

**COMMONWEALTH OF KENTUCKY  
BEFORE THE  
KENTUCKY PUBLIC SERVICE COMMISSION**

In The Matter of:

The Application of Duke Energy Kentucky, Inc., )  
for a Certificate of Public Convenience and ) Case No. 2016-00398  
Necessity for Water Re-directs and Basin )  
Closure for East Bend Generating Station )

---

**DIRECT TESTIMONY OF**

**DAVID RENNER**

**ON BEHALF OF**

**DUKE ENERGY KENTUCKY, INC.**

---

December 2, 2016

**TABLE OF CONTENTS**

	<b><u>PAGE</u></b>
<b>I. INTRODUCTION AND PURPOSE .....</b>	<b>1</b>
<b>II. GENERAL DESCRIPTION OF DUKE ENERGY KENTUCKY'S EAST BEND GENERATION STATION.....</b>	<b>2</b>
<b>III. DUKE ENERGY KENTUCKY'S PROPOSAL TO CONSTRUCT NEW PROCESS WATER SYSTEMS AND ASH BASIN CLOSURE AND REPURPOSING.....</b>	<b>4</b>
<b>IV. FILING REQUIREMENTS SPONSORED BY WITNESS .....</b>	<b>12</b>
<b>V. CONCLUSION .....</b>	<b>12</b>

**I. INTRODUCTION AND PURPOSE**

1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is David A. Renner. My business address is 400 South Tryon Street,  
3 Charlotte, North Carolina.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am employed by Duke Energy Carolinas, LLC (Duke Energy Carolinas) as Vice  
6 President Coal Combustion Products Engineering. Duke Energy Carolinas is a  
7 utility subsidiary of Duke Energy Corporation (Duke Energy), and provides  
8 services to Duke Energy and its subsidiaries, including Duke Energy Kentucky,  
9 Inc. (Duke Energy Kentucky or the Company).

10 **Q. PLEASE BRIEFLY DESCRIBE YOUR EDUCATIONAL AND**  
11 **PROFESSIONAL BACKGROUNDS.**

12 A. I graduated from Purdue University with a Bachelor of Science degree in Civil  
13 Engineering in 1980. I have been a registered Professional Engineer in Indiana  
14 since 1984. I started with Public Service Indiana in 1980 as a Construction  
15 Engineer, and have held various positions in the fossil generation construction and  
16 engineering areas, including Station Manager at Gallagher Station in Indiana and  
17 at Marshall Station in North Carolina for a combined total of 10 years. I was  
18 named as Vice President of Generation Engineering in May of 2010 and to my  
19 current position in October of 2014.

20 **Q. PLEASE SUMMARIZE YOUR DUTIES AS VICE PRESIDENT OF COAL**  
21 **COMBUSTION PRODUCTS ENGINEERING SERVICES.**

1 A. My duties include overseeing and managing the centralized geotechnical  
2 engineering and technical support functions for Duke Energy's fossil-hydro fleet  
3 as it relates to coal combustion products and compliance, both in the Midwest and  
4 Carolinas.

5 **Q. HAVE YOU PREVIOUSLY TESTIFIED BEFORE THE KENTUCKY**  
6 **PUBLIC SERVICE COMMISSION?**

7 A. No.

8 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**  
9 **PROCEEDING?**

10 A. I briefly describe Duke Energy Kentucky's East Bend Generating Station (East  
11 Bend). I then describe and support the Company's Application for a certificate of  
12 public convenience and necessity to close and repurpose the ash basin located at  
13 East Bend and to construct a new process water system.

**II. GENERAL DESCRIPTION OF DUKE ENERGY KENTUCKY'S EAST**  
**BEND GENERATING STATION**

14 **Q. PLEASE DESCRIBE THE EAST BEND GENERATING STATION.**

15 A. East Bend is a 648 megawatt (MW) (nameplate rating) coal-fired base load unit  
16 located along the Ohio River in Boone County, Kentucky. East Bend was  
17 commissioned in 1981 and is owned solely by Duke Energy Kentucky. The net  
18 rating for East Bend is 600 MW representing the amount available for dispatch  
19 after supplying internal station processes. East Bend has river facilities to allow  
20 barge deliveries of coal and lime and was designed to burn eastern bituminous  
21 coal.



1 Q. PLEASE SUMMARIZE THE MAJOR POLLUTION CONTROL  
2 FEATURES AND ASH HANDLING PROCESSES OPERATING AT EAST  
3 BEND.

4 A. The major pollution control features include a high-efficiency hot side  
5 electrostatic precipitator, a lime-based flue gas desulfurization (FGD) system, and  
6 a selective catalytic reduction control (SCR) system designed to reduce nitrogen  
7 oxide (NO<sub>x</sub>) emissions by 85 percent. The FGD system was upgraded in 2005 to  
8 increase the sulfur dioxide (SO<sub>2</sub>) emissions removal to an average of 97 percent.  
9 The station's electrical output is directly connected to the Duke Energy Midwest  
10 (consisting of Kentucky and Ohio) 345 kilovolt (kV) transmission system.

11 Duke Energy Kentucky currently operates a landfill at East Bend (East  
12 Landfill) and is in the process of constructing a replacement landfill (West  
13 Landfill), which together are used for the storage and disposal of waste products  
14 resulting from the Company's FGD system and other CCR material. Duke Energy  
15 Kentucky also operates an ash pond (Pond) at East Bend. The Pond has a volume  
16 of 1,844 acre feet and is used to separate bottom ash from the water used to  
17 convey the ash from the plant before the water is discharged to the Ohio River  
18 from the pond under the National Pollution Discharge Elimination System  
19 (NPDES) permit. The Pond is also used to treat other plant water streams, such as  
20 coal pile run-off and landfill leachate, before they are discharged under the  
21 NPDES permit. Currently, boiler bottom ash is collected in a wet bottom ash  
22 hopper at the base of the boiler and then sluiced to East Bend's Pond for settling.

**III. DUKE ENERGY KENTUCKY'S PROPOSAL TO CONSTRUCT NEW PROCESS WATER SYSTEMS AND ASH BASIN CLOSURE AND REPURPOSING**

1 **Q. PLEASE BRIEFLY SUMMARIZE DUKE ENERGY KENTUCKY'S**  
2 **PROPOSAL IN THIS APPLICATION.**

3 A. Duke Energy Kentucky is proposing to perform necessary plant upgrades at East  
4 Bend to comply with new limitations imposed by the United States Environmental  
5 Protection Agency's (U.S. EPA's) Hazardous and Solid Waste Management  
6 System; Disposal of Coal Combustion Residuals From Electric Utilities; Final  
7 Rule (CCR Final Rule) and the Steam Electric Effluent Limitation Guidelines  
8 (ELG Final Rule). The CCR Final Rule, which became effective October 19,  
9 2015, deals extensively with coal combustion products storage and disposal. The  
10 ELG Final Rule, which was finalized on September 30, 2015, sets the first federal  
11 limits on the levels of toxic metals in wastewater that can be discharged from  
12 power plants, based on technology improvements in the steam electric power  
13 industry over the last three decades. Together, the CCR and ELG Final Rules  
14 require the Company to take action to evaluate compliance with ash handling and  
15 wastewater streams at East Bend. In order to continue operating East Bend,  
16 necessary process changes, upgrades and investments are necessary to comply  
17 with the CCR and ELG Final Rules. The plant upgrades, investments and new  
18 processes proposed to comply with the rules include:

19 1) Construction of a new wastewater retention basin from the existing ash  
20 pond for removing suspended solids, pH adjustment and oil and grease

1 removal in plant low volume wastewater, contact storm water and landfill  
2 leachate; and  
3 2) Water redirects to add temporary and permanent collection basins,  
4 sumps, pumps and piping and re-pipe plant piping systems and contact  
5 storm water in compliance with CCR and ELG Final Rules; and  
6 3) Construction of new 850,000 gallon FGD maintenance tank for East  
7 Bend absorber slurry and reclaim water, as well as other incidental site  
8 improvements to enable the construction and operation of the new  
9 systems.

10 **Q. IS THE NEED TO CONSTRUCT THE NEW PROCESS WATER SYSTEM**  
11 **AND POND CLOSURE AND REPURPOSING A RECENT**  
12 **DEVELOPMENT?**

13 A. It is a relatively new development in that the impetus for the investment and  
14 change is the recent enactment and effective date of the U.S. EPA's CCR and  
15 ELG Final Rules. With the passage of both the CCR and ELG Final Rules, Duke  
16 Energy Kentucky was compelled to begin various analysis of its Pond to  
17 determine compliance. This analysis is multi-faceted, has taken many months, and  
18 continues today.

19 **Q. WHY DOES THE COMPANY NEED TO BEGIN CONSTRUCTION OF**  
20 **WATER RE-DIRECTS AND BASIN CLOSURE SYSTEM NOW?**

21 A. To continue operation, East Bend must be in compliance with both the CCR and  
22 ELG Final Rules within specific compliance deadlines. The ELG Final Rule is  
23 necessitating new process water systems be constructed with water redirection to a

1 basin that is in compliance with both CCR and ELG Final Rules. These new water  
2 systems require a retention basin that is in compliance with the ELG Final Rule.  
3 The Company has explored several alternatives to reach its ultimate decision to  
4 close and repurpose the existing Pond in order to construct the appropriate  
5 systems for treatment and handling of storm and waste waters.

6 Duke Energy Kentucky has determined that in order to comply with the  
7 ELG and CCR Final Rules, the Company must begin construction of the new  
8 process water systems and water redirects within sufficient time to meet the new  
9 rules. Compliance with ELG requirements is required beginning November 2018.  
10 In addition, Duke Energy Kentucky has targeted completion of rerouting  
11 requirements under CCR for that same time period pending groundwater  
12 monitoring results and NPDES permit expiration of October 31, 2019. Thus,  
13 Duke Energy Kentucky's need to begin construction is immediate given the long  
14 fabrication, acquisition lead times, and extensive field construction to complete  
15 the project work. In short, Duke Energy Kentucky must take action now to  
16 maintain compliance and to continue to operate East Bend.

17 The Company is diligently working to align the construction with planned  
18 station maintenance outages scheduled to occur in the spring of 2018. Because an  
19 extended outage will be required to complete the conversion, the Company is  
20 striving to accomplish the conversion as part of an already scheduled planned  
21 extended maintenance outage in the spring of 2018. By performing the work as  
22 part of the already-scheduled outage, the Company will avoid having to take an  
23 additional outage to complete the project.



1 **Q. PLEASE EXPLAIN DUKE ENERGY KENTUCKY'S EVALUATION**  
2 **PROCESS TO ARRIVE ITS ULTIMATE COMPLIANCE STRATEGY.**

3 A. Following the publication of the ELG and CCR Final Rules, Duke Energy  
4 Kentucky began evaluating the compliance obligations and possible strategies to  
5 ensure that the Company timely met both ELG and CCR Final Rule requirements.  
6 The Company's compliance strategy necessitated a thorough examination of  
7 existing processes to determine whether or not they were sufficient under these  
8 rules. Once that was examined, the Company then had to then determine the  
9 optimal compliance strategy in terms of least cost, feasibility, site suitability, and  
10 timeliness for compliance.

11 To assist in this evaluation, Duke Energy Kentucky retained two  
12 engineering firms, Burns & McDonnell and Amec Foster Wheeler PLC to assist  
13 the Company in developing the strategy, scope, design, schedule and cost  
14 estimates to ensure East Bend's continued operation in compliance with the CCR  
15 and ELG Final Rules. This evaluation included examining all CCR and ELG  
16 related processes at the station to confirm compliance and developing a  
17 compliance strategy where existing processes fell short to meet specific deadlines  
18 contained in these regulations. Duke Energy Kentucky has determined that in  
19 order to maintain East Bend's commercial availability under the CCR and ELG  
20 final rules, specific compliance actions must occur and include conversion to dry  
21 ash handling system, installation of new wastewater streams, and eventual Pond  
22 closure for repurposing in a way that is in compliance with the CCR Final Rule's  
23 new requirements. The timing of these various actions is dependent upon the

1 deadlines imposed within the ELG and CCR Final Rules. The Company has  
2 previously filed for approval of the dry bottom ash conversion at East Bend in  
3 Case No. 2016-00268. The work described in this application is additional  
4 compliance and companion work that is also necessary to ensure East Bend meets  
5 the CCR and ELG Final Rules requirements.

6 **Q. PLEASE SUMMARIZE HOW THE NEW PROCESS WATER SYSTEMS**  
7 **AND BASIN CLOSURE AND REPURPOSING WILL BE**  
8 **ACCOMPLISHED.**

9 A. The new retention basin will be located in the existing Pond. The existing ash  
10 Pond will undergo closure by removal. This location was selected to utilize the  
11 existing NPDES outfall and to minimize interconnecting piping and pumping  
12 revisions and costs. The new holding basin is separate and will be located in the  
13 southwest corner of the coal pile.

14 For the water redirect portion of the project, a new FGD Maintenance tank  
15 will be added that will accept spent slurry flows from each scrubber module as  
16 well as the absorber building sump and both North and South tunnel sump flows.  
17 A new diversion structure downstream of existing internal outfall 010 will be  
18 constructed to discharge to the eastern and western sections of the lined ash pond.  
19 The existing boiler sump will be re-routed to the new retention basin. The SCR  
20 sump, coal conveyor storm water pond, landfill leachate from the East Landfill  
21 cells 15 and 16, waste stabilization plant area clean sump, sanitary discharge,  
22 demineralizer waste and existing east landfill trench will all be routed to the re-



1 lined retention basin. The bottom ash stack out sump will be directed to the  
2 existing boiler room sump ash settling basin. During outage maintenance the Air  
3 heater, Electro-static Precipitator and economizer wash water will flow to the  
4 existing boiler room sump and then be pumped to a new holding basin for  
5 treatment before being released to the new retention basin. Normal flows from the  
6 Existing boiler room sump ash settling basin and existing west landfill trench will  
7 go to the new retention basin. And finally a new fixation stack out area sump will  
8 be added and routed to the new retention basin.

