

Appendix C
Project Design Memorandum
(Design Basis)

EON EW Brown, Ghent, Cane Run, Mill Creek, Trimble County, Green River Design Basis 6/1/2010																				
Unit Designation	EW Brown			Ghent				Cane Run			Mill Creek				Trimble County		Green River			Reference
	1	2	3	1	2	3	4	4	5	6	1	2	3	4	1	2	3	4		
Ultimate Coal analysis, wet basis																				
Carbon, %	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	61.20	65.41	65.41	Data from E-ON	
Hydrogen, %	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.46	4.46	Data from E-ON	
Sulfur, %	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	2.60	2.60	Data from E-ON	
Nitrogen, %	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.34	1.34	Data from E-ON	
Chlorine, %	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Data from E-ON	
Oxygen, %	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.89	6.69	6.69	Data from E-ON	
Ash, %	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	9.00	9.00	Data from E-ON	
Moisture, %	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	10.50	10.50	Data from E-ON	
Higher Heating Value, Btu/lb	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,200	11,600	11,600	Data from E-ON	
Trace Metal Analysis, ppm																				
Antimony (Sb)	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.07	1.07	Data from E-ON	
Arsenic (As)	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	13.00	10.00	10.00	Data from E-ON	
Barium (Ba)	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	74.00	49.00	49.00	Data from E-ON	
Cadmium (Cd)	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.65	0.30	0.30	Data from E-ON	
Chlorine (Cl)	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1600.00	1845.00	1845.00	Data from E-ON	
Chromium (Cr)	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	17.00	17.00	Data from E-ON	
Fluorine (F)	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	98.00	71.00	71.00	Data from E-ON	
Lead (Pb)	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	11.00	Data from E-ON	
Magnesium (Mg)	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	684.00	509.00	509.00	Data from E-ON	
Mercury (Hg)	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.10	0.10	Data from E-ON	
Nickel (Ni)	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	20.00	14.00	14.00	Data from E-ON	
Selenium (Se)	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	2.94	1.93	1.93	Data from E-ON	
Strontium (Sr)	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	56.00	30.00	30.00	Data from E-ON	
Vanadium (V)	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	40.00	Data from E-ON	
Zinc (Zn)	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	48.00	50.00	50.00	Data from E-ON	
Ash Analysis, % by mass																				
Alumina (Al2O3)	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	21.69	19.45	19.45	Data from E-ON	
Barium Oxide (BaO)	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.07	0.06	0.06	Data from E-ON	
Lime (CaO)	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.74	2.89	2.89	Data from E-ON	
Iron Oxide (Fe2O3)	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	21.80	19.90	19.90	Data from E-ON	
Magnesia (MgO)	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	Data from E-ON	
Manganese Oxide (MnO)	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	Data from E-ON	
Phosphorous Pentoxide (P2O5)	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.26	0.21	0.21	Data from E-ON	
Potassium Oxide (K2O)	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.41	2.41	Data from E-ON	
