLIENT REVIEW	PRP	NCM	MRW		
A	14/JAN/11	ISSUED FOR IN HOUSE REVIEW	HWB	NCM	MRW		

	LG&E/KU - MILL CREEK STATION PHASE II: AIR QUALITY CONTROL STUDY	PROJECT 168908-M2CAB-M2182	DRAWING NUMBER B
	UNIT 2 PROCESS FLOW DIAGRAM AQCS COMPRESSED AIR	CODE AREA	



- NOTES:**
1. SORBENT INJECTION POINT DEPENDENT ON SORBENT USED.
 2. SCR AND AMMONIA INJECTION SYSTEMS ARE PROVIDED BY RILEY POWER INC. REFER TO RILEY POWER INC. DRAWINGS FOR DETAILS.

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 THE DISTRIBUTION AND USE OF THE NATIVE FORMAT CAD FILE OF THIS DRAWING IS UNCONTROLLED. THE USER SHALL VERIFY TRACEABILITY OF THIS DRAWING TO THE LATEST CONTROLLED VERSION.

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NO	DATE	REVISIONS AND RECORD OF ISSUE	DRN	DES	CHK	PDE	APP
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A	14/JAN/11	ISSUED FOR IN HOUSE REVIEW	HWB	NCM	MRW		

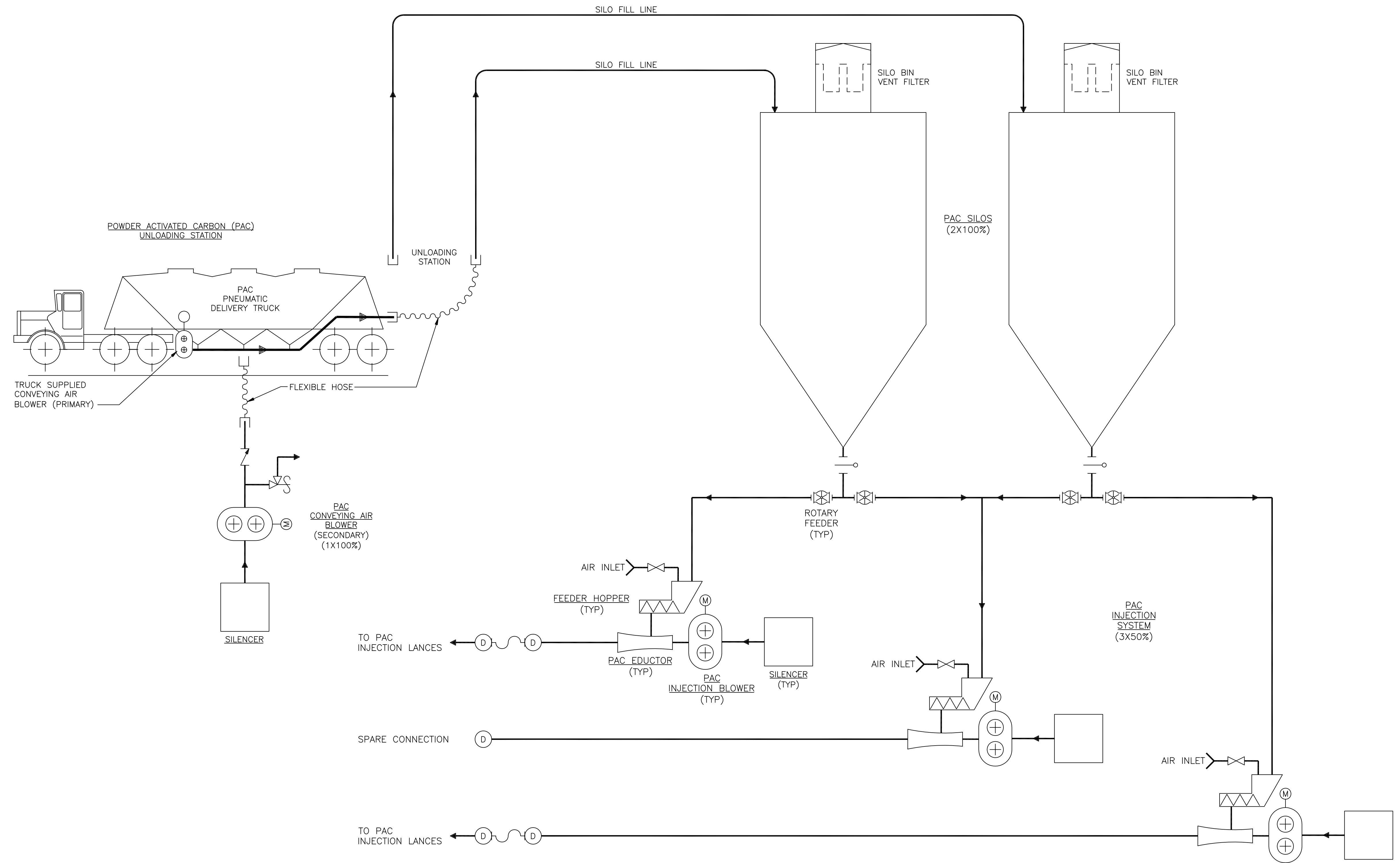
BLACK & VEATCH CORPORATION

DRAWN: HWB
 DATE: _____

LG&E/KU – MILL CREEK STATION
PHASE II: AIR QUALITY CONTROL STUDY

UNIT 2 PROCESS FLOW DIAGRAM
 INDUCED DRAFT

PROJECT	DRAWING NUMBER	REV
168908-M2CCE-M2145		B
CODE		
AREA		



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NO	DATE	REVISIONS AND RECORD OF ISSUE	DRN	DES	CHK	PDE	APP
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A	14/JAN/11	ISSUED FOR IN HOUSE REVIEW	HWB	NCM	MRW		