9 **Q. PLEASE SUMMARIZE THE CONTRACTING AND PROCUREMENT**  
10 **PROCESS ENVISIONED IN THIS PROJECT.**

11 **A.** The selected contracting strategy for the new process water systems and Pond  
12 repurposing is a multiple prime contract approach where engineered equipment  
13 and material will be procured from manufacturers specializing in the specific  
14 item(s). Construction will be performed by a limited number of contractors  
15 capable of performing most of the work included in the construction scope. Lump  
16 sum construction contracts are planned for the project. This approach provides  
17 several benefits, including:

- 18 • Facilitates early award of major equipment procurements to allow detailed  
19 design engineering to proceed expeditiously and equipment to be  
20 fabricated to meet the Project schedule;
- 21 • Minimizes site interface issues by limiting the number of site contractors,  
22 while allowing work to be started as soon as engineering is completed and  
23 permit approvals are received;

- Offers the greatest flexibility for Duke Energy Kentucky to be involved in key decisions regarding design; and
- Results in anticipated cost savings.

In the multiple contract approach, Duke Energy Kentucky and its consultant, Burns and McDonald will work together to procure the construction and major equipment contracts. The procurement of the long lead time equipment such as electrical equipment is necessary early in the project to support detailed design and facilitate timely delivery. The contracting approach includes eleven equipment/material contracts; two furnish and erect contracts, five construction contracts, and five construction services contracts. The equipment contracts allow engineering to be completed prior to issuing construction drawings to reduce construction costs and schedule durations.

**Q. PLEASE EXPLAIN WHY THE NEW PROCESS WATER SYSTEMS AND BASIN CLOSURE AND REPURPOSING IS A REASONABLE AND ECONOMIC LONG TERM CCR AND ELG COMPLIANCE SOLUTION.**

A. As I previously mentioned, in order for East Bend to continue commercial operation and supply Duke Energy Kentucky's customers, the station must comply with all applicable environmental regulations, which now include the CCR and ELG Final Rules. If the Company does not make the necessary changes to its water process systems, the Company will have to cease operations at East Bend. The ELG Final Rule makes it impossible for Duke Energy Kentucky to continue operations in the current configuration which do not comply with new

1 standards. The alternative is for Duke Energy Kentucky to simply shut down East  
2 Bend and pursue alternative sources of energy and capacity to serve its customers.

3 **Q. WILL THE NEW PROCESS WATER SYSTEMS AND POND CLOSURE**  
4 **AND REPURPOSING IMPACT THE OPERATION OF EAST BEND OR**  
5 **RESULT IN WASTEFUL DUPLICATION OF SERVICES?**

6 A. No. Duke Energy Kentucky will continue to be able to provide safe, reliable and  
7 adequate service to its customers. In fact, that is precisely why the Company is  
8 seeking to begin the project at this time. The Company intends to perform the  
9 work necessary to comply with the ELG and CCR Final Rules so to ensure there  
10 is no interruption of service or impact to the plant's operation.

11 As explained by Company witness, Tammy Jett, the ELG Final Rule is  
12 creating additional restrictions on the generator wastewater streams and is  
13 impacting disposal of generator waste from coal combustion facilities. The  
14 practical impact of these regulations will drive the closure of existing ash ponds  
15 and the elimination of wet bottom ash disposal across the industry. The Company  
16 must act now to ensure the continued operation of East Bend by addressing its  
17 waste disposal systems.

18 **Q. HAS DUKE ENERGY KENTUCKY ACQUIRED THE NECESSARY**  
19 **ENVIRONMENTAL PERMITS TO PERFORM THE**  
20 **IMPLEMENTATION OF WATER RE-DIRECTS AND BASIN CLOSURE?**

21 A. Yes, the Company has either acquired, or is in the process of acquiring the  
22 necessary permits. Ms. Jett describes and supports the permits as part of her  
23 testimony.

1 Q. DO YOU BELIEVE IT IS IN THE PUBLIC INTEREST FOR DUKE  
2 ENERGY KENTUCKY TO CONSTRUCT THE NEW PROCESS WATER  
3 SYSTEMS AND POND REPURPOSING AT EAST BEND?

4 A. Yes. East Bend provides necessary and low cost base load capacity and energy to  
5 Duke Energy Kentucky's customers. In order to continue to operate East Bend, it  
6 must comply with all applicable environmental regulations, including the CCR  
7 and ELG Final Rules. The water redirect, basin closure, and Pond repurposing is a  
8 reasonable and cost effective compliance strategy that will allow East Bend to  
9 continue to serve our customers.

**IV. FILING REQUIREMENTS SPONSORED BY WITNESS**

10 Q. PLEASE DESCRIBE THE FILING REQUIREMENTS YOU SPONSOR.

11 A. I sponsor portions of Duke Energy Kentucky Exhibits 7, 8 and 9 to the Company's  
12 Application, Duke Energy Kentucky's Project Definition Report for addressing  
13 the need and scope of the water redirection, pond closure and repurposing  
14 projects.

**V. CONCLUSION**

15 Q. WERE EXHIBITS 7, 8, AND 9 TO THE COMPANY'S APPLICATION  
16 PREPARED BY YOU OR AT YOUR DIRECTION?

17 A. Yes.

18 Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?

19 A. Yes.





**COMMONWEALTH OF KENTUCKY  
BEFORE THE  
KENTUCKY PUBLIC SERVICE COMMISSION**

In The Matter of:

The Application of Duke Energy Kentucky, )  
Inc., for a Certificate of Public Convenience and ) Case No. 2016-00398  
Necessity for Water Re-directs and Basin )  
Closure for East Bend Generating Station )

---

**DIRECT TESTIMONY OF**

**BRANDON DELIS**

**ON BEHALF OF**

**DUKE ENERGY KENTUCKY, INC.**

---

December 2, 2016



**TABLE OF CONTENTS**

	<b><u>PAGE</u></b>
<b>I. INTRODUCTION .....</b>	<b>1</b>
<b>II. DISCUSSION.....</b>	<b>3</b>
<b>III. FILING REQUIREMENTS SPONSORED BY WITNESS.....</b>	<b>15</b>
<b>IV. CONCLUSION .....</b>	<b>15</b>

**Attachments**

BD-1 Analysis of Potential Compliance Strategies

BD-2 Pond Closure Estimate

BD-3 Water Redirect Estimate

BD-4 Pond Repurposing Estimate

## **I. INTRODUCTION**

1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is Brandon Delis and my business address is 526 South Church Street,  
3 Charlotte North Carolina.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am employed by Duke Energy Business Services LLC., (DEBS) as Director of  
6 Program Development and Integration. DEBS provides various administrative  
7 and other services to Duke Energy Kentucky, Inc., (Duke Energy Kentucky or the  
8 Company) and other affiliated companies of Duke Energy Corporation (Duke  
9 Energy Corp.)

10 **Q. PLEASE BRIEFLY DESCRIBE YOUR EDUCATIONAL AND**  
11 **PROFESSIONAL BACKGROUNDS.**

12 A. I have a Bachelor of Science in Mechanical Engineering from the University of  
13 Kentucky and am a licensed professional engineer in the Commonwealth of  
14 Kentucky. I have been with Duke Energy Corp. for 16 years and have held  
15 various positions in engineering, project management, and operational  
16 management.

17 **Q. PLEASE SUMMARIZE YOUR DUTIES AS DIRECTOR PROGRAM**  
18 **DEVELOPMENT AND INTEGRATION.**

19 A. I manage a team of engineers and program managers that develop solutions for  
20 challenges that impact Duke Energy Corp.'s generation fleet. This includes but is  
21 not limited to developing compliance strategies for environmental regulations  
22 impacting Duke Energy Corp.'s electric generating assets.

1 **Q. HAVE YOU PREVIOUSLY TESTIFIED BEFORE THE KENTUCKY**  
2 **PUBLIC SERVICE COMMISSION?**

3 A. I recently filed testimony in Case No. 2016-00268, involving the Company's  
4 request for a certificate of public convenience and necessity (CPCN) to convert its  
5 wet bottom ash handling and storage system to a dry ash handling system (Dry  
6 Ash Conversion Case).

7 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**  
8 **PROCEEDING?**

9 A. The purpose of my testimony is to support the Company's application for a  
10 CPCN by providing detail on the analysis, design, cost estimates, and  
11 considerations that lead to the Company's decisions to construct a new, balance-  
12 of-plant wastewater treatment system, including the following: 1) a new FGD  
13 maintenance tank and associate facilities; 2) water redirection of boiler, air  
14 heater and precipitator wash water to a new lined holding basin; and 3)  
15 repurposing of the existing East Bend Generating Station (Pond) through closure  
16 and construction of a new lined retention basin.

17 **Q. PLEASE EXPLAIN WHAT HAS PROMPTED THE COMPANY TO**  
18 **MAKE SUCH INVESTMENTS AT THIS TIME.**

19 A. The driver of the Company's decision to pursue the projects I just mentioned is to  
20 bring Duke Energy Kentucky's East Bend Generating Station (East Bend) into  
21 compliance with the United States Environmental Protection Agency's (U.S.  
22 EPA's) rules for Steam Electric Effluent Limitation Guidelines (ELG Final Rule)  
23 and Coal Combustion Residual (CCR Final Rule).

## **II. DISCUSSION**

1 **Q. ARE YOU FAMILIAR WITH EAST BEND'S OPERATIONS?**

2 A. Yes. In my role as Director of Program Development and Integration, I am very  
3 familiar with the existing operations of East Bend and what actions are required to  
4 continue operating the station in compliance with recently effective  
5 environmental regulations. East Bend is one of two operating generating stations  
6 owned by Duke Energy Kentucky, and is its only base-load generating unit  
7 providing approximately 600 MegaWatts (MWs) (net capacity rating) of coal-  
8 fired generation to serve customers. This station thus serves an important role in  
9 meeting the electricity needs of Duke Energy Kentucky's customers. In order to  
10 continue operating this station, Duke Energy Kentucky must make certain  
11 investments to comply with the recently effective ELG and CCR Final Rules that  
12 have restructured ash handling and CCR processes across the utility industry.

13 **Q. PLEASE PROVIDE A BRIEF OVERVIEW OF THE CURRENT ASH**  
14 **HANDLING PROCESSES AT EAST BEND.**

15 A. Presently, approximately 80 percent of the ash produced at East Bend is dry ash,  
16 that through its handling process, is converted into a concrete-like material called  
17 Poz-o-Tec and disposed of in onsite landfills. Wet bottom ash comprises the  
18 approximately 20 percent of the remaining ash produced and is currently stored at  
19 the onsite ash pond impoundment (Pond) in compliance with the existing permits  
20 issued by the Kentucky Division of Waste Management. The Company is in the  
21 process of seeking approval to convert its wet ash handling process into a dry ash

1 handling process so to comply with the ELG and CCR Final Rules.<sup>1</sup> Once  
2 completed, all ash produced at East Bend will be disposed of on site in the  
3 Landfill.

4 **Q. PLEASE DESCRIBE EAST BEND'S ASH POND AND ITS PRIMARY**  
5 **PURPOSE.**

6 A. The onsite Pond was commissioned in 1981, along with East Bend, and has a  
7 volume of 1,844 acre feet. The Pond's primary purpose is to separate bottom ash  
8 from the water used to convey the ash from the plant before the water is  
9 discharged to the Ohio River. Currently, boiler bottom ash is collected in a wet  
10 bottom ash hopper at the base of the boiler and then sluiced to East Bend's Pond.  
11 This discharge is in accordance with a National Pollution Discharge Elimination  
12 System (NPDES) permit. The Pond is also used to collect other plant wastewater  
13 streams, such as coal pile run-off and landfill leachate, before they are discharged  
14 under the NPDES permit. The ash itself will ultimately be disposed of in the  
15 existing landfills in accordance with existing permits.

16 **Q. WHY IS DUKE ENERGY KENTUCKY SEEKING APPROVAL TO**  
17 **CONSTRUCT AND IMPLEMENT NEW WATER RE-DIRECTION**  
18 **SYSTEMS AND TO CLOSE AND REPURPOSE THE POND AT EAST**  
19 **BEND?**

20 A. As more fully explained by Duke Energy Kentucky witness, Tammy Jett, in order  
21 to continue operation, East Bend must fully comply with all applicable  
22 environmental regulations. This includes the U.S. EPA's ELG and CCR Final

---

<sup>1</sup> *In the Matter of The Application of Duke Energy Kentucky, Inc., for a Certificate of Public Convenience and Necessity for Dry Bottom Ash Conversion of the East Bend Generating Station, Case No. 2016-000268, Application filed July 28, 2016.*



1 Rules. Together, these two rules are driving the need for additional investment  
2 and compliance strategies around the handling of waste water streams and coal  
3 combustion residuals (CCRs) for coal-fired generating stations across the country.  
4 The ELG and CCR Final Rules require additional levels of investment and  
5 strategies for handling of the CCR and waste water streams necessary and  
6 intrinsic to coal-combustion electricity generation all within specific timeframes  
7 for compliance. As a result of passage of these two rules, Duke Energy Kentucky  
8 undertook work streams to identify both needs and opportunities to maintain or  
9 bring East Bend into timely compliance.

10 **Q. HOW DID DUKE ENERGY KENTUCKY DEVELOP ITS COMPLIANCE**  
11 **STRATEGY?**

12 A. To develop its compliance strategy, Duke Energy Kentucky examined the  
13 environmental regulations, specifically the ELG and CCR Final Rules to  
14 determine what if any actions were necessary to bring East Bend into compliance.  
15 This analysis included examining multiple scenarios to determine what  
16 alternatives provided the best long-term strategy for compliance. Duke Energy  
17 Kentucky retained two outside engineering and consulting firms to assist in  
18 developing the scope, design, schedule and cost estimates to bring East Bend  
19 Station into compliance with the CCR and ELG Final Rules.