Silica (SiO2)	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	45.88	49.65	49.65	Data from E-ON	
Sodium Oxide (Na2O)	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.77	0.77	Data from E-ON	
Strontium Oxide (SrO)	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.04	0.04	Data from E-ON	
Sulfur Trioxide (SO3)	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.47	2.47	Data from E-ON	
Titania (TiO2)	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.08	1.08	Data from E-ON	
Undetermined	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.13	0.13	Data from E-ON	
Unit Characteristics																				
Gross Turbine Generator Load, MW	110	180	457	541	517	523	526	168	181	261	330	330	423	525	547	760	75	109	Data from E-ON	
Boiler Efficiency, % (HHV)	85.32	86.73	86.53	85.74	86.83	86.31	86.77	85.12	87.14	87.09	85.40	85.40	86.51	86.51	86.88	86.92	89.02	85.25	Data from E-ON	
Boiler Heat Input, MBtu/hr (HHV)	999.80	1,665.50	4,120.43	5,369	4,327	4,327	5,496	1,603	1,757	2,589	3,224	3,311	4,209	5,122	5,310	6,583	848	1,150	Data from E-ON	
Coal Flow Rate, lb/hr	89,269	148,705	367,895	479,375	386,339	386,339	490,714	143,125	156,875	231,161	287,857	295,625	375,804	457,321	474,107	587,788	73,103	99,138	Data from E-ON	
Capacity Factor, %	44.00	62.00	57.00	81.00	78.00	78.00	60.00	60.00	62.00	54.00	68.00	77.00	70.00	75.00	85.00	87.00	26.00	32.00	Data from E-ON	
Fly Ash Portion of Total Ash, %	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	80.0	Data from E-ON	
Air Heater Leakage, %	10.0	10.0	10.0	10.0	10.0	10.0	10.0	16.7	17.0	7.8	10.0	10.0	10.0	10.0	10.0	6.0	6.8	6.8	Data from E-ON	
Excess Air, %	34.352	18.258	16.848	18.258	21.926	21.926	20.433	20.00	20.00	20.00	20.00	20.00	20.00	20.00	18.258	19.700	25.000	25.000	Data from E-ON	
Economizer Outlet Conditions																				
Flue Gas Temperature, F	650	730	730	729	610	731	791	580	630	617	760	760	690	640	700	586	475	610	B&V Combustion Calculations	
Flue Gas Pressure, in. w.g.	-8.0	-3.7	-5.0	-3.2	-5.1	-5.1	-4.5	-4.0	-3.0	-4.0	-5.0	-5.0	-5.0	-5.0	-6.0	-6.0	-5.0	-6.0	B&V Combustion Calculations	
Flue Gas Mass Flow Rate, lb/hr	1,090,927	1,615,221	3,952,267	5,206,933	4,316,060	5,482,104	5,397,559	1,575,668	1,727,042	2,544,856	3,169,029	3,254,545	4,137,234	5,034,667	5,149,714	6,455,853	886,785	1,202,598	B&V Combustion Calculations	
Volumetric Flue Gas Flow Rate, acfm	509.072	796.739	1,855.176	2,563.081	1,922.533	2,718.161	2,779.254	680.015	779.254	1,137.376	1,608.445	1,651,849	2,090.348	2,490.348	2,561.034	3,165.034	405.927	536.927	B&V Combustion Calculations	
Uncontrolled Sulfur Dioxide Concentration, lb/MBtu	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	4.48	4.48	= % Sulfur in Coal x 20,000 / HHV	
Uncontrolled Sulfur Dioxide Mass Flow Rate, lb/hr	5,993	9,983	22,697	32,181	25,936	32,942	32,805	9,608	10,531	15,518	19,846	25,228	30,701	31,828	39,458	3,798	5,150	5,150	B&V Combustion Calculations	
Uncontrolled PM Concentration, lb/MBtu	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	8.746	6.334	6.334	B&V Combustion Calculations	

EON EW Brown, Ghent, Cane Run, Mill Creek, Trimble County, Green River Design Basis 6/1/2010																			
Unit Designation	EW Brown			Ghent				Cane Run			Mill Creek				Trimble County		Green River		Reference
	1	2	3	1	2	3	4	4	5	6	1	2	3	4	1	2	3	4	
Scrubber Outlet Conditions	(For 3 units combined to a common/shared scrubber)																		
Flue Gas Temperature, F	129.64			131.74	128.04	129.28	128.50	131.19	125.96	128.80	130.30	130.32	129.60	129.60	129.24	129.43			
Flue Gas Pressure, in. w.g.	2.00			1.70	1.50	2.00	1.60	2.00	2.00	2.00	1.00	1.00	1.00	1.00	2.00	6.00			