BLACK & VEATCH CORPORATION

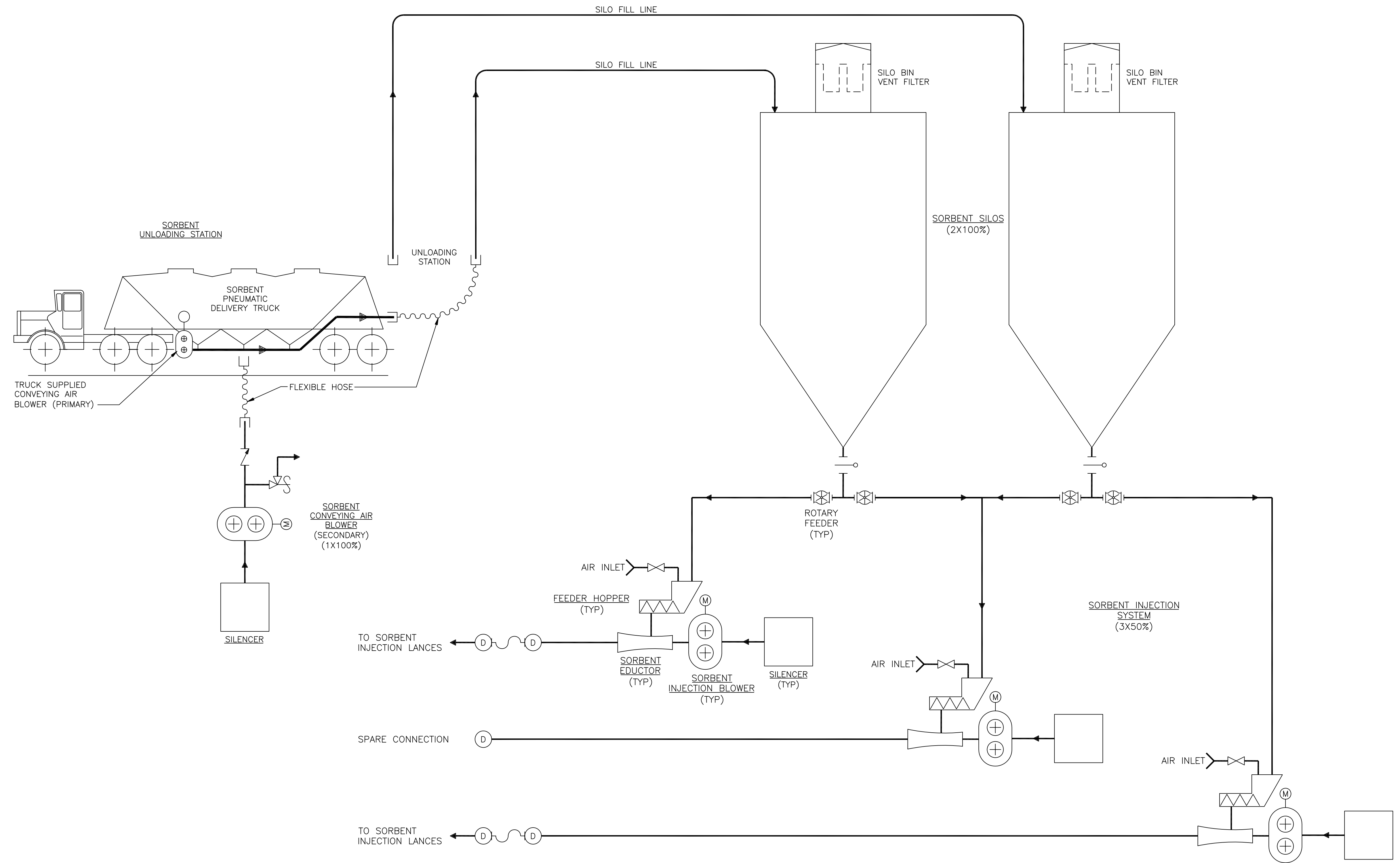
DRAWN: HWB
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LG&E/KU – MILL CREEK STATION
PHASE II: AIR QUALITY CONTROL STUDY

UNIT 2 PROCESS FLOW DIAGRAM
 POWDER ACTIVATED CARBON INJECTION

PROJECT	DRAWING NUMBER	REV
168908-M2CCH-M2148A	B	
CODE	AREA	

A
B
C
D
E
F



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NO	DATE	REVISIONS AND RECORD OF ISSUE	DRN	DES	CHK	PDE	APP
B	27/JAN/11	ISSUED FOR CLIENT REVIEW	PRP	NCM	MRW		
A	14/JAN/11	ISSUED FOR IN HOUSE REVIEW	HWB	NCM	MRW		

BLACK & VEATCH CORPORATION

DRAWN: HWB
 DATE: _____

LG&E/KU – MILL CREEK STATION
PHASE II: AIR QUALITY CONTROL STUDY

UNIT 2 PROCESS FLOW DIAGRAM
 SORBENT INJECTION

PROJECT	DRAWING NUMBER	REV
168908-M2CCH-M2148B	B	
CODE		
AREA		

PIPING SYMBOLS

PIPE LINES	VALVES	FLOW ELEMENTS	EQUIPMENT & EQUIPMENT TRIM (CONT.)
PRIMARY PIPING DIRECTION OF FLOW SECONDARY PIPING INSULATION WITH ELECTRIC HEAT TRACE INSULATION ONLY VESSEL INSULATION ATMOSPHERIC VENT DRAIN LINE UD - UNDERGROUND DRAIN OW - OILY WASTE HUB-UP	<p>NOTE 1 OPEN CLOSED</p> GATE VALVE BALL VALVE GLOBE VALVE BUTTERFLY VALVE KNIFE GATE VALVE PLUG VALVE CHECK VALVE NEEDLE VALVE PINCH VALVE EXCESS FLOW VALVE BLOCK AND BLEED VALVE SNAPPY JOE MANIFOLD (2 CONNECTIONS) MANIFOLD (3 CONNECTIONS) MANIFOLD (5 CONNECTIONS) HYDROSTATIC RELIEF VALVE 3-WAY VALVE 4-WAY VALVE ANGLE VALVE DIAPHRAGM VALVE ROTARY VALVE DIAPHRAGM SEAL RUPTURE DISK	ORIFICE ROTAMETER AVERAGING PITOT MAGNETIC FLOW METER DENSITY METER VENTURI THERMAL MASS FLOW METER CORIOLIS FLOW METER VORTEX FLOW METER	PUMP CENTRIFUGAL BLOWER AIR EXCHANGER/COOLER AIR EXCHANGER/HEATER HEATER COMPRESSOR MOTOR AGITATOR EQUIPMENT NOZZLE BUTTERFLY DAMPER MULTI-LOUVERED DAMPER DOUBLE LOUVER DAMPER GUILLOTINE DAMPER SONIC HORN RETRACT SOOTBLOWER ROTARY SOOTBLOWER FLOW DIVERTER DRUM ROTARY FEEDER DOSAGE ROLLER HOIST HYDROCYCLONE SCREW FEEDER
SIGNAL LINES	ACTUATOR AND REGULATOR VALVES	PIPE FITTINGS	EQUIPMENT & EQUIPMENT TRIM
CONNECTION TO PROCESS LINE CAPILLARY TUBE MECHANICAL LINK ELECTRIC ELECTRIC BINARY PNEUMATIC PNEUMATIC BINARY HYDRAULIC ELECTRO MAGNETIC OR SONIC SOFTWARE OR DATA LINK UNDEFINED	DIAPHRAGM ACTUATOR DIAPHRAGM ACTUATOR WITH SOLENOID DIAPHRAGM ACTUATOR WITH SOLENOID AND POSITIONER CYLINDER ACTUATOR (PNEUMATIC OR HYDRAULIC) CYLINDER ACTUATOR (PNEUMATIC OR HYDRAULIC) WITH SOLENOID MOTOR ACTUATOR HYDRAULIC ACTUATOR PNEUMATIC ACTUATOR SOLENOID ACTUATOR PRESSURE SAFETY REGULATOR SELF-CONTAINED PRESSURE REDUCING REGULATOR SELF-CONTAINED BACK PRESSURE REGULATOR SELF-CONTAINED CONSTANT FLOW REGULATOR FLOW REGULATOR (AIR PURGE)	FLANGE HOSE CONNECTION PIPE CAP PIPE PLUG FLEXIBLE HOSE REDUCER SPRAY NOZZLE EXPANSION JOINT / FLEX CONNECTOR COUPLING TEST CONNECTION CERAMIC SPOOL PIECE	EDUCTOR DUPLEX STRAINER STRAINER STRAINER WITH VALVE START-UP STRAINER FILTER STEAM TRAP SILENCER CONE SILENCER SCREW FEEDER
LINE MISCELLANEOUS			
SPEC BREAK SCOPE LINE SKID BOUNDARY TERMINAL POINT INDICATES SLOPED LINE			