20 **Q. WHAT IS THE RESULT OF THIS ANALYSIS?**

21 A. The ELG and CCR Final Rules do require Duke Energy Kentucky to take action  
22 to ensure compliance and continued operation at East Bend. Because the  
23 combination of the ELG and CCR rules will prohibit future sluicing of bottom ash



1 to a pond, the Company is already in the process of seeking Commission authority  
2 to convert the existing wet ash handling system to a dry ash handling system in  
3 Case No. 2016-00268. The Company will have to construct new process water  
4 systems, including a new lined retention pond for meeting the new ELG  
5 requirements. Because of the limitation on available land at and around East  
6 Bend, the existing Pond will be repurposed through clean closure in a manner that  
7 is in compliance with both the ELG and CCR final rules. To do this, the existing  
8 bottom ash will be excavated and collected in a dry state and be disposed of in a  
9 landfill. The Pond is periodically excavated with bottom ash either repurposed for  
10 beneficial use or disposal in the landfill in accordance with existing permits.

11 **Q. PLEASE DESCRIBE DUKE ENERGY KENTUCKY'S RECOMMENDED**  
12 **PLANT MODIFICATIONS INCLUDING ITS POND CLOSURE AND**  
13 **WATER REDIRECTION STRATEGY.**

14 A. The recommended plant modifications were developed after a review and  
15 evaluation of the CCR and ELG Final Rules. Additionally, the recommendations  
16 were developed in collaboration with Duke Energy project and plant personnel.  
17 The recommended modifications to East Bend include the following:

18 • Retention Basins: Construction of a new holding basin and repurposing  
19 of the existing Pond as a lined basin for retention, removal of residual suspended  
20 solids, pH adjustment, and oil and grease removal in plant low volume  
21 wastewater, contact storm water and landfill leachate.

22 • Water Redirects: Route low volume wastewater, landfill leachate, coal  
23 pile runoff, and contact storm water runoff to the retention basin once it is

1 completed. Water from the new West Landfill will also be included as part of the  
2 redirection activities. The water redirection scope will also include an 850,000  
3 gallon FGD maintenance tank for East Bend absorber slurry and reclaim water to  
4 eliminate the need for emergency FGD wastewater discharges.

5 The steps necessary to close the Ash Pond are consistent with recognized  
6 and generally accepted good engineering practices. The Company's decision for  
7 clean Pond closure was intended to minimize the need for long-term maintenance  
8 and to control the post-closure release of contaminants. The Pond will be closed  
9 through the removal of all coal combustion residuals (CCR), and the closure will  
10 be performed in accordance with 40 C.F.R. § 257.102(c).

11 **Q. WHY IS THE EXISTING POND BEING REPURPOSED?**

12 A. As I previously mentioned, there is limited space available to construct an entirely  
13 new and separate lined pond for meeting existing requirements and the new ELG  
14 Final Rule requirements for the process water systems. Repurposing the existing  
15 Pond is the most convenient, efficient, and cost-effective strategy for meeting the  
16 time sensitive compliance deadlines. The Pond will have to be closed in a manner  
17 that complies with CCR, even though the primary driver is actually the ELG from  
18 a timing perspective.

19 **Q. HAS DUKE ENERGY KENTUCKY PREPARED DOCUMENTS**  
20 **DESCRIBING THE WATER REDIRECTION AND POND CLOSURE**  
21 **CONSTRUCTION?**

22 A. Yes. Exhibit 7 to the Company's Application is the Project Definition Report  
23 Duke Energy Water Redirection Program for the East Bend Station (Report) and

1 includes a map depicting the location of the Pond and the water redirection work  
2 to occur as well as, plans, specifications and drawings for the project. Exhibit 8 to  
3 the Company's application includes the Pond closure engineering, design and  
4 construction specifications. These document(s) describe the scope of the Pond  
5 closure activities as well as the water redirection that must occur.

6 **Q. DID DUKE ENERGY KENTUCKY CONSIDER OR ANALYZE ANY**  
7 **ALTERNATIVE CCR OR ELG COMPLIANCE STRATEGIES TO THE**  
8 **POND REPURPOSING AND WATER REDIRECTION BEING**  
9 **PROPOSED IN THIS CPCN APPLICATION?**

10 A. Yes. Duke Energy Kentucky evaluated several closure options for the ash basin  
11 at East Bend such as closure by removal, closure in place and a hybrid closure  
12 approach for consolidating ash in one half of the basin and closing it in place.  
13 These options were evaluated and ranked based on several factors such as  
14 environmental protection and impacts, relative cost, schedule, regional factors and  
15 constructability. Attachment BD-1 includes the alternative strategy evaluations.  
16 The strategy that was ultimately selected, was closure by removal and re-  
17 purposing the ash basin as a lined retention basin. Overall, the closure by removal  
18 and re-purposing option presents several advantages over other closure options  
19 that were considered such as the timeline for permitting as well as construction to  
20 meet the CCR and ELG Final Rules. These advantages include, but are not  
21 limited to, the constructability, permitting, timeline for compliance, ability to  
22 meet groundwater protection standards and the least overall project costs.  
23 Conversely, the potential permitting timeframes, constructability and high

1 projects costs associated with the other strategies (*e.g.*, closure of the ash basin in  
2 place and constructing a separate stand-alone retention basin and hybrid closure  
3 approach with re-purposing half the basin with construction of a new outfall),  
4 made these alternative options unfavorable.

5 Different water treatment technologies were considered when ultimately  
6 selecting a retention basin. An active solid removal system using tanks, clarifiers,  
7 and filter presses was considered in lieu of the retention basin. A retention basin  
8 is preferred given it is the least complex, lowest operational cost, and lowest total  
9 installed cost. An active solids removal system would only be selected if a  
10 suitable location for a retention basin of sufficient size could not be found. A  
11 hybrid active/passive treatment system was also considered utilizing a polishing  
12 filter after the retention basin. This option offers little to no advantage at East  
13 Bend given the repurposed basin offers more than sufficient area for settling  
14 solids.

15 Repurposing the Pond versus construction of a new separate retention  
16 basin offers additional advantages. The water redirect pipe rerouting scope is  
17 significantly reduced given the streams already flow to the existing Pond. In  
18 addition, the size of the Pond also allows the removal of a two stage settling  
19 feature which further reduces the cost. Attachment C to the Report includes a  
20 design schematic of the new retention basin that is repurposed from the existing  
21 Pond.<sup>2</sup>

---

<sup>2</sup> Exhibit 7.



1 **Q. PLEASE DESCRIBE THE POND CLOSURE PROCESS THAT THE**  
2 **COMPANY WILL UNDERTAKE.**

3 A. The process to remove CCR from the Ash Pond includes dewatering and utilizing  
4 appropriate equipment and methods to move the CCR to the existing on-site  
5 landfill. Dewatering will include removal of all free water and interstitial water to  
6 an appropriate level to allow for safe extraction. Existing appurtenant structures,  
7 if any, such as inlet troughs, spillways, and piping will be properly  
8 decontaminated or removed and transported to a permitted disposal facility  
9 depending on potential reuse opportunities for the structures identified at the time  
10 of closure. Decontamination procedures may consist of pressure washing,  
11 scrubbing, or other generally accepted decontamination procedures. In accordance  
12 with 40 C.F.R. § 257.102(c), CCR removal and decontamination will be complete  
13 when constituent concentrations throughout the CCR unit and areas affected by  
14 releases from the unit have been removed and groundwater monitoring  
15 concentrations do not exceed the applicable groundwater protection standards for  
16 Appendix IV constituents. If evidence of a release is identified, materials  
17 impacted by the release will be removed or remediated, as appropriate. Existing  
18 embankments may be breached to limit collection of storm water if consistent  
19 with future proposed land use as a re-purposed basin. CCR will be removed from  
20 the Ash Pond in accordance with 40 C.F.R. § 257.102(c); therefore, no final cover  
21 system will be constructed in support of closure.

22 **Q. WHAT IS THE ESTIMATED VOLUME OF CCR MATERIAL**  
23 **CURRENTLY SITUATED IN THE POND?**

1 A. The volume of CCR present in the Ash Pond was calculated and is presented in  
2 Table 1 below. The volume demonstrates the estimated maximum inventory of  
3 CCR ever on-site over the active life of the CCR surface impoundment and is  
4 based on bathymetry surveys, historical topography and soil borings as of 2014.  
5 The estimates do not include any material discharged or removed from the Ash  
6 Pond after September 2014.

7 **Table 1.** Estimated Maximum CCR Inventory On-Site

<b>Basin</b>	<b>Maximum Quantity of CCR (CY)</b>
Ash Pond	878,070

8 **Q. WHAT IS THE ESTIMATED TIMING OF THE POND CLOSURE**  
9 **ACTIVITIES?**

10 A. The construction work will occur over 3 years; commencing in approximately  
11 April 2017 through April 2020 and will be separated into 2 major phases to  
12 construct the west basin and east basin, respectively. The holding basin and FGD  
13 maintenance tank will be constructed prior to the currently scheduled 2018 spring  
14 outage.

15 Closure of the Pond will be initiated in accordance with 40 C.F.R. § 257.102(e)  
16 and anticipated to be completed within five years of the commencement of  
17 closure in accordance with 40 C.F.R. § 257.102(f)(ii).

18 **Q. WHY DID DUKE ENERGY KENTUCKY DECIDE THE CLEAN**  
19 **CLOSURE STRATEGY WAS THE MOST REASONABLE APPROACH?**



1 A. As I previously discussed, the Company did evaluate other strategies, including  
2 the possibility of closure in place. Closure in place would require additional  
3 permitting approvals as current allowed activities do not contemplate permanent  
4 disposal in the Pond. In addition, closing the Pond in place would require the  
5 Company to construct new retention basins for storm and waste water on site,  
6 where suitable locations are limited. The strategy selected results in the most  
7 reasonable and least cost solution to comply with the CCR and ELG Final Rules  
8 while enabling the Company to maximize the use of the land on the East Bend  
9 campus.

10 **Q. PLEASE DESCRIBE THE WATER REDIRECTION WORK THAT MUST**  
11 **OCCUR.**

12 A. The Report included in Exhibit 7 to the Application fully explains the scope of the  
13 water redirection process. In summary, the project will include a new FGD  
14 Maintenance Tank that will accept maintenance slurry flows from each of the  
15 three scrubber modules as well as the absorber building sump and both North and  
16 South tunnel sump flows. The maintenance tank will have provisions to pump  
17 back to any of the three absorber modules as well as the absorber building sump.  
18 A new diversion structure downstream of existing outfall 010 will discharge to the  
19 eastern and western sections of the Pond.

20 The Pond itself will undergo closure by removal, and will be lined and  
21 repurposed into a two-sided retention basin. The existing boiler sump (including  
22 the settling basin section) will be re-routed to the new retention basin. The SCR  
23 sump, coal conveyor storm water pond, landfill leachate from the East Landfill

1 cells 15-16, Waste Stabilization Plant area clean sump, sanitary discharge,  
2 demineralizer waste and existing east landfill trench will all be routed to the re-  
3 lined, two-sided retention basin when completed.

4 The new bottom ash stack out sump will be directed to the existing boiler  
5 room sump ash settling basin. Air heater, ESP and economizer wash water will  
6 also be routed to the existing boiler room sump and then be pumped to a new  
7 holding basin for treatment before being released to the new retention basin.  
8 Vacuum truck liquid and slurry discharge will be discharged to the holding basin  
9 for treatment. Haul road runoff, boiler room sump, and existing Landfill trench  
10 (containing cooling tower overboard, coal pile runoff, East Landfill runoff and  
11 landfill leachate from Cells 1-14) will go to the new retention basin. Existing  
12 sump pumps will be reused where possible, but it is assumed that North Tunnel  
13 normal sump pumps, South Tunnel normal sump pumps, and absorber building  
14 sump pumps will require replacement in order to have enough head to pump into  
15 the new FGD maintenance tank.

16 **Q. PLEASE BRIEFLY EXPLAIN WHY THE COMPANY NEEDS TO BEGIN**  
17 **CONSTRUCTION ON THE WATER RE-DIRECTS AND BASIN**  
18 **CLOSURE SYSTEM NOW.**

19 A. As I previously mentioned, the driver for the conversion is the need to bring East  
20 Bend into compliance with the CCR and ELG Final Rules. Compliance with ELG  
21 requirements is required beginning November 2018. In addition, Duke Energy  
22 Kentucky has targeted completion of rerouting requirements under CCR for that  
23 same time period pending groundwater monitoring results. In order to accomplish

1 that goal, the Company must commence construction to allow sufficient time to  
2 complete the required work in advance of the compliance deadlines imposed by  
3 the ELG Final Rule and targeted CCR date.

4 **Q. WHAT IS THE ESTIMATED COST OF THE WATER RE-DIRECTS AND**  
5 **BASIN CLOSURE SYSTEM ?**

6 A. The fully-loaded estimated costs, as of November 15, 2016, for construction of  
7 the new process water systems, Pond closure and repurposing is approximately  
8 \$93.2 million. (\$29 million Ash Pond Closure + \$36.1 million Retention Basin  
9 Construction + \$28.1 million Water Re-direction and Process Modifications).  
10 The detailed project budgets for the Pond Closure, Water Redirection and Pond  
11 Repurposing are contained in Attachments BD-2, 3, and 4, respectively, to my  
12 testimony.

13 **Q. HOW WERE THESE COSTS DETERMINED?**

14 A. The estimate basis of the water redirects and new retention basin are explained in  
15 the Burns & McDonnell PDR (Exhibit 7). The closure estimate was developed  
16 internally by CCP estimating using historic pricing from other projects.