Flue Gas Mass Flow Rate, lb/hr	8,136,097			6,534,149	5,252,980	6,834,132	6,711,801	2,056,206	2,226,116	3,036,144	3,879,298	3,984,228	5,157,618	6,277,442	6,413,722	7,813,543			
Volumetric Flue Gas Flow Rate, acfm	2,029,766			1,643,977	1,306,064	1,705,743	1,671,656	517,157	550,120	754,452	972,502	998,878	1,291,025	1,571,359	1,598,535	1,927,087			
Controlled Sulfur Dioxide Mass Flow Rate, lb/hr	679			805	865	824	821	659	736	1,750	1,515	1,556	2,441	2,407	441	546			
Controlled Sulfur Dioxide Concentration, lb/MBtu	0.10			0.150	0.200	0.150	0.150	0.411	0.419	0.676	0.47	0.47	0.58	0.47	0.083	0.083			
Sulfur Dioxide Removal Efficiency, %	98.33			97.50	96.67	97.50	97.50	93.15	93.02	88.73	92.17	92.17	90.33	92.17	98.62	98.62			
Wet ESP Outlet Conditions																			
Flue Gas Temperature, F	No WESP			No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP
Flue Gas Pressure, in. w.g.	No WESP			No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP
Flue Gas Mass Flow Rate, lb/hr	No WESP			No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP
Volumetric Flue Gas Flow Rate, acfm	No WESP			No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP	No WESP
Stack Outlet Emissions																			
Sulfur Dioxide Emission Concentration, lb/MBtu	0.10	0.10	0.10	0.15	0.20	0.15	0.15	0.411	0.419	0.676	0.47	0.47	0.58	0.47	0.083	0.083	4.48	4.48	Data from E-ON
Sulfur Dioxide Emission Rate, lb/hr	100	167	412	805	865	824	821	659	736	1,750	1,515	1,556	2,441	2,407	441	546	3,798	5,150	= SO ₂ Emission (lb/MBtu) x Heat Input (MBtu/hr)
PM Emission Concentration, lb/MBtu	0.241	0.1	0.1	0.023	0.0565	0.0451	0.0248	0.041	0.034	0.024	0.0385	0.0443	0.0517	0.0354	0.017	0.015	0.063	0.08	Data from E-ON
PM Emission Rate, lb/hr	241	167	412	123	244	248	136	66	60	62	124	147	218	181	90	99	53	92	= PM Emission (lb/MBtu) x Heat Input (MBtu/hr)
NOx Emission Concentration, lb/MBtu	0.4463	0.4374	0.3319	0.0639	0.276	0.0479	0.0627	0.3394	0.3843	0.272	0.3169	0.3139	0.0584	0.0589	0.076	0.076	0.4011	0.3864	Data from E-ON
NOx Emission Rate, lb/hr	446	728	1,368	343	1,194	263	343	544	675	704	1,022	1,039	246	302	404	500	340	444	= NOx Emission (lb/MBtu) x Heat Input (MBtu/hr)
Hg Emission Concentration, lb/TBtu	5.0	5.0	5.0	2.0	3.5	2.0	2.0	3.5	3.5	3.5	3.0	3.0	2.5	2.5	1.2	1.0	5.5	5.5	Data from E-ON
Hg Emission Rate, lb/hr	5.00E-03	8.33E-03	2.06E-02	1.07E-02	1.51E-02	1.10E-02	1.09E-02	5.61E-03	6.15E-03	9.06E-03	9.67E-03	9.93E-03	1.05E-02	1.28E-02	6.37E-03	6.58E-03	4.66E-03	6.33E-03	= Hg Emission (lb/TBtu) x Heat Input (MBtu/hr) / 1,000,000
HCl Emission Concentration, lb/MBtu	0.002	0.002	0.002	0.0015	0.0017	0.0015	0.0015	0.00095	0.00095	0.00095	0.0015	0.0015	0.0015	0.0015	0.00085	0.00085	0.017	0.017	Data from E-ON
HCl Emission Rate, lb/hr	2	3	8	8	7	8	8	2	2	2	5	5	6	8	5	6	14	20	= HCl Emission (lb/MBtu) x Heat Input (MBtu/hr)
CO Emission Concentration, lb/MBtu	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	CO Emissions are not known
CO Emission Rate, lb/hr	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	CO Emissions are not known
Dioxin/Furan Emission Concentration, lb/MBtu	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	Dioxin/Furan Emissions are not known
Dioxin/Furan Emission Rate, lb/hr	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	Dioxin/Furan Emissions are not known
Notes:	1. Current Outlet Emissions as noted in E-ON Matrix																		
Revision History:																			
	<u>Rev</u>			<u>Date</u>			<u>Description</u>												
	0			5/21/2010			Initial Issue												
	1			6/1/2010			Final Issue												