CONTROL FUNCTIONS

	FIELD MOUNT (NO PANEL)	MAIN PANEL OPERATOR ACCESSIBLE	INSIDE MAIN PANEL (NOT ACCESSIBLE)	SECONDARY PANEL OPERATOR ACCESSIBLE	INSIDE SECONDARY PANEL (NOT ACCESSIBLE)
PRIMARY CHOICE OR BASIC CONTROL SYSTEM					
ALTERNATIVE CHOICE OR SAFETY INSTRUMENTED SYS.					
COMPUTER SYSTEMS AND SOFTWARE					
DISCRETE					

* NORMALLY INACCESSIBLE OR BEHIND THE PANEL DEVICES OR FUNCTIONS ARE DEPICTED BY USING THE SAME SYMBOLS BUT WITH DASHED HORIZONTAL BARS.

THIS DRAWING IS CONCEPTUAL IN NATURE AND IS NOT A COMPLETE OR FINAL WORK PRODUCT. THE ILLUSTRATED PROCESSES, SYSTEMS, DIMENSIONS, PARTS AND EQUIPMENT SET FORTH ON THIS DRAWING ARE PRELIMINARY AND SUBJECT TO REVISION. THIS DRAWING IS NOT SUITABLE FOR PROCUREMENT, MANUFACTURE OR INSTALLATION.

TAG NUMBER CONVENTION

LINE DESIGNATION LEGEND	INSTRUMENT DESIGNATION LEGEND																																																																																																		
<p>TYPICAL LINE TAG NUMBER</p> <p>PIPE SIZE: 6" UNIT NO. (OPT.): LLSY PROCESS FLUID: 4004 DRAWING NO.: CS150 SEQUENTIAL NO.: CS150</p> <p>PROCESS FLUID</p> <table border="0"> <tr> <td>ABP ASH BYPRODUCT</td> <td>FG FLUE GAS</td> <td>OFA OVERFIRE AIR</td> </tr> <tr> <td>ARS ABSORBER RECYCLE SLURRY</td> <td>FD FORCED DRAFT AIR</td> <td>PAC POWDERED ACTIVATED CARBON</td> </tr> <tr> <td>NH3 AMMONIA</td> <td>FW FEEDWATER</td> <td>PSH PRIMARY SUPERHEATER</td> </tr> <tr> <td>AA ATOMIZING AIR</td> <td>GS GYPSUM (DRY)</td> <td>PSS PROCESS SLUMP SLURRY</td> </tr> <tr> <td>BA BARRIER AIR</td> <td>GSS GYPSUM SLURRY</td> <td>PW PROCESS WATER</td> </tr> <tr> <td>CMP COMPRESSED AIR</td> <td>HSH HIGH TEMPERATURE SUPERHEATER</td> <td>QW QUENCH WATER</td> </tr> <tr> <td>CD CONDENSATE</td> <td>HF HYDRAULIC FLUID</td> <td>RW RECLAIM WATER</td> </tr> <tr> <td>CA COOLING AIR</td> <td>HL HYDRATED LIME</td> <td>SLA SEAL AIR</td> </tr> <tr> <td>CW COOLING WATER</td> <td>IA INSTRUMENT AIR</td> <td>SA SERVICE WATER</td> </tr> <tr> <td>DA DILUTION AIR</td> <td>LS LIMESTONE</td> <td>SW SERVICE WATER</td> </tr> <tr> <td>DI DISTRIBUTOR AIR</td> <td>LSY LIMESTONE SLURRY</td> <td>SPW SPRAY WATER</td> </tr> <tr> <td>DWC DOWNCOMERS</td> <td>LUB LUBRICATING OIL</td> <td>TA TRANSPORT AIR</td> </tr> <tr> <td>EC ECONOMIZER</td> <td>MSD MAIN STEAM DRUM</td> <td>VT VENT</td> </tr> <tr> <td>FLT FILTRATE</td> <td>OA OXIDATION AIR</td> <td>WW WASTE WATER</td> </tr> </table> <p>PIPE SPECIFICATION (MATERIAL)</p> <table border="0"> <tr> <td>CS150 CARBON STEEL, CLASS 150</td> <td>FRP051 FIBERGLASS REINFORCED PLASTIC 50 PSI RATING WITH CORROSION/ABRASION LINER</td> </tr> <tr> <td>CS153 CARBON STEEL, CLASS 150, SPIRALWELD, 10" AND OVER</td> <td>FRP076 FIBERGLASS REINFORCED PLASTIC 75 PSI RATING WITH CORROSION/ABRASION LINER</td> </tr> <tr> <td>CS154 CARBON STEEL, CLASS 150, LOW PRESSURE BLOWER</td> <td>FRP101 FIBERGLASS REINFORCED PLASTIC 100 PSI RATING WITH CORROSION/ABRASION LINER</td> </tr> <tr> <td>FRP051 FIBERGLASS REINFORCED PLASTIC 50 PSI RATING WITH 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<tr> <td>SS140 STAINLESS STEEL, CLASS 150, TYPE 304/304L, 2 1/2" AND OVER SCHEDULE 10S</td> <td>SS190 FERRITIC-AUSTENITIC (DUPLEX) STAINLESS STEEL ALLOY 2205, CLASS 150</td> </tr> </table> <p>PIPE SERVICE</p> <p>OFF-DRAWING PIPING CONNECTOR</p> <p>ON-DRAWING PIPING CONNECTOR</p> <p>DESTINATION DRAWING NO.</p> <p>SOURCE DRAWING NO.</p> <p>GRID LOCATION OF CONNECTION ON DESTINATION DRAWING</p> <p>GRID LOCATION OF CONNECTION ON SOURCE DRAWING</p>	ABP ASH BYPRODUCT	FG FLUE GAS	OFA OVERFIRE AIR	ARS ABSORBER RECYCLE SLURRY	FD FORCED DRAFT AIR	PAC POWDERED ACTIVATED CARBON	NH3 AMMONIA	FW FEEDWATER	PSH PRIMARY SUPERHEATER	AA ATOMIZING AIR	GS GYPSUM (DRY)	PSS PROCESS SLUMP SLURRY	BA BARRIER AIR	GSS GYPSUM SLURRY	PW PROCESS WATER	CMP COMPRESSED AIR	HSH HIGH TEMPERATURE SUPERHEATER	QW QUENCH WATER	CD CONDENSATE	HF HYDRAULIC FLUID	RW RECLAIM WATER	CA COOLING AIR	HL HYDRATED LIME	SLA SEAL AIR	CW COOLING WATER	IA INSTRUMENT AIR	SA SERVICE WATER	DA DILUTION AIR	LS LIMESTONE	SW SERVICE WATER	DI 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FEED FEEDER	SB SOOTBLOWER																																																																																																		
FLT FILTER	STC STEAM COIL																																																																																																		
GR GEAR REDUCER	STR STRAINER																																																																																																		
HX HEAT EXCHANGER	TNK TANK																																																																																																		
HTR HEATER	VEB VACUUM BELT FILTER																																																																																																		
HST HOIST	VB VIBRATOR																																																																																																		
JBX JUNCTION BOX																																																																																																			