17 **Q. DO YOU BELIEVE THE WATER RE-DIRECTS AND BASIN CLOSURE**  
18 **IS A NECESSARY AND PRUDENT INVESTMENT FOR DUKE ENERGY**  
19 **KENTUCKY?**

20 A. Yes. Duke Energy Kentucky must take action if it wants to continue to use East  
21 Bend to supply base load generation for its Kentucky customers. East Bend is a  
22 reliable, well maintained, and reasonably priced unit. The Pond closure and water  
23 redirection conversion will allow Duke Energy Kentucky to continue to operate

1 and run the plant in the near term under currently known environmental  
2 regulations. Without this investment, the Company could no longer operate East  
3 Bend without significant investment to bring the existing Pond into compliance.  
4 The Company simply is unable to continue to use its Pond as it once was under  
5 prior environmental regulations.

**III. FILING REQUIREMENTS SPONSORED BY WITNESS**

6 **Q. PLEASE DESCRIBE THE FILING REQUIREMENTS YOU SPONSOR.**

7 A. I sponsor portions of Exhibits 7 and 8, the Report and Pond closure plans and  
8 schematics, and costs respectively.

**IV. CONCLUSION**

9 **Q. WERE ATTACHMENTS BD-1, BD-2, BD-3, BD-4, EXHIBITS 7 AND 8 TO**  
10 **THE COMPANY'S APPLICATION PREPARED BY YOU OR UNDER**  
11 **YOUR DIRECTION AND CONTROL?**

12 A. Yes.

13 **Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?**

14 A. Yes.



VERIFICATION

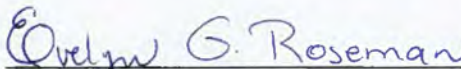
STATE OF NORTH CAROLINA )  
 ) SS:  
COUNTY OF MECKLENBURG )

The undersigned, Brandon Delis, Director of Program Development and Integration, being duly sworn, deposes and says that he has personal knowledge of the matters set forth in the foregoing testimony and they are true and correct to the best of his knowledge, information, and belief.

  
\_\_\_\_\_  
Brandon Delis, Affiant

Subscribed and sworn to before me by Brandon Delis on this 2<sup>ND</sup> day of December, 2016.



  
\_\_\_\_\_  
NOTARY PUBLIC

My Commission Expires: Aug 18, 2019



## CLOSURE OPTIONS TABLES

**Table 1 – Closure Options Summary  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Option	Description
1. Removal	<ul style="list-style-type: none"> <li>• dewater ash basin</li> <li>• remove ash and transfer to the onsite West Special Waste Landfill</li> <li>• remove limited quantity of residual soil (assume 1-ft of soil undercut beneath ash)</li> <li>• restore the excavated areas by grading to promote drainage and soil stabilization</li> <li>• remove embankment dike and grade soil to promote drainage</li> <li>• groundwater remediation and long-term monitoring (limited basis)</li> </ul>
2. Close in Place	<ul style="list-style-type: none"> <li>• leave current ash basin footprint as is and close in place</li> <li>• dewater ash basin</li> <li>• close in place with minimal grading of ash to provide drainage with an engineered final cover system and stabilize surface</li> <li>• eastern portion of the dike to be removed to allow drainage from the basin area</li> <li>• portion of the final cover within the 100 year floodplain</li> <li>• groundwater remediation and long-term monitoring</li> </ul>
3. Hybrid 1	<ul style="list-style-type: none"> <li>• consolidate ash into reduced footprint on the west side of ash basin</li> <li>• close in place consolidated footprint with engineered cover system</li> <li>• remove limited quantity of residual soil from the east side of the former ash area (assume 1-ft of soil undercut beneath ash)</li> <li>• grade and establish vegetation on east side former ash areas by grading to promote drainage and soil stabilization</li> <li>• portion of final cover system within the 100 year floodplain</li> <li>• groundwater remediation and long-term monitoring</li> <li>• eastern portion of the dike to be removed and soil used for final closure as needed</li> </ul>
4. Hybrid 2	<ul style="list-style-type: none"> <li>• consolidate ash into reduced footprint on the west side of ash basin and keeping the perimeter containment dike in place</li> <li>• close in place consolidated footprint with engineered cover system</li> <li>• remove limited quantity of residual soil from the east side of the former ash area (assume 1-ft of soil undercut beneath ash)</li> <li>• construct containment berm for ash stabilization and separation from the east side former ash area used for stormwater management area</li> <li>• east side stormwater management area to utilize the existing principal spillway for drainage discharge</li> <li>• groundwater remediation and long-term monitoring</li> </ul>



**Table 2 – Quantity Summary  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

<b>Item</b>	<b>Ash and Residual Soil Volume (CY)<sup>1</sup></b>	<b>Weight (Tons)<sup>2,3</sup></b>	<b>Earthwork (CY)</b>	<b>Final Cover Soil Volume (CY)<sup>4</sup></b>	<b>Area (Ac)<sup>5</sup></b>
Ash Basin	958,580	1,184,110			46
Option 1 Removal	958,580	1,184,110	651,843	N/A	46
Option 2 Closure In Place- Soil	60,540	72,648	104,000	148,400	46
Option 2 Closure In Place - Geosynthetics	60,540	72,648	104,000	222,600	46
Option 3 Hybrid - Soil	219,328	280,698	104,000	74,200	23
Option 3 Hybrid - Geosynthetics	219,328	280,698	104,000	111,300	23
Option 4 Hybrid - Soil	219,328	280,698	61,000	74,200	23

1. Volume reflects the latest calculation of ash volume and residual soil undercut dated November 25, 2015 and includes the conversion of the anticipated bottom grade elevations from survey datum NAVD29 to NGVD88.
2. Convert CY Pond Ash to Tons Wet Ash at 1.2 Tons/CY (89 lbs/ft<sup>3</sup>).
3. Convert CY Residual Soil to Tons at 1.62 Tons/CY.
4. Soil volume reflects amount of soil needed for the final cover system.
5. Area reflects surface area of the ash within the ash basin and not the area of the ash basin to the centerline of dike.



December 07, 2015

**Table 3 - Option 1 Overview: Removal  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
Description	<ol style="list-style-type: none"> <li>1. Remove ash basin and transfer to on-site West Special Waste Landfill</li> <li>2. Remove limited quantity of residual soil (assumed 1-ft of soil undercut beneath ash)</li> <li>3. Restore the former ash basin area by grading to promote drainage and stabilization or use as a stormwater management area</li> <li>4. Remove embankment dike and grade soil to promote drainage if not used for stormwater management</li> <li>5. Groundwater remediation and long-term monitoring and maintenance</li> </ol>
Details	<ol style="list-style-type: none"> <li>1. Dewater ash basin of free water and pore water</li> <li>2. Remove ash from basin and transfer to on-site West Special Waste Landfill ≈ 878,070 CY</li> <li>3. Remove residual soils under ash basins and transfer to on-site West Special Waste Landfill ≈ 80,510 CY</li> <li>4. Excavate and grade to drain soil embankment dike ≈ 455,198 CY</li> <li>5. Provide additional soil borrow from on-site source to provide grading to drain ≈ 196,645 CY</li> <li>6. Receptors include biological and surface water; no human receptors within 0.7 miles and the facility is located in a sparsely populated area</li> <li>7. No post-closure use is anticipated</li> <li>8. Groundwater remediation and long-term monitoring are not anticipated for this option</li> </ol>
Environmental Protection and Impacts	<ol style="list-style-type: none"> <li>1. Estimated time to achieve compliance with groundwater standards - the 2009 GW Risk Assessment noted iron, manganese, sulfate and/or TDS above the secondary MCLs for drinking water, but none were above the EPA's Primary Drinking Water Standard. The 2014 GW Assessment Plan noted increasing GW concentration trends in an on-site monitoring well for sulfate, chloride, sodium, manganese, calcium, boron, COD, TDS and specific conductance. GW assessment is underway at the site. It could potentially take up to 3 years, including closure, to move GW concentration trends downward and up to 5 years for compliance monitoring and reporting.</li> <li>2. Related risk to residual groundwater - risk eliminated by removing source</li> <li>3. Proximity to riverbank or shoreline - the West Special Waste Landfill Cell 1 is approximately 2600' from the Ohio River</li> <li>4. Proximity to public drinking water intakes - The closest downstream intake was identified for the Louisville, KY intake approximately 90 miles downstream.</li> <li>5. Proximity to nearest downgradient potable water well - there are no drinking water wells within a 1-mile radius except for the water supply</li> </ol>



December 07, 2015

**Table 3 - Option 1 Overview: Removal  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
	<p>well for the plant and the closest public drinking water well is 2.25 miles downstream</p> <ol style="list-style-type: none"> <li>6. Proximity to flora, fauna and human receptors - site vicinity is largely undeveloped with some agriculture. Big Bone Lick State Park is located approximately 4.75 miles to the southeast. No human receptors within 0.7 miles and the facility is located in a sparsely populated area.</li> <li>7. Restoration of habitat, streams or wetlands - no stream or wetland impacts, ash basin will be restored to a vegetated state</li> <li>8. Air emissions off-site (based on miles driven) - N/A</li> <li>9. Air emissions on-site (based on gallons of fuel consumed) - the closure implementation on-site trips to West Special Waste Landfill are less than 1 mile. Assume 34,519 trips to remove 958,580 CY of ash and residual soil from basin and 651,843 CY to grade to drain</li> <li>10. Avoidance of greenfield disturbance - no greenfield disturbance associated with this closure option</li> </ol>
Cost	<ol style="list-style-type: none"> <li>1. Capital costs = \$27,500,000 (1); \$22,500,000 (1A)</li> <li>2. Long-term operations maintenance and monitoring = \$0</li> <li>3. Avoided costs- Long term groundwater monitoring and reporting</li> </ol>
Schedule	<ol style="list-style-type: none"> <li>1. Initiation time (to begin ash removal) - 6 months</li> <li>2. Likelihood of meeting regulatory deadlines - likely</li> <li>3. Design and permitting - 3 to 6 months</li> <li>4. Construction - 34 months (6 months dewatering, 12 months removal, 16 months soil grading)</li> <li>5. Post-closure - 30 years or less if demonstrated site does not present a threat to public health or environment</li> </ol>
Regional Factors	<ol style="list-style-type: none"> <li>1. Plan or potential for beneficial reuse of site - none planned</li> <li>2. Imported soil needs - none needed, on-site soils</li> <li>3. CCR beneficial reuse - none planned</li> <li>4. Transportation impact (based on miles driven) - 1.5 miles one way to on-site landfill and estimated to be 34,519 trips = 103,557 miles. (88,808 miles for ash grading and 14,749 miles for onsite earthwork)</li> <li>5. Noise impact due to on-site activity (based on proximity to neighbors) - no human receptors within 0.7 miles and the facility is located in a sparsely populated area</li> <li>6. Visual impact (based on final height of storage facility, land uses within the viewshed) - no adverse visual impact</li> </ol>
Advantages	<ol style="list-style-type: none"> <li>1. Complete removal of ash in the basin and place in lined landfill</li> <li>2. Shorter timeframe to reduce groundwater impacts</li> <li>3. No long term environmental monitoring or maintenance</li> <li>4. Less miles driven and potentially less air quality impacts</li> </ol>



December 07, 2015

**Table 3 - Option 1 Overview: Removal  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
	<ul style="list-style-type: none"><li>5. Provides more flood storage</li><li>6. Area can revert to natural habitat</li><li>7. Eliminates potential future impacts to adjacent groundwater and surface water bodies</li></ul>
Disadvantages	<ul style="list-style-type: none"><li>1. Cost highest for removal and haul to on-site landfill option</li><li>2. Breach of dikes, grading impacts close to the Ohio River</li><li>3. Longer timeframe for closure</li><li>4. Flood waters can inundate area</li><li>5. Additional soil needed from on-site borrow for grading to drain</li><li>6. Consumes on-site landfill airspace</li></ul>



December 07, 2015

**Table 4 - Option 2 Overview: Close in Place  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
Description	<ol style="list-style-type: none"> <li>1. Leave current ash basin footprint as is and close in place</li> <li>2. Remove dike on east end of ash basin to allow stormwater drainage and the remainder of dike to stay in place</li> <li>3. Close in place with an engineered final cover system</li> <li>4. Groundwater remediation and long-term monitoring</li> </ol>
Details	<ol style="list-style-type: none"> <li>1. Dewater ash basin of free water and pore water</li> <li>2. Grade to promote drainage, remove dike on east end of ash basin 104,000 CY</li> <li>3. Construct final cover system with compacted soil or geosynthetics ~ 148,400 CY of clay and vegetative soils from onsite and offsite or 2,200,000 sf (~46 acres) and 222,600 CY of onsite soil for the geosynthetic final cover system</li> <li>4. Receptors include biological and surface water; no human receptors within 0.7 miles and the facility is located in a sparsely populated area</li> <li>5. No post-closure use is planned at this time</li> <li>6. Groundwater remediation and long-term monitoring and maintenance will be required for this option</li> </ol>
Environmental Protection and Impacts	<ol style="list-style-type: none"> <li>1. Estimated time to achieve compliance with groundwater standards – the 2009 GW Risk Assessment noted iron, manganese, sulfate and/or TDS above the secondary MCLs for drinking water, but none were above the EPA's Primary Drinking Water Standard. The 2014 GW Assessment Plan noted increasing GW concentration trends in an on-site monitoring well for sulfate, chloride, sodium, manganese, calcium, boron, COD, TDS and specific conductance. GW assessment is underway at the site. It could potentially take up to 5 years, including capping, to move GW concentration trends downward and up to 10 years for compliance.</li> <li>2. Related risk to residual groundwater - source potentially has intermittent contact with groundwater during river level fluctuations</li> <li>3. Proximity to riverbank or shoreline - centerline of dike is approximately 250' from the Ohio River</li> <li>4. Proximity to public drinking water intakes - The closest downstream intake was identified for the Louisville, KY intake approximately 90 miles downstream.</li> <li>5. Proximity to nearest downgradient potable water well - there are no drinking water wells within a 1-mile radius except for the on-site water supply well used by the plant. The closest public drinking water well is 2.25 miles downstream.</li> <li>6. Proximity to flora, fauna and human receptors - the local site vicinity is largely undeveloped with some agriculture land use. Big Bone Lick</li> </ol>



December 07, 2015

**Table 4 - Option 2 Overview: Close In Place  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
	<p>State Park is located approximately 4.75 miles to the southeast, no human receptors within 0.7 miles and the facility is located in a sparsely populated area.</p> <ol style="list-style-type: none"> <li>7. Restoration of habitat, streams or wetlands - no stream or wetland impacts, ash basin will be restored to a vegetated state</li> <li>8. Air emissions off-site (based on miles driven) - assume 10,017 trips to place 111,300 CY of clay soil from off-site; 400,680 miles. For geosynthetic materials delivered to the site assume 10 trips at 500 miles one way, 10,000 miles</li> <li>9. Air emissions on-site (based on gallons of fuel consumed) - the closure implementation on-site trips to West Special Waste Landfill are less than 1 mile. Assume 1,503 trips to place 37,100 CY of onsite vegetative soil. Ash grading of 60,540 CY and earthwork to grade to drain of 104,000 CY. For geosynthetic final cover, 222,600 CY of onsite final cover soil.</li> <li>10. Avoidance of greenfield disturbance - no greenfield disturbance associated with this closure option</li> </ol>
Cost	<ol style="list-style-type: none"> <li>1. Capital costs ≈ \$17,600,000 for compacted soil layer final cover and \$18,500,000 for geosynthetic final cover system</li> <li>2. Long-term operations maintenance and monitoring ≈ \$ 4,100,000</li> <li>3. Avoided costs ≈ \$9.0M to \$9.9M compared to ash removal</li> </ol>
Schedule	<ol style="list-style-type: none"> <li>1. Initiation time (to begin closure activity) - 4 months</li> <li>2. Likelihood of meeting regulatory deadlines - likely</li> <li>3. Design and permitting - 3 to 6 months</li> <li>4. Construction - 10 to 12 months (4 months dewatering, 7 months final cover installation, 3 month soil grading)</li> <li>5. Post-closure - 30 years or less if demonstrated site does not present a threat to public health or environment</li> </ol>
Regional Factors	<ol style="list-style-type: none"> <li>1. Plan or potential for beneficial reuse of site - none planned</li> <li>2. Imported soil needs - for clay component of CSL</li> <li>3. CCR beneficial reuse - none planned</li> <li>4. Transportation impact (based on miles driven) - 20 miles one way to soil borrow for clay and 1.5 miles one way for on-site soil and estimated 11,520 trips = 405,188 miles and 37,046 miles for onsite soil for geosynthetic final cover and for geosynthetic materials delivered to the site for Option 2A.</li> <li>5. Noise impact due to on-site activity (based on proximity of neighbors) - no human receptors within 0.7 miles and the facility is located in a sparsely populated area</li> </ol>



December 07, 2015

**Table 4 - Option 2 Overview: Close In Place  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

<b>Subject</b>	<b>Description</b>
	6. Visual impact (based on final height of storage facility, land uses within the viewshed) - no adverse visual impact
Advantages	<ol style="list-style-type: none"><li>1. Lower overall costs than removal</li><li>2. Shorter time frame than removal for closure</li><li>3. Minimal ash contact and disturbance</li><li>4. Does not consume on-site landfill airspace</li></ol>
Disadvantages	<ol style="list-style-type: none"><li>1. Longer to reduce groundwater impacts and potential for groundwater fluctuations into the ash</li><li>2. Proximity to riverbank or shoreline and need for armoring embankment</li><li>3. Long-term monitoring and maintenance</li><li>4. Cost of final cover system driven by offsite clay or geosynthetics</li><li>5. Portion of the final cover within the 100-year flood plain</li></ol>



December 07, 2015

**Table 5 - Option 3 Overview: Hybrid 1- Reduced Footprint  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
Description	<ol style="list-style-type: none"> <li>1. Consolidate ash into reduced footprint on the west side of ash basin</li> <li>2. Close in place consolidated footprint with an engineered cover system</li> <li>3. Remove limited quantity of residual soil from east side of the former ash area (assume 1' undercut beneath ash)</li> <li>4. Restore the east side former ash areas by grading to promote drainage and stabilization</li> <li>5. Groundwater remediation and long-term monitoring</li> </ol>
Details	<ol style="list-style-type: none"> <li>1. Dewater ash basin of free water and pore water</li> <li>2. Remove ash and residual soil from east end of basin and haul to west end ≈ 219,328 CY</li> <li>3. Excavate and grade to drain the soil embankment dike on east end ≈ 104,000 CY</li> <li>4. Construct a containment berm for ash from onsite soils ≈ 61,000 CY</li> <li>5. Construct final cover system with compacted soil or geosynthetics ≈ 74,200 CY of clay and vegetative soils from onsite and offsite or 1,102,000 sf (23 acres) and 111,300 CY of onsite soil for geosynthetic final cover system</li> <li>6. Receptors include biological and surface water; no human receptors within 0.7 miles and facility located in a sparsely populated area</li> <li>7. No post-closure use is anticipated</li> <li>8. Haul, place and compact ash on the west end of the basin</li> <li>9. Groundwater remediation and long-term monitoring will be required for this option</li> </ol>
Environmental Protection and Impacts	<ol style="list-style-type: none"> <li>1. Estimated time to achieve compliance with groundwater standards - the 2009 GW Risk Assessment noted iron, manganese, sulfate and/or TDS above the secondary MCLs for drinking water, but none were above the EPA's Primary Drinking Water Standard. The 2014 GW Assessment Plan noted increasing GW concentration trends in an on-site monitoring well for sulfate, chloride, sodium, manganese, calcium, boron, COD, TDS and specific conductance. GW assessment is underway at the site. It could potentially take up to 5 years, including capping, to move GW trends downward and up to 10 years for compliance.</li> <li>2. Related risk to residual groundwater - source potentially has intermittent contact with groundwater during river level fluctuations</li> <li>3. Proximity to riverbank or shoreline - centerline of dike approximately 250' from the Ohio River</li> <li>4. Proximity to public drinking water intakes - The closest downstream intake was identified for the Louisville, KY intake approximately 90 miles downstream.</li> </ol>



December 07, 2015

**Table 5 - Option 3 Overview: Hybrid 1- Reduced Footprint  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
	<ol style="list-style-type: none"> <li>5. Proximity to nearest downgradient potable water well - there are no drinking water wells within a 1-mile radius except for the water supply well for the plant and the closest public drinking water well is 2.25 miles downstream</li> <li>6. Proximity to flora, fauna and human receptors - site vicinity is largely undeveloped with some agriculture. Big Bone Lick State Park is located approximately 4.75 miles to the southeast, no human receptors within 0.7 miles and the facility is located in a sparsely populated area</li> <li>7. Restoration of habitat, streams or wetlands - no stream or wetland impacts, the eastern portion of the ash basin will be restored to a vegetated state</li> <li>8. Air emissions off-site (based on miles driven) - assume 5,009 trips to provide 55,650 CY of offsite clay; 200,340 miles. For geosynthetic materials delivered to the site assume 10 trips at 500 miles one way, 10,000 miles</li> <li>9. Air emissions on-site (based on gallons of fuel consumed) - the closure implementation. Assume 7,769 trips to move 219,328 CY of ash and residual soil for the ash basin closure and 18,550 CY of vegetative soil. Earthwork to grade to drain of 104,000 CY; For geosynthetic final cover, 111,300 CY onsite final cover soil</li> <li>10. Avoidance of greenfield disturbance - no greenfield disturbance associated with this closure option</li> </ol>
Cost	<ol style="list-style-type: none"> <li>1. Capital costs ≈ \$14,200,000 for compacted soil layer final cover and \$14,700,000 for geosynthetic final cover system</li> <li>2. Long-term operations maintenance and monitoring ≈ \$ 2,900,000</li> <li>3. Avoided costs ≈ \$12.8M to \$13.3M compared to ash removal</li> </ol>
Schedule	<ol style="list-style-type: none"> <li>1. Initiation time (to begin ash removal) - within 5 months</li> <li>2. Likelihood of meeting regulatory deadlines - likely</li> <li>3. Design and permitting - 3 to 6 months</li> <li>4. Construction - 13 months (5 months dewatering, 1 month ash excavation, 4 months final cover installation, 3 month soil grading)</li> <li>5. Post-closure - 30 years or less, if demonstrated site does not present a threat to public health or environment</li> </ol>
Regional Factors	<ol style="list-style-type: none"> <li>1. Plan or potential beneficial reuse of site - none planned</li> <li>2. Imported soil needs – low permeable soils used to construct the CSL</li> <li>3. CCR beneficial reuse - none planned</li> <li>4. Transportation impact (based on miles driven) - 20 miles one way to soil borrow for low permeable soils and 0.5 miles one way for ash hauling, 1.5 one way for onsite soil with an estimated 12,778 trips =</li> </ol>



December 07, 2015

**Table 5 - Option 3 Overview: Hybrid 1- Reduced Footprint  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
	<p>209,611 miles and 30,540 miles for onsite soil for geosynthetic final cover and the geosynthetic materials delivered to the site for Option 3A</p> <p>5. Noise impact due to on-site activity (based on proximity of neighbors) - no human receptors within 0.7 miles and the facility is located in a sparsely populated area</p> <p>6. Visual impact (based on final height of storage facility, land uses within the viewshed) - no adverse visual impact</p>
Advantages	<p>1. Lower overall costs than removal and closure in place</p> <p>2. Shorter time frame than clean closure/removal and close in place.</p> <p>3. Minimizes ash contact and disturbance and long-term monitoring and maintenance</p> <p>4. Minimizes ash footprint and potential exposure to groundwater</p>
Disadvantages	<p>1. Longer to reduce groundwater impacts and potential for groundwater fluctuations into the ash</p> <p>2. Proximity to riverbank or shoreline</p> <p>3. Long-term monitoring and maintenance</p> <p>4. Cost of final cover system driven by offsite clay or geosynthetics</p> <p>5. Portion of the final cover within the 100-year flood plain</p>



December 07, 2015

**Table 6 - Option 4 Overview: Hybrid 2- Reduced Footprint  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
Description	<ol style="list-style-type: none"> <li>1. Consolidate ash into reduced footprint on the west side of ash basin</li> <li>2. Close in place consolidated footprint with an engineered cover system</li> <li>3. Remove limited quantity of residual soil from east side of the former ash area (assume 1' undercut beneath ash)</li> <li>4. Restore the east side former ash area to be used as a stormwater management area, leave eastern dike in place, add containment berm along toe of eastern slope of the consolidated unit</li> <li>5. Groundwater remediation and long-term monitoring and maintenance</li> </ol>
Details	<ol style="list-style-type: none"> <li>1. Dewater ash basin of free water and pore water</li> <li>2. Remove ash and residual soil from east end of basin and haul to west end = 219,328 CY</li> <li>3. Construct containment berm for ash from onsite soils = 61,000 CY</li> <li>4. Construct final cover system with compacted soil or geosynthetics = 74,200 CY of clay and vegetative soils or 1,102,000 sf (23 acres) of geosynthetic final cover system</li> <li>5. Receptors include biological and surface water; no human receptors within 0.7 miles and the facility is located in a sparsely populated area</li> <li>6. No post-closure use is anticipated</li> <li>7. Haul, place and compact ash on the west end of the basin</li> <li>8. Groundwater remediation and long-term monitoring will be required for this option</li> </ol>
Environmental Protection and Impacts	<ol style="list-style-type: none"> <li>1. Estimated time to achieve compliance with groundwater standards – the 2009 GW Risk Assessment noted iron, manganese, sulfate and/or TDS above the secondary MCLs for drinking water but none were above the EPA's Primary Drinking Water Standard. The 2014 GW Assessment Plan noted increasing GW concentration trends in an on-site monitoring well for sulfate, chloride, sodium, manganese, calcium, boron, COD, TDS and specific conductance. GW assessment is underway at the site. It could potentially take up to 5 years, including capping, to move GW trends downward and up to 10 years for compliance.</li> <li>2. Related risk to residual groundwater - source potentially has intermittent contact with groundwater during river level fluctuations</li> <li>3. Proximity to riverbank or shoreline - centerline of dike approximately 250' from the Ohio River</li> <li>4. Proximity to public drinking water intakes - The closest downstream intake was identified for the Louisville, KY intake approximately 90 miles downstream.</li> <li>5. Proximity to nearest downgradient potable water well - there are no drinking water wells within a 1-mile radius except for the water supply</li> </ol>