HAND VALVE DESIGNATION LEGEND

TYPICAL VALVE TAG NUMBER

UNIT NO. (OPT.): LLSY
 SYSTEM CODE: HV
 VALVE TYPE: 4010
 SEQUENTIAL NO.: 4010

HAND VALVE TYPES

FSV FLOW SAFETY VALVE
HV HAND VALVE
PCV PRESSURE CONTROL VALVE
PRV PRESSURE REDUCING VALVE
PSV PRESSURE SAFETY VALVE

CONTROL VALVE DESIGNATION LEGEND

TYPICAL CONTROL VALVE TAG NUMBER

CONTROL VALVE TYPE: CV
 CONTROL VALVE NO.: 4010

UNIT NO. (OPT.): LLSY
 SYSTEM CODE: CV
 CONTROL VALVE TYPE: 4010
 DRAWING NO.: 4010
 SEQUENTIAL NO.: 4010

CONTROL VALVE TYPES

CV CONTROL VALVE
SV SOLENOID VALVE
PCV PRESSURE CONTROL VALVE (SELF-CONTAINED)
FCV FLOW CONTROL VALVE (SELF-CONTAINED)
TV TEMPERATURE CONTROL VALVE
FV FLOW CONTROL VALVE
PV PRESSURE CONTROL VALVE

FAILURE MODE

FC FAIL CLOSED
FF FAIL IN PLACE
FO FAIL OPEN
LO LOCK OPEN
LC LOCK CLOSED

INSTRUMENT IDENTIFICATION (ISA STANDARD S5.1)

FIRST LETTER	SUCCEEDING LETTERS			
	MEASURED OR INITIATING VARIABLE	MODIFIER	READOUT OR PASSIVE FUNCTION	OUTPUT FUNCTION
A	ANALYSIS		ALARM	
B	BURNER, COMBUSTION		USER'S CHOICE	USER'S CHOICE
C	USER'S CHOICE			CONTROL
D	DENSITY	DIFFERENTIAL		
E	VOLTAGE		SENSOR (PRIMARY ELEMENT)	
F	FLOW RATE	RATIO (FRACTION)		
G	GROUND FAULT		GLASS VIEWING DEVICE	
H	HAND			HIGH
I	CURRENT		INDICATE	
J	POWER	SCAN		
K	TIME, TIME SCHEDULE	TIME RATE OF CHANGE		CONTROL STATION
L	LEVEL		LIGHT	LOW
M	USER'S CHOICE	MOMENTARY		MIDDLE, INTERMEDIATE
N	USER'S CHOICE		USER'S CHOICE	USER'S CHOICE
O	USER'S CHOICE		ORIFICE, RESTRICTION	OPEN
P	PRESSURE, VACUUM		POINT (TEST) CONNECTION	
Q	QUANTITY	INTEGRATE, TOTALIZE		
R	RADIATION		RECORD	
S	SPEED, FREQUENCY	SAFETY		SWITCH
T	TEMPERATURE			TRANSMIT
U	MULTIVARIABLE		MULTIFUNCTION	MULTIFUNCTION
V	VIBRATION, MECH. ANALYSIS		VALVE, DAMPER, LOUVER	
W	WEIGHT, FORCE		WELL	
X	UNCLASSIFIED	X-AXIS	UNCLASSIFIED	UNCLASSIFIED
Y	EVENT, STATE OR PRESENCE	Y-AXIS		RELAY, COMPUTE, CONVERT
Z	POSITION, DIMENSION	Z-AXIS		DRIVER, ACTUATOR UNCLASSIFIED FINAL CONTROL ELEMENT