December 07, 2015

**Table 6 - Option 4 Overview: Hybrid 2- Reduced Footprint  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

Subject	Description
	<p>well for the plant and the closest public drinking water well is 2.25 miles downstream.</p> <p>6. Proximity to flora, fauna and human receptors - site vicinity is largely undeveloped with some agriculture. Big Bone Lick State Park is located approximately 4.75 miles to the southeast, no human receptors within 0.7 miles and facility is located in a sparsely populated area</p> <p>7. Restoration of habitat, streams or wetlands - no stream or wetland impacts, the eastern portion of the ash basin will be restored to a vegetative state</p> <p>8. Air emissions off-site (based on miles driven) - Assume 5,009 trips to provide 55,650 CY of offsite clay; 200,340 miles. For geosynthetic materials delivered to the site assume 10 trips at 500 miles one way.</p> <p>9. Air emissions on-site (based on gallons of fuel consumed) - the closure implementation onsite trips to West Special Waste Landfill are less than 1 mile. Assume 10,239 trips to move 219,328 CY of ash and residual soil for the ash basin closure and 79,550 CY of soil cover</p> <p>10. Avoidance of greenfield disturbance - no greenfield disturbance associated with this closure option</p>
Cost	<p>1. Capital costs = \$14,500,000 for compacted soil layer final cover and \$15,700,000 for geosynthetic final cover system</p> <p>2. Long-term operations maintenance and monitoring = \$ 2,900,000</p> <p>3. Avoided costs = \$11.8M to \$13.0 M for removal</p>
Schedule	<p>1. Initiation time (to begin ash removal) - 5 months</p> <p>2. Likelihood of meeting regulatory deadlines - likely</p> <p>3. Design and permitting - 3 to 6 months</p> <p>4. Construction - 12 months (5 months dewatering, 1 month ash excavation, 4 months final cover installation, 2 month soil grading)</p> <p>5. Post-closure - 30 years or less if demonstrated site does not present a threat to public health or environment</p>
Regional Factors	<p>1. Plan or potential for beneficial reuse of site - none planned</p> <p>2. Imported soil needs - for clay component of CSL</p> <p>3. CCR beneficial reuse - none planned</p> <p>4. Transportation impact (based on miles driven) - 20 miles one way to soil borrow for clay and 0.5 miles one way for onsite soil and estimated 15,248 trips = 217,023 miles</p> <p>5. Noise impact due to on-site activity (based on proximity of neighbors) - no human receptors within 0.7 miles and the facility is located in a sparsely populated area</p> <p>6. Visual impact (based on final height of storage facility, land uses within the viewshed) - no adverse visual impact</p>



December 07, 2015

**Table 6 - Option 4 Overview: Hybrid 2- Reduced Footprint  
Ash Basin Closure Options Evaluation  
East Bend Station  
Duke Energy**

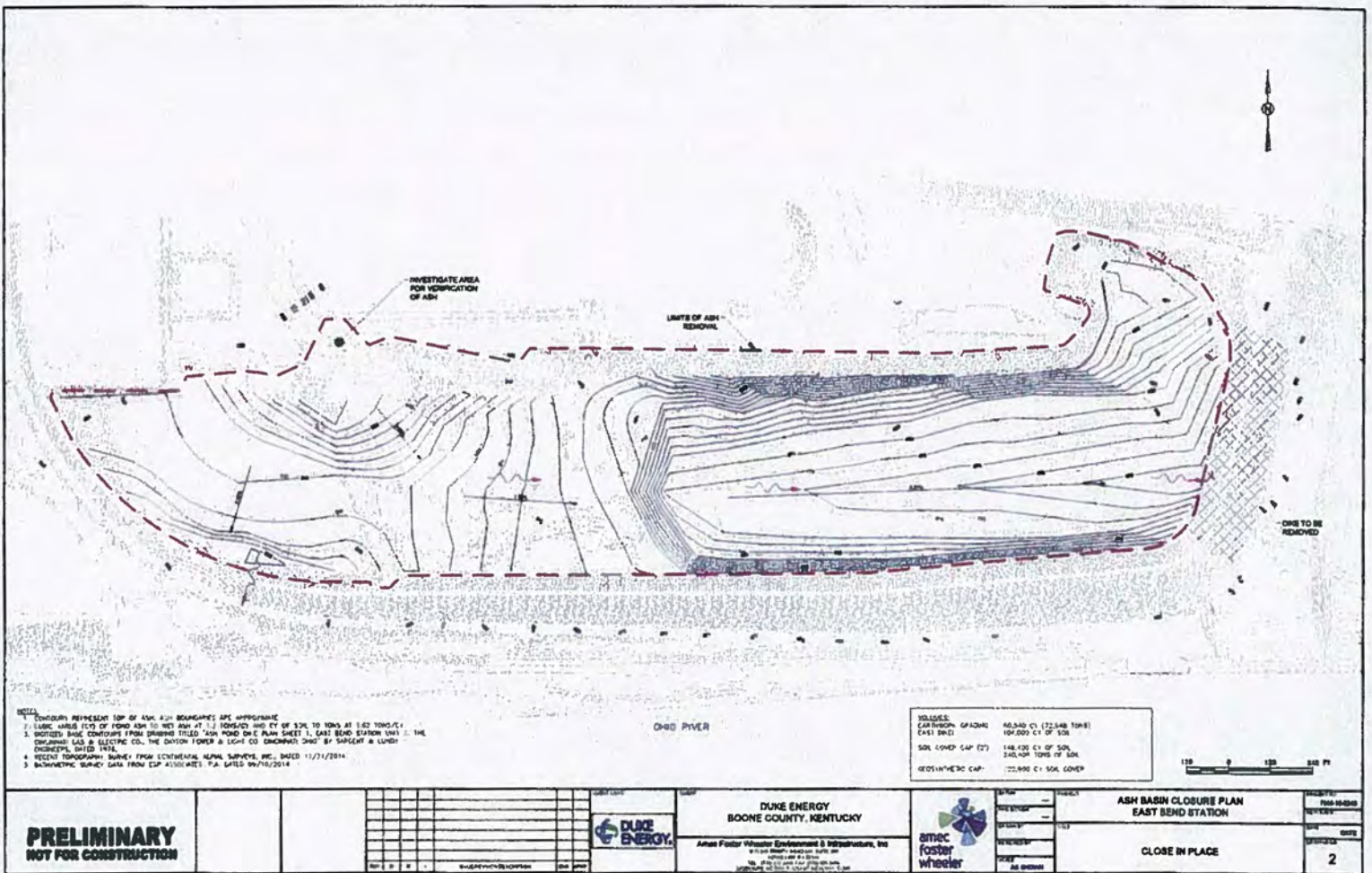
<b>Subject</b>	<b>Description</b>
Advantages	<ol style="list-style-type: none"><li>1. Lower overall costs than removal and closure in place</li><li>2. Shorter time frame than clean closure/removal and close in place</li><li>3. Minimizes ash contact and disturbance and long-term monitoring and maintenance</li><li>4. Minimizes ash footprint and potential exposure to groundwater</li></ol>
Disadvantages	<ol style="list-style-type: none"><li>1. Longer to reduce groundwater impacts and potential for groundwater fluctuations into the ash</li><li>2. Proximity to riverbank or shoreline</li><li>3. Long-term monitoring and maintenance</li><li>4. Cost of final cover system driven by offsite clay or geosynthetics</li></ol>



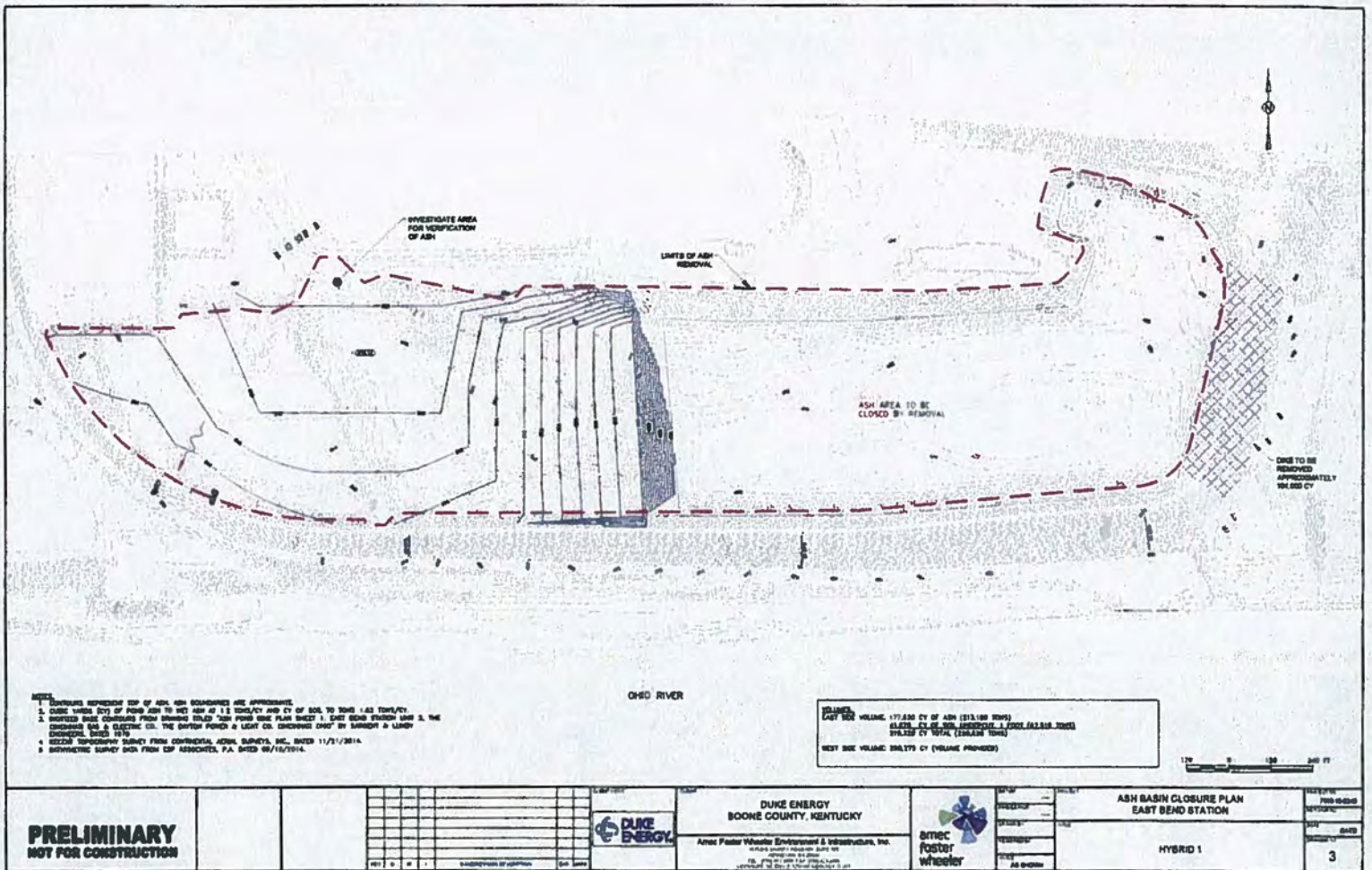
**CLOSURE OPTIONS DRAWINGS**



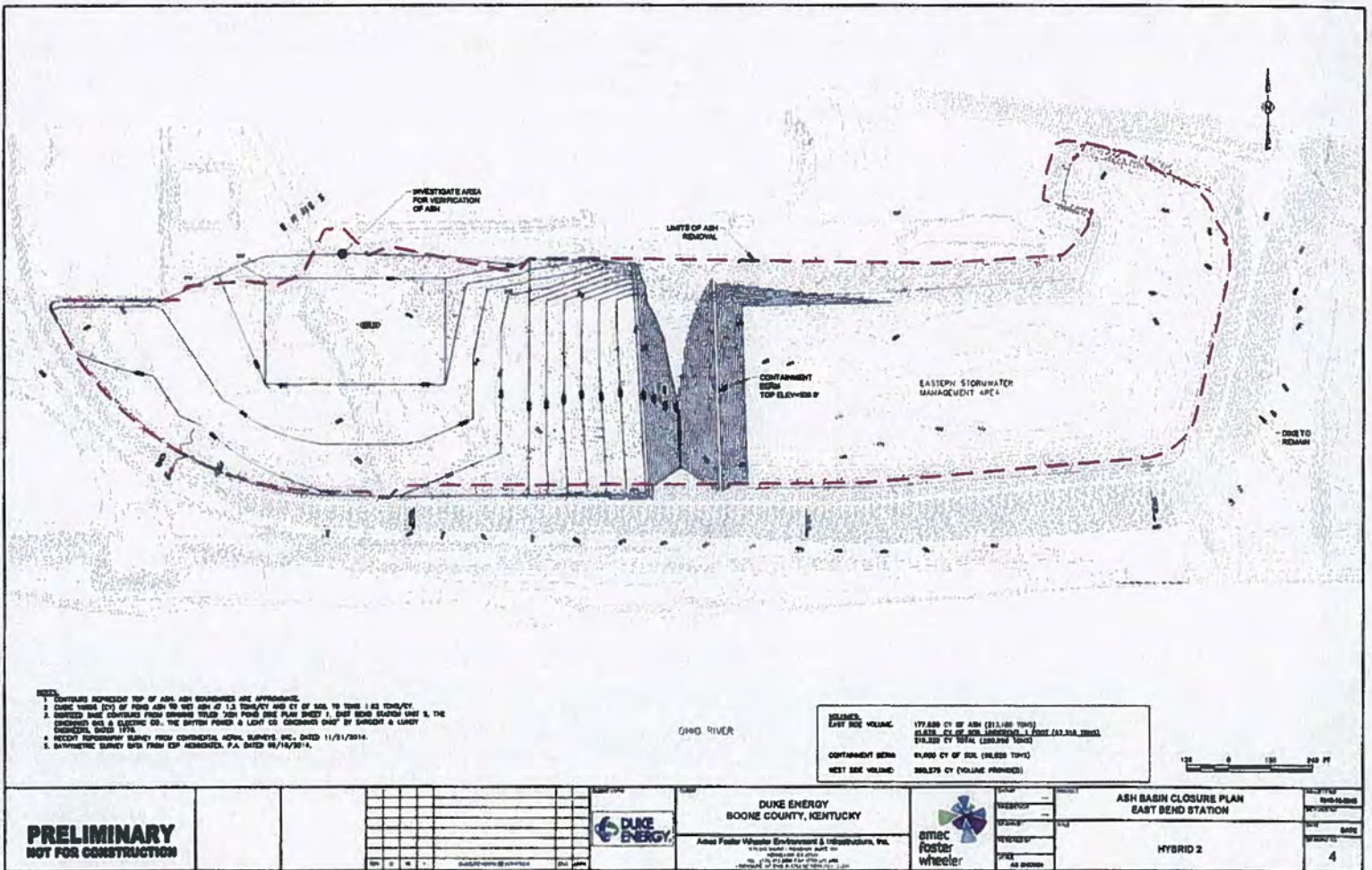












- NOTES:
1. DIMENSIONS REPRESENT TOP OF ASH. ASH BOUNDARIES ARE APPROXIMATE.
  2. DRAINAGE VOLUMES (CY) OF POND ASH TO WEST ASH AT 1.5 TONS/CY AND CY OF SOL. TO TONS 1 AS TONS/CY.
  3. SURVEY DATA OBTAINED FROM SURVEYING TRUSS SURVEY SHEET 1, SHEET 2000 SURVEY SHEET 4, THE SURVEYING BULL & ELECTRIC CO., THE SURVEY POWER & LIGHT CO. (CONCURRED ON) BY SURGEON & LAND ENGINEER, 1908-1910.
  4. RECENT TOPOGRAPHY SURVEY FROM CONVENTIONAL SURVEYS, INC., DATED 11/21/2014.
  5. SYNTHETIC SURVEY DATA FROM ESP MEMORANDUM, P.A. DATED 08/14/2014.