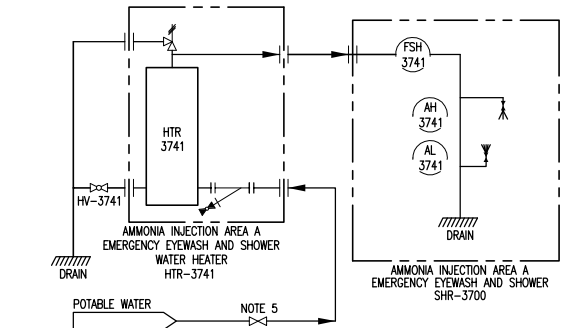
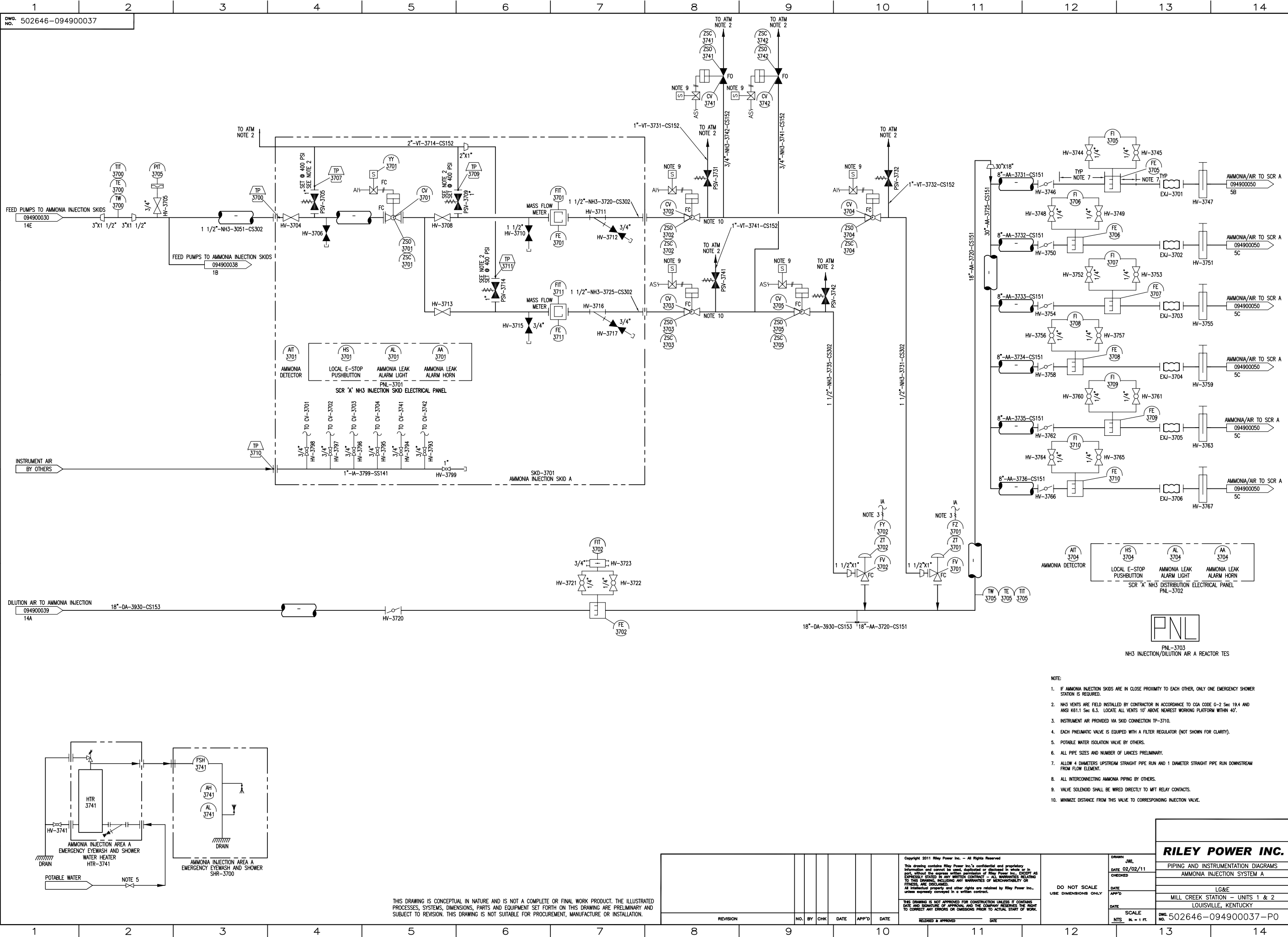
- NOTES:
- NORMALLY CLOSED VALVES ARE VALVES THAT REMAIN CLOSED DURING "NORMAL" DAY TO DAY OPERATION OF THE FACILITY. VALVES SHOWN OPEN WILL BE OPENED OR CLOSED DEPENDING ON THE OPERATING MODE DESIRED.
 - ITEMS MARKED USER'S CHOICE ARE LABELED ON THE DRAWING.
 - MAY BE SUPERSEDED BY PLANT CONVENTION.

RILEY POWER INC.

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CHECKED:	
DATE:	
APP'D:	
DATE:	
SCALE:	
NTS: 1/8" = 1 FT.	

REVISION	NO.	BY	CHK	DATE	APP'D	DATE

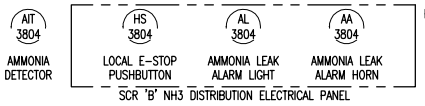
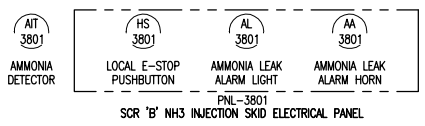
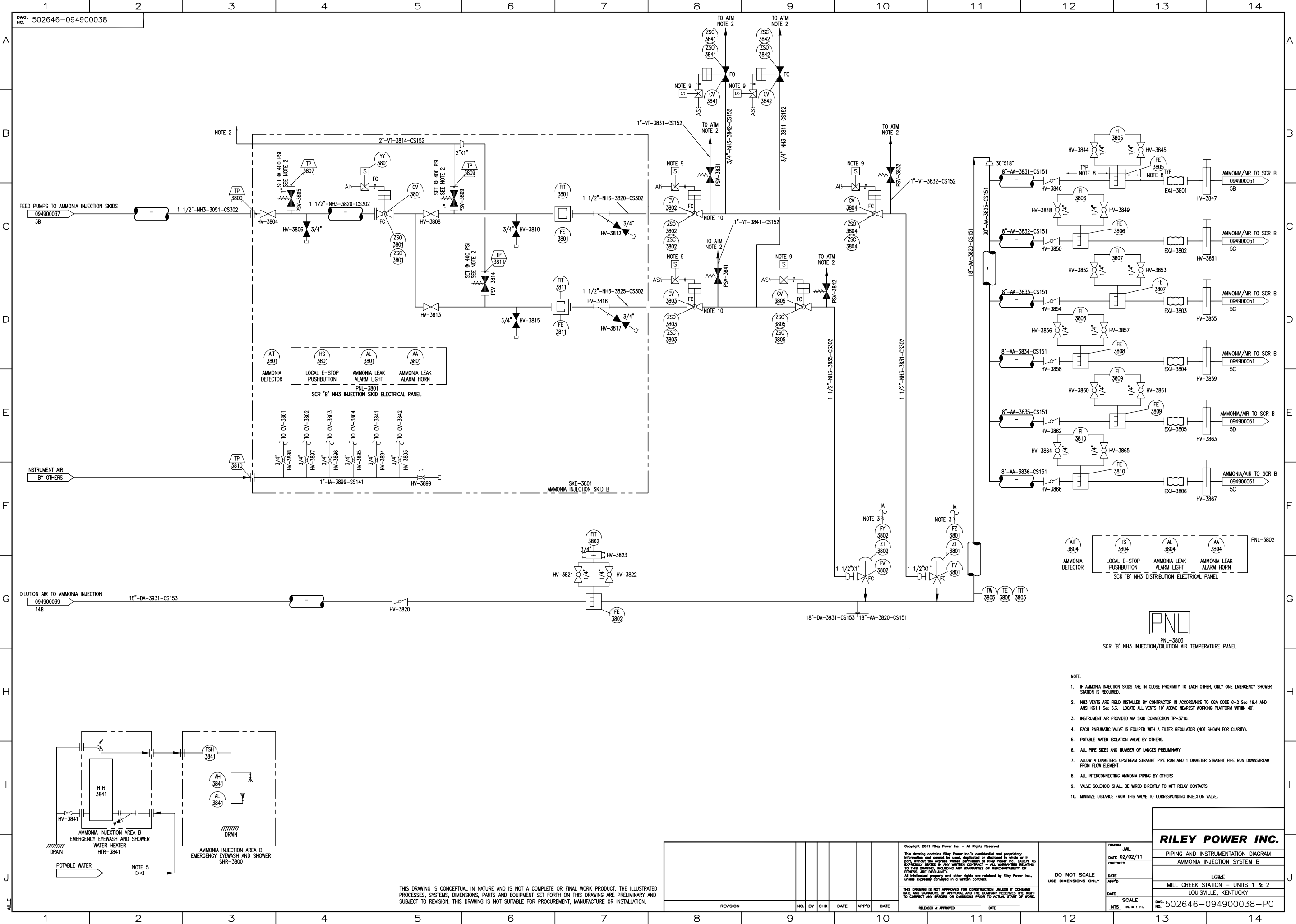
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- NOTE:
- IF AMMONIA INJECTION SKIDS ARE IN CLOSE PROXIMITY TO EACH OTHER, ONLY ONE EMERGENCY SHOWER STATION IS REQUIRED.
 - NH3 VENTS ARE FIELD INSTALLED BY CONTRACTOR IN ACCORDANCE TO CGA CODE G-2 SEC 19.4 AND ANSI K61.1 SEC 6.3. LOCATE ALL VENTS 10' ABOVE NEAREST WORKING PLATFORM WITHIN 40'.
 - INSTRUMENT AIR PROVIDED VIA SKID CONNECTION TP-3710.
 - EACH PNEUMATIC VALVE IS EQUIPPED WITH A FILTER REGULATOR (NOT SHOWN FOR CLARITY).
 - POTABLE WATER ISOLATION VALVE BY OTHERS.
 - ALL PIPE SIZES AND NUMBER OF LANCES PRELIMINARY.
 - ALLOW 4 DIAMETERS UPSTREAM STRAIGHT PIPE RUN AND 1 DIAMETER STRAIGHT PIPE RUN DOWNSTREAM FROM FLOW ELEMENT.
 - ALL INTERCONNECTING AMMONIA PIPING BY OTHERS.
 - VALVE SOLENOID SHALL BE WIRED DIRECTLY TO MFT RELAY CONTACTS.
 - MINIMIZE DISTANCE FROM THIS VALVE TO CORRESPONDING INJECTION VALVE.

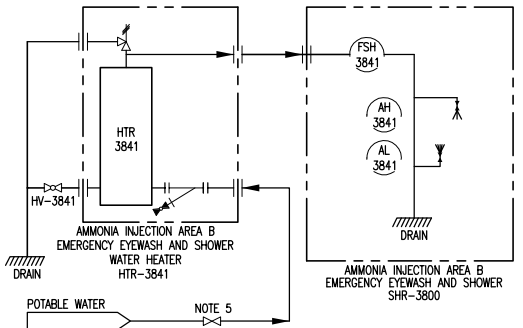
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THIS DRAWING IS NOT APPROVED FOR CONSTRUCTION UNLESS IT CONTAINS DATE AND SIGNATURE OF APPROVAL AND THE COMPANY RESERVES THE RIGHT TO CORRECT ANY ERRORS OR OMISSIONS PRIOR TO ACTUAL START OF WORK.				DO NOT SCALE USE DIMENSIONS ONLY		SCALE: NTS, 1/4" = 1 FT. DWG. NO.: 502646-094900037-PO			
REVISION	NO.	BY	CHK	DATE	APP'D	DATE	DATE		



PNL-3803
SCR 'B' NH3 INJECTION/DILUTION AIR TEMPERATURE PANEL

- NOTE:
1. IF AMMONIA INJECTION SKIDS ARE IN CLOSE PROXIMITY TO EACH OTHER, ONLY ONE EMERGENCY SHOWER STATION IS REQUIRED.
 2. NH3 VENTS ARE FIELD INSTALLED BY CONTRACTOR IN ACCORDANCE TO CGA CODE G-2 Sec 19.4 AND ANSI K81.1 Sec 6.3. LOCATE ALL VENTS 10' ABOVE NEAREST WORKING PLATFORM WITHIN 40'.
 3. INSTRUMENT AIR PROVIDED VIA SKID CONNECTION TP-3710.
 4. EACH PNEUMATIC VALVE IS EQUIPPED WITH A FILTER REGULATOR (NOT SHOWN FOR CLARITY).
 5. POTABLE WATER ISOLATION VALVE BY OTHERS.
 6. ALL PIPE SIZES AND NUMBER OF LANCES PRELIMINARY.
 7. ALLOW 4" DIAMETERS UPSTREAM STRAIGHT PIPE RUN AND 1" DIAMETER STRAIGHT PIPE RUN DOWNSTREAM FROM FLOW ELEMENT.
 8. ALL INTERCONNECTING AMMONIA PIPING BY OTHERS.
 9. VALVE SOLENOID SHALL BE WIRED DIRECTLY TO MFT RELAY CONTACTS.
 10. MINIMIZE DISTANCE FROM THIS VALVE TO CORRESPONDING INJECTION VALVE.



THIS DRAWING IS CONCEPTUAL IN NATURE AND IS NOT A COMPLETE OR FINAL WORK PRODUCT. THE ILLUSTRATED PROCESSES, SYSTEMS, DIMENSIONS, PARTS AND EQUIPMENT SET FORTH ON THIS DRAWING ARE PRELIMINARY AND SUBJECT TO REVISION. THIS DRAWING IS NOT SUITABLE FOR PROCUREMENT, MANUFACTURE OR INSTALLATION.