<b>ASBESTOS</b>	177,800 CY OF ASH (813,100 TONS)
<b>EAST SIDE VOLUME</b>	65,800 CY OF ASH APPROXIMATE (323,900 TONS)
<b>WEST SIDE VOLUME</b>	112,000 CY TOTAL (559,200 TONS)
<b>CONTAINMENT BERM</b>	61,000 CY OF SOIL (305,000 TONS)
<b>WEST SIDE VOLUME</b>	300,075 CY (VOLUME PROVIDED)

**PRELIMINARY**  
NOT FOR CONSTRUCTION

NO.	DATE	DESCRIPTION	BY

<p><b>DUKE ENERGY</b> BOONE COUNTY, KENTUCKY</p> <p>Atkins Foster Wheeler Environment &amp; Infrastructure, Inc. 1710 S. MAIN STREET, SUITE 100 MORGANTOWN, WV 26501 Tel: (304) 241-1000 Fax: (304) 241-1001</p>	<p><b>atkins foster wheeler</b></p>	<p>PROJECT: _____</p> <p>DATE: _____</p> <p>REVISION: _____</p> <p>OFFICE: AS BOWEN</p>	<p><b>ASH BASIN CLOSURE PLAN</b> <b>EAST BEND STATION</b></p> <p><b>HYBRID 2</b></p>	<p>SCALE: _____</p> <p>DATE: _____</p> <p>BY: _____</p> <p>NO. _____</p>
		<p>PROJECT: _____</p>		<p>4</p>



**Scoring for Evaluation of Closure Options  
Closure Options Evaluation Worksheet  
Ash Basin Closure - Master Programmatic Document  
Duke Energy**

Site Name: East Bend Station  
Date: 12/07/15

1 = Option-Specific User Input  
1 = Calculated Value

Threshold Criteria: All closure options must comply with the following threshold criteria based on Duke Energy Guiding Principles for Ash Basin Closure
1. Provide continued geotechnical stability meeting appropriate safety factors under applicable loading conditions
2. Provide flow capacity and erosion resistance during design storm and flooding conditions
3. Effectively mitigate groundwater impacts (in conjunction with GW remediation where present)
4. Comply with applicable state and federal regulations (e.g. North Carolina Coal Ash Management Act)

Option	Description
1	Removal to the onsite West Special Waste Landfill and bring in fill to grade to drain
1A	Removal to the onsite West Special Waste Landfill and use the former ash basin for stormwater management
2	Close in Place using compacted clay from offsite in final cover system
2A	Close in Place with geosynthetics and onsite soil
3	Hybrid 1: Consolidate into smaller footprint to the west and close with compacted clay from offsite
3A	Hybrid 1: Consolidate into smaller footprint to the west and close with geosynthetics and onsite soil
4	Hybrid 2: Consolidate into smaller footprint to the west and close with compacted clay from offsite, use eastside as stormwater management

Environmental Protection and Impacts Criterion	Weight: Scoring System	30%	Required Input	Units	User Input						Value that Scores 10	Value that Scores 0	Calculated or User Selected Score							Criterion Weight	Contribution to Total Score	
					Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A			Option 4	Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A			Option 4
Time to achieve compliance with groundwater standards at compliance boundary	Interpolation. Minimum value scores 10.		Compliance time	Years	3	3	6	6	5	5	5	3	6	10	10	0	0	3	3	3	15%	4.5%
Residual groundwater-related risk	Interpolation. Maximum value scores 10.		This Area Not Used For Subjective Scoring										10	10	5	5	5	5	5	20%	6.0%	
Proximity to riverbank, shoreline, or floodplain - choose reference feature appropriate for the site	Interpolation. Maximum value scores 10.		Distance from CCR Unit limit	Miles or feet	3600	3600	250	250	250	250	250	3600	250	10	10	0	0	0	0	0	10%	3.0%
Proximity to public drinking water intakes	Interpolation. Maximum value scores 10.		Downgradient distance to intake	Miles	92	92	90	90	89.5	89.5	89.5	92	89.5	10	10	2	2	0	0	0	5%	1.5%
Proximity to nearest downgradient potable water well	Interpolation. Maximum value scores 10.		Downgradient distance to nearest well	Miles	3	3	2.25	2.25	2.5	2.5	2.5	3	2.25	10	10	0	0	3	3	3	5%	1.5%
Proximity to flora, fauna and human receptors	Subjective 0 to 10		This Area Not Used For Subjective Scoring										10	10	10	10	10	10	10	5%	1.5%	
Restoration of habitat, streams or wetlands	Interpolation. Maximum value scores 10.		Habitat and wetlands acres or stream length	Acres or Linear Feet	46	0	3	3	23	24	0	46	0	10	0	1	1	5	5	0	10%	3.0%
Air emissions off-site (based on miles driven)	Interpolation. Zero miles scores 10.		Truck miles driven	Miles	0	0	300,680	10,000	200,440	10,000	200,440	0	400680	10	10	0	10	5	10	5	5%	1.5%
Air emissions on-site (based on gallons of fuel consumed) from closure implementation	Interpolation. Zero gallons scores 10.		Gallons of fuel consumed or cy of cut and fill	CY	1,610,423	958,580	201,640	187,140	441,878	444,628	298,878	201640	1610423	0	5	10	9	9	8	9	5%	1.5%
Avoidance of greenfield disturbance	Interpolation. Zero acres scores 10.		Disturbed acres of greenfield	Acres	20	20	0	0	0	0	0	0	20	0	0	10	10	10	10	10	20%	6.0%
<b>Weighted Totals (Contribution to Total Score)</b>													<b>2.3</b>	<b>2.0</b>	<b>1.3</b>	<b>1.4</b>	<b>1.6</b>	<b>1.7</b>	<b>1.4</b>			

Cost Criterion	Weight: Scoring System	35%	Required Input	Units	User Input						Value that Scores 10	Value that Scores 0	Calculated or User Selected Score							Criterion Weight	Contribution to Total Score	
					Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A			Option 4	Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A			Option 4
Closure Cost	Interpolation. Min value scores 10. Max value scores 0.		Closure Cost	USD	\$27,500,000	\$27,500,000	\$17,600,000	\$18,500,000	\$14,200,000	\$14,700,000	\$15,500,000	\$14,200,000	\$27,500,000	0.0	3.8	7.4	6.8	10.0	9.6	9.0	80%	28.0%
Operation, Maintenance and Monitoring Cost			OM&M Cost	USD	\$0	\$0	\$4,100,000	\$4,100,000	\$2,900,000	\$2,900,000	\$2,900,000	\$0	\$4,100,000	10.0	10.0	0.0	0.0	2.9	2.9	2.9	20%	7.0%
<b>Weighted Totals (Contribution to Total Score)</b>													<b>0.7</b>	<b>1.8</b>	<b>2.1</b>	<b>1.9</b>	<b>3.0</b>	<b>2.9</b>	<b>2.7</b>			



**Scoring for Evaluation of Closure Options  
Closure Options Evaluation Worksheet  
Ash Basin Closure - Master Programmatic Document  
Duke Energy**

Site Name: East Bend Station  
Date: 12/07/15

1 = Option-Specific User Input  
1 = Calculated Value

Schedule Criterion	Weight: Scoring System	15% Required Input	Units	User Input							Value that Scores 10	Value that Scores 0	Calculated or User Selected Score							Criterion Weight	Contribution to Total Score					
				Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A	Option 4			Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A	Option 4							
Initiation Time	Interpolation Minimum value scores 10	Time to move first ash	Months	8	8	12	12	12	12	12	8	12	10	10	0	0	0	0	0	0	30%	4.5%				
Construction Duration	Interpolation Minimum value scores 10	Estimated durations	Months	34	24	24	24	24	24	24	24	34	0	10	10	10	10	10	10	10	70%	10.5%				
Weighted Totals (Contribution to Total Score)												0.5	1.5	1.1	1.1	1.1	1.1	1.1	1.1							
Regional Factors Criterion	Weight: Scoring System	15% Required Input	Units	User Input							Value that Scores 10	Value that Scores 0	Calculated or User Selected Score							Criterion Weight	Contribution to Total Score					
				Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A	Option 4			Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A	Option 4							
Plan or potential for beneficial reuse of site	Subjective	Not Used For Subjective Scoring										10	0	5	5	7	7	0	5%	0.8%						
Imported soil needs	Interpolation Min value scores 10 Max value scores 0	Soil Imported	CY	0	0	111,300	0	55,650	0	55,650	0	111300	10	10	0	10	5	10	5	5%	0.8%					
Beneficial reuse of CCR	Interpolation. Maximum value scores 10.	Fraction Used	None	0.1	0.1	0	0	0.01	0.01	0.01	0.1	0	10	10	0	0	1	1	1	15%	2.3%					
Transportation Impact (based on miles driven)	Interpolation Min value scores 10 Max value scores 0	Miles Driven	Miles	103,557	88,808	405,188	17,040	709,611	10,540	217,924	30,540	405,188	8	8	0	10	5	10	5	65%	9.8%					
Noise impact due to on-site activity (based on proximity of neighbors to on-site work areas)	Subjective 0 to 10	Not Used For Subjective Scoring										10	10	0	10	5	10	5	5%	0.8%						
View Impact (based on final height of storage facility and land uses within viewshed)	Subjective 0 to 10	Not Used For Subjective Scoring										10	10	5	5	5	5	5	5%	0.7%						
Weighted Totals (Contribution to Total Score)												1.3	1.2	0.1	1.2	0.6	1.2	0.6								
Constructability Criterion	Weight: Scoring System	5% Required Input	Units	User Input							Value that Scores 10	Value that Scores 0	Calculated or User Selected Score							Criterion Weight	Contribution to Total Score					
				Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A	Option 4			Option 1	Option 1A	Option 2	Option 2A	Option 3	Option 3A	Option 4							
Consider stormwater management, geotechnical, and dewatering	Subjective 0 to 10: 10 is the easiest while 0 is the riskiest	Not Used For Subjective Scoring										10	10	3	3	3	3	5	100%	5.0%						
Weighted Totals (Contribution to Total Score)												0.5	0.5	0.2	0.2	0.2	0.2	0.3								
Total Score For Each Option (On a Scale of 0 to 10)												5.2	7.0	4.6	5.7	6.4	6.9	6.1								





<p><b>Dust Control</b> Reference Tab 9 (pg 4 of 10) Cost and duration based on input from site of the BOE underpinning</p> <p>Duration 18 mo</p> <p>Cost 117,700 x 2 crews = \$35,400</p> <p>Total 18mo x \$35,400 = \$637,200</p>	18	mo	17,333.30			637,200.00	637,200.00
<p><b>Wattles</b> Reference Tab 10 of the BOE underpinning Line # 5 (Quantity &amp; Cost)</p> <p>Quantity 10,000 lf</p> <p>Cost 11.62/lf</p> <p>Total 10,000 lf x \$1.62 \$/lf = \$54,600</p>	30,000	lf				54,600.00	54,600.00
<p><b>Silt Fencing</b> Reference Tab 10 of the BOE underpinning Line # 4 (Quantity &amp; Cost)</p> <p>Quantity 1,400 lf</p> <p>Cost 11.06/lf</p> <p>Total 1,400 lf x \$1.06 = \$9,964</p>	9,400	lf				9,964.00	9,964.00
<p><b>Develop Contractor Equipment Staging/Laydown Area</b> Reference Tab 14 of the BOE underpinning</p> <p>Assumption Estimated cost to construct an equipment staging and laydown area based on Google Earth and input from site management. Rates are based on recent rates from Rawlin Materials @ 18 \$/tn and \$1.30/ tn in place provided by Litter</p> <p>Cost 18.86/ tn + \$1.30/ tn = \$20.16/tn</p> <p>Quantity 50' W x 250' L x 2"thick / 27 = 4,630 cy 630 cy x 1.4 factor to convert to tons = 6,485 tons</p> <p>Total 20.16/tn x 6,485 tons = \$130,932.15</p>	6,485	tn			20.19	130,932	130,932.15
<p><b>E&amp;SC Maintenance</b> Reference Tab 12 of the BOE underpinning Based on Dan River Waste Management P.O. #1107183, page 5, item 1.1.8</p> <p>Duration 4 mo</p> <p>Cost 4,950/mo</p>	24	mo				118,800.00	118,800.00