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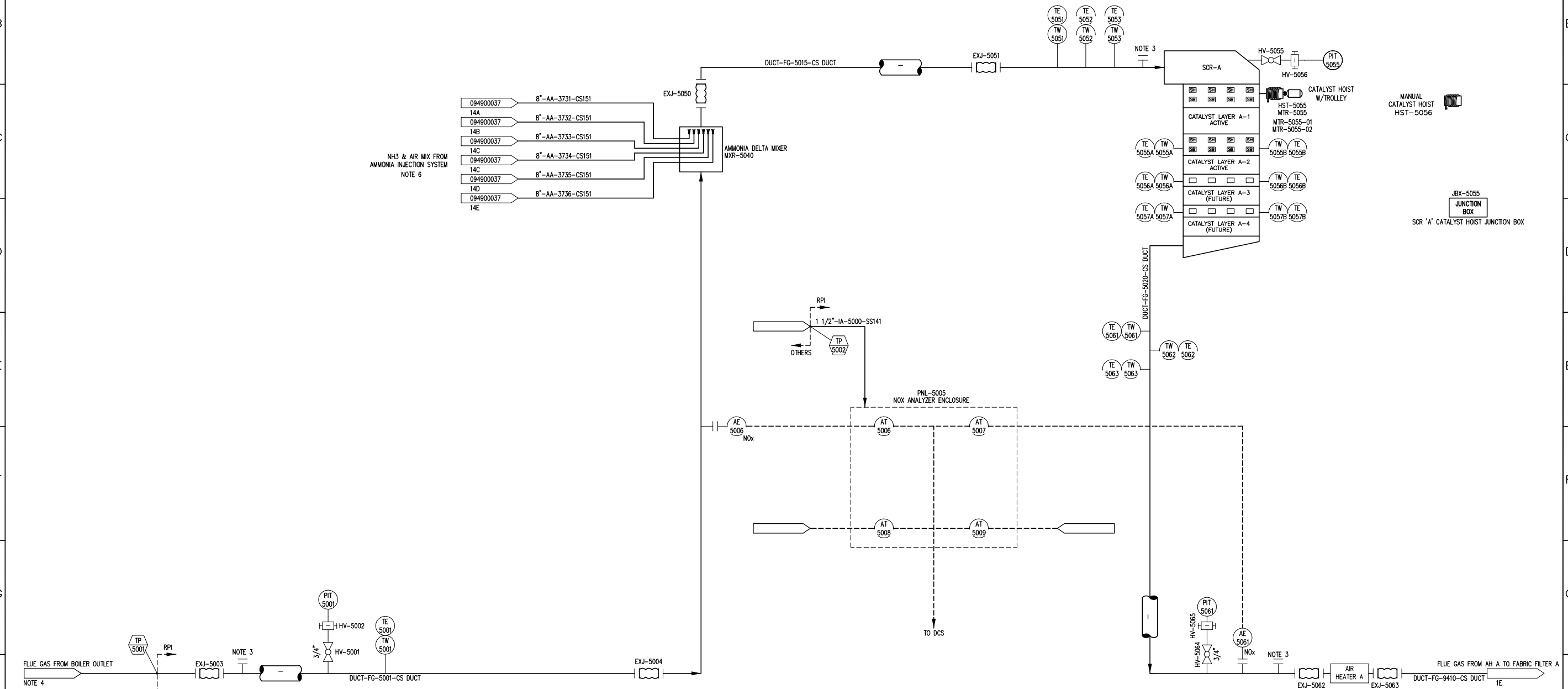
PIPING AND INSTRUMENTATION DIAGRAM
 AMMONIA INJECTION SYSTEM B

LG&E
 MILL CREEK STATION - UNITS 1 & 2
 LOUISVILLE, KENTUCKY

SCALE: NTS. 1/4" = 1 FT.

DWG. NO. 502646-094900038-PO

DWG NO. 502646-094900050

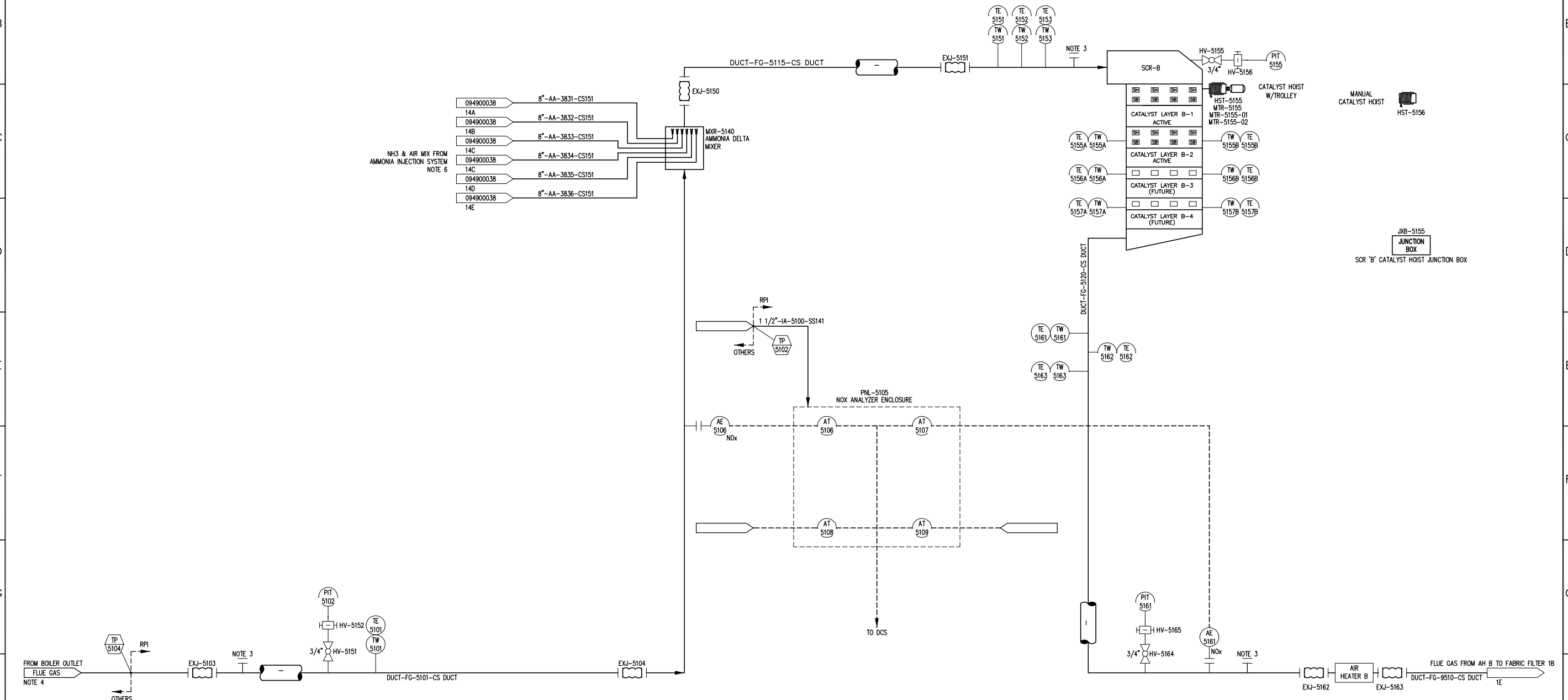


- NOTE:
1. EACH CATALYST LAYER INCLUDES EIGHT SONIC HORNS (SH), SIX 4" TEST CONNECTIONS, AND TWO 1" INSTRUMENT CONNECTIONS.
 2. ALL DAMPERS, DUCT WORK AND REACTORS ARE INSULATED.
 3. SIX 4" TEST PORT CONNECTIONS.
 4. FLUE GAS TEMPERATURE CONTROL, LARGE PARTICLE ASH CONTROL AND INSTRUMENT CONNECTIONS BY OTHERS.
 5. ALL PIPING 2" AND UNDER TO BE SUPPLIED AND FIELD ROUTED BY OTHERS EXCEPT AS NOTED.
 6. PORT SIZES AND LOCATION TO BE SUPPLIED BY OTHERS.
 7. INJECTION PIPING SIZE AND NUMBER OF INJECTION NOZZLES PRELIMINARY.

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REVISION	NO.	BY	CHK	DATE	APP'D	DATE	RELEASED & APPROVED	DATE	SCALE	NTS	IN. = 1 FT.

DWG NO. 502646-094900051



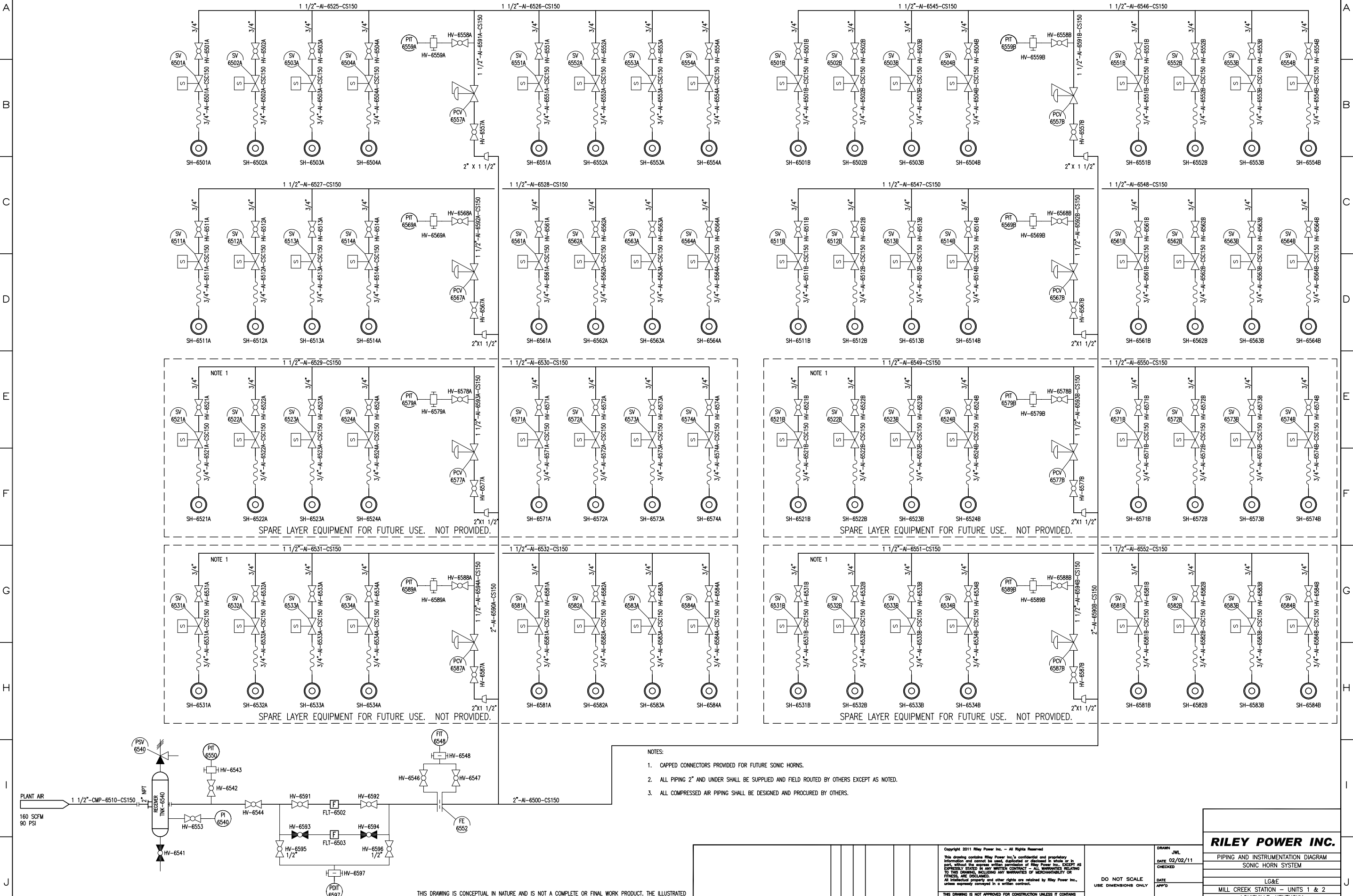
- NOTE:
1. EACH CATALYST LAYER INCLUDES EIGHT SONIC HORNS (SH), SIX 4" TEST CONNECTIONS, AND TWO 1" INSTRUMENT CONNECTIONS.
 2. ALL DAMPERS, DUCT WORK AND REACTORS ARE INSULATED.
 3. SIX 4" TEST PORT CONNECTIONS.
 4. FLUE GAS TEMPERATURE CONTROL, LARGE PARTICLE ASH CONTROL AND INSTRUMENT CONNECTIONS BY OTHERS.
 5. ALL PIPING 2" AND UNDER TO BE SUPPLIED AND FIELD ROUTED BY OTHERS EXCEPT AS NOTED.
 6. INJECTION PIPING SIZE AND NUMBER OF INJECTION NOZZLES PRELIMINARY.

THIS DRAWING IS CONCEPTUAL IN NATURE AND IS NOT A COMPLETE OR FINAL WORK PRODUCT. THE ILLUSTRATED PROCESSES, SYSTEMS, DIMENSIONS, PARTS AND EQUIPMENT SET FORTH ON THIS DRAWING ARE PRELIMINARY AND SUBJECT TO REVISION. THIS DRAWING IS NOT SUITABLE FOR PROCUREMENT, MANUFACTURE OR INSTALLATION.

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REVISION	NO.	BY	CHK	DATE	APP'D	DATE						

SCR A

SCR B



NOTE 1
SPARE LAYER EQUIPMENT FOR FUTURE USE. NOT PROVIDED.

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SPARE LAYER EQUIPMENT FOR FUTURE USE. NOT PROVIDED.

- NOTES:
1. CAPPED CONNECTORS PROVIDED FOR FUTURE SONIC HORNS.
 2. ALL PIPING 2" AND UNDER SHALL BE SUPPLIED AND FIELD ROUTED BY OTHERS EXCEPT AS NOTED.
 3. ALL COMPRESSED AIR PIPING SHALL BE DESIGNED AND PROCURED BY OTHERS.

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 USE DIMENSIONS ONLY

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 DATE: []

RILEY POWER INC.
 PIPING AND INSTRUMENTATION DIAGRAM
 SONIC HORN SYSTEM
 LG&E
 MILL CREEK STATION - UNITS 1 & 2
 LOUISVILLE, KENTUCKY
 DWG. NO. 502646-094900065-PO