<p>Total</p> <p>24 mo x \$4,950 = \$118,800</p>									
<p><b>Access road into the east basin</b></p> <p>Reference Tab 14 of the BOE underpinning</p>									
	5,186	tn					20.19	104,705	104,705.34
<p><b>Assumption</b></p> <p>Estimate assumes that an access road/ramp will have to be constructed for access into the east side of the basin. Rates are based on recent quote from Sterling Materials @ 18.89/tn and \$1.30/ tn to place provided by Utter. Estimate assumes the area to be approximately 25,000 sf with a depth of 4' thick based on Google Earth</p>									
<p><b>Quantity</b></p> <p>25,000sf x 4 d/27 = 3,704 cy</p> <p>3,704 cy x 1.4 ( factor to convert to tons) = 5,186 tns</p>									
<p><b>Cost</b></p> <p>118.89/ tn + \$1.30 / tn = \$20.19 / tn</p>									
<p><b>Total</b></p> <p>20.19 / tn x 5,186 tn = \$104,705.34</p>									
<p><b>Maintenance of Access road and ramp into the east basin</b></p> <p>Reference Tab 14 of the BOE underpinning</p>									
	12,315	tn					20.19	248,640	248,639.85
<p><b>Assumption</b></p> <p>Estimate assumes that the access road/ramp will require maintenance throughout the project. Rates are based on recent quote from Sterling Materials @ 18.89/tn and \$1.30/ tn to place provided by Utter. Estimate assumes an additional tonnage added to the constructed ramp will be based on approximately an additional 2' of material. Add for the haul road will be based on road 25' wide x 2,500' long x 3' deep based on Google Earth.</p>									
<p><b>Quantity</b></p> <p><b>Access Ramp</b></p> <p>5,000sf x 2 /27 = 1,852cy</p> <p>1,852cy x 1.4 ( factor to convert to tons) =2,593 tns</p> <p><b>Haul Road</b></p> <p>5' wide x 2,500' lg x 3' d / 27 = 8945 cy</p> <p>8945 cy x 1.4 ( factor to convert to tons) = 9,722 tns</p> <p>2,593 tns + 9,722 tns = 12,315 tns</p>									
<p><b>Cost</b></p> <p>18.89 tn + \$1.30 / tn = \$20.19 / tn</p>									
<p><b>Total</b></p> <p>20.19 / tn x 12,315 tns = \$248,639.85</p>									
<p><b>2.1.03 - Site Infrastructure</b></p>									
	1	ls		85.72			89,293.74	89,294	89,293.74
<p>Reference Tab 16 of the BOE underpinning for quantities and cost - Line # A</p>									
<p><b>Assumption</b></p> <p>Clear and remove trees including root balls. Unit costs based on proposal from Utter Construction contractor at \$12,557per acre. Acreage confirmed with Google Earth.</p>									
<p><b>Quantity</b></p> <p>1 ac</p>									
<p><b>Cost</b></p> <p>12,557</p>									



<p>Total</p> <p>7 ac x \$12,557 = \$88,293.74</p>																																																																																																			
<p><b>Clearing and Grubbing - (North Side of Basin)</b></p>																																																																																																			
7	ac			85.72				5,250.00	36,750	36,750.00																																																																																									
<p>Reference Tab 3 of the BOE underpinning for quantities</p> <p>Reference Tab 17 of the BOE underpinning Line # 1.1.17 pg 1 of 8</p> <p>Clear and Grub</p> <p>Unit costs of \$5,250 per acre from Utter Construction contractor.</p>																																																																																																			
<p>Quantity</p> <p>7 ac - Based on Google Earth</p>																																																																																																			
<p>Cost</p> <p>\$5,250/ac</p>																																																																																																			
<p>Total</p> <p>7 ac x \$5,250/ac = \$36,750</p>																																																																																																			
<p><b>Topsoil Stripping</b></p>																																																																																																			
7	ac			85.72				5,250.00	36,750	36,750.00																																																																																									
<p>Reference Tab 3 of the BOE underpinning for quantities</p> <p>Reference Tab 17 of the BOE underpinning Line # 1.1.18 pg 2 of 8</p> <p>Strip topsoil to a minimum 6" depth and place in stockpile.</p>																																																																																																			
<p>Quantity</p> <p>7 ac - Based on Google Earth</p>																																																																																																			
<p>Cost</p> <p>\$5,250/ac</p>																																																																																																			
<p>Total</p> <p>7 ac x \$5,250/ac = \$36,750</p>																																																																																																			
<p><b>2.1.04 - Water Management &amp; Treatment</b></p>																																																																																																			
<p><b>Dewatering</b></p>																																																																																																			
	6	mo						187,716.68	1,126,300	1,126,300.08																																																																																									
<p>Reference Tab 18 of the BOE underpinning</p> <p>10 1333855 pg 2 of 8 and duration based on site input as noted in email Re: Estimate Items.</p> <p>Utter Proposal - CY2015 East Bend Pump Watch</p> <p>Diesel - Approximate Fuel Consumption based on 350 kw generator</p> <p>Assume dewatering to occur for the duration of 6 months.</p> <p>Project duration = 24 months</p>																																																																																																			
<p>ALL Water treatment cost will be accounted for under the Water Re-Direct project scope of work.</p>																																																																																																			
<table border="1"> <thead> <tr> <th></th> <th>Qty</th> <th>Unit</th> <th>Rate</th> <th>Unit</th> <th>HR/Days/MO</th> <th>Total</th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>Pumps</td> <td>3</td> <td>ea</td> <td>\$3,256.50</td> <td>MO</td> <td></td> <td>1</td> <td></td> <td></td> <td>\$9,769.50</td> </tr> <tr> <td>Piping/Valves/Fittings etc</td> <td>1</td> <td>ls</td> <td>\$34,475.90</td> <td>LS</td> <td></td> <td>1</td> <td></td> <td></td> <td>\$34,475.90</td> </tr> <tr> <td>Maintenance/Operation</td> <td>1</td> <td>ls</td> <td>\$42,326.68</td> <td>LS</td> <td></td> <td>1</td> <td></td> <td></td> <td>\$42,326.68</td> </tr> <tr> <td>orklift</td> <td>1</td> <td>ea</td> <td>\$1,524.00</td> <td>MO</td> <td></td> <td>1</td> <td></td> <td></td> <td>\$1,524.00</td> </tr> <tr> <td>Generator</td> <td>1</td> <td>ea</td> <td>\$9,750.00</td> <td>MO</td> <td></td> <td>1</td> <td></td> <td></td> <td>\$9,750.00</td> </tr> <tr> <td>Generator</td> <td>1</td> <td>ea</td> <td>\$3,125.00</td> <td>MO</td> <td></td> <td>1</td> <td></td> <td></td> <td>\$3,125.00</td> </tr> <tr> <td>Fuel per day</td> <td>1,204.80</td> <td>gal</td> <td>\$2.40</td> <td>gal</td> <td></td> <td>30</td> <td></td> <td></td> <td>\$86,745.60</td> </tr> <tr> <td>Monthly Cost</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>\$187,716.68</td> </tr> </tbody> </table>											Qty	Unit	Rate	Unit	HR/Days/MO	Total				Pumps	3	ea	\$3,256.50	MO		1			\$9,769.50	Piping/Valves/Fittings etc	1	ls	\$34,475.90	LS		1			\$34,475.90	Maintenance/Operation	1	ls	\$42,326.68	LS		1			\$42,326.68	orklift	1	ea	\$1,524.00	MO		1			\$1,524.00	Generator	1	ea	\$9,750.00	MO		1			\$9,750.00	Generator	1	ea	\$3,125.00	MO		1			\$3,125.00	Fuel per day	1,204.80	gal	\$2.40	gal		30			\$86,745.60	Monthly Cost									\$187,716.68
	Qty	Unit	Rate	Unit	HR/Days/MO	Total																																																																																													
Pumps	3	ea	\$3,256.50	MO		1			\$9,769.50																																																																																										
Piping/Valves/Fittings etc	1	ls	\$34,475.90	LS		1			\$34,475.90																																																																																										
Maintenance/Operation	1	ls	\$42,326.68	LS		1			\$42,326.68																																																																																										
orklift	1	ea	\$1,524.00	MO		1			\$1,524.00																																																																																										
Generator	1	ea	\$9,750.00	MO		1			\$9,750.00																																																																																										
Generator	1	ea	\$3,125.00	MO		1			\$3,125.00																																																																																										
Fuel per day	1,204.80	gal	\$2.40	gal		30			\$86,745.60																																																																																										
Monthly Cost									\$187,716.68																																																																																										
<p>Quantity</p> <p>months</p>																																																																																																			
<p>Cost</p> <p>187,716.68 x 6 mo = \$1,126,300.08</p>																																																																																																			
<p><b>2.1.05 - Ash Excavation &amp; Processing</b></p>																																																																																																			
<p><b>West Side Basin Ash - Excavate ash, load into trucks, haul and place</b></p>																																																																																																			
	200,000	tn						6.04	1,208,000	1,208,000.00																																																																																									
<p>10,069,634</p> <p>10,069,634.00</p>																																																																																																			

Reference Tab 3 of the BOE for Quantities  
Reference Tab 13 of the BOE for Rates

Assumption  
Estimated cost to excavate, load, transport and place ash in the onsite landfill. Unit rate cost based on Utter T&M contract 2347547 and Master Agreement 10906. Estimate added 25% to account for additional oversight and loss of productivity for added hours beyond 40 hours.

Quantity  
200,000 tn

Rate  
\$4.83 x 1.25% = \$6.04/tn

Total  
200,000 tn x \$6.04/tn = \$1,208,000

<b>West Side Basin Ash - Excavate ash, load into trucks, haul and place</b>	400,000	tn						9	3,600,000		3,600,000.00
---	---------	----	--	--	--	--	--	---	-----------	--	--------------

Reference Tab 3 of the BOE for Quantities  
Reference Tab 19 of the BOE for Rates

Assumption  
Estimated cost to excavate, load, transport and place ash in the onsite landfill. Unit rate cost based on CCR Cost Per Ton worksheet.

Quantity  
100,000 tn

Rate  
\$9/tn

Total  
100,000 tn x \$9/tn = \$3,600,000

<b>West Side Generation Ash - Excavate ash, load into trucks, haul and place</b>	65,471	tn						9	589,239		589,239.00
--	--------	----	--	--	--	--	--	---	---------	--	------------

Reference Tab 3 of the BOE for Quantities  
Reference Tab 19 of the BOE for Rates

Assumption  
Generation ash tonnage is based on the following:  
The tonnage for the years 2014 and 2015 is based on plant actual production of bottom ash. For the remaining years 2016 and 2017 the estimated tonnage is based on the 2015 tonnage which equals an average rate of 2,740.67 tons per month. Estimate assumes that plant will stop placing generation ash to the basin at the end of March 2018. Unit rate cost based on CCR Cost Per Ton worksheet.

- . 2014 @ 24,056 tons
- . 2015 @ 32,888 tons
- . 2016 @ 32,888 tons
- . 2017 @ 32,888 tons
- . 2018 @ 8,222 tons (Based on January thru March)

Total Tons = 130,942 tons

Total tonnage will be split between the east and west side.  
30,942 tn / 2 = 65,471 tons each side.

Quantity  
5,471 tons

Rate  
\$9/tn

Total



5,471 tons x \$9/tn = \$589,239

East Side Basin Ash - Excavate ash, load into trucks, haul and place	453,684	tn						9	4,083,156	4,083,156.00
--	---------	----	--	--	--	--	--	---	-----------	--------------

Reference Tab 3 of the BOE for Quantities

Reference Tab 19 of the BOE for Rates

Assumption

Estimated cost to excavate, load, transport and place ash in the onsite landfill. Unit rate cost based on

CCR Cost Per Ton worksheet.

Quantity

53,684 tn

Rate

@/tn

Total

53,684 tn x \$9/tn = \$4,083,156

East Side Generation Ash - Excavate ash, load into trucks, haul and place	65,471	tn						9	589,239	589,239.00
---	--------	----	--	--	--	--	--	---	---------	------------

Reference Tab 3 of the BOE for Quantities

Reference Tab 19 of the BOE for Rates

Assumption

Generation ash tonnage is based on the following:

The tonnage for the years 2014 and 2015 is based on plant actual production of bottom ash. For the remaining years 2016 and 2017 the estimated tonnage is based on the 2015 tonnage which equals an average rate of 2,740.87 tons per month. Estimate assumes that plant will stop placing generation ash to the basin at the end of March 2018. Unit rate cost based on CCR Cost Per Ton worksheet.

2014 @ 24,056 tons

2015 @ 32,888 tons

2016 @ 32,888 tons

2017 @ 32,888 tons

2018 @ 8,222 tons (Based on January thru March)

Total Tons = 130,942 tons

Total tonnage will be split between the east and west side.

130,942 tn / 2 = 65,471 tons each side

Quantity

5,471 tons

Rate

@/tn

Total

5,471 tons x \$9/tn = \$589,239

**3.1 - Duke Energy Summary**

3.1.02 - Engineering			51,428.00	142.78	7,342,741.79				1,914,784.34	9,257,526.13
----------------------	--	--	-----------	--------	--------------	--	--	--	--------------	--------------

<b>Total Engineering</b>	26,274	hr	26,274.00	162.71	4,275,076.01					4,275,076.01
--------------------------	--------	----	-----------	--------	--------------	--	--	--	--	--------------

Reference Tab 4 of the BOE underpinning

Project Management - 12,508 hrs = \$2,133,554

Strategic Engineering - 296 hrs = \$321,143

Basin Closure - 13,470 hrs = \$1,820,379

Total = \$4,275,076

Based on AMEC FW vendor quote\*

3.1.04 - Owner Indirects										
<b>Construction Trailer / underpinning / maintenance / furniture lease</b>								24 mo		
Rent on two double wides rent on furniture service for holding tanks maintenance and cleaning for trailers  Quantity 24 mo  Cost \$5,000/mo  Total 24 mo x \$5,000 = \$120,000									494,634.47	494,634.47
									120,000.00	120,000.00
<b>Construction Utilities</b>								24 mo		
Costs based on estimator's construction experience  Duration 24 mo  Cost \$2,500 / mo  Total 24 mo x \$2,500 = \$60,000									60,000.00	60,000.00
<b>Office Supplies</b>								24 mo		
Costs based on estimator's construction experience  Duration 24 mo  Cost \$1,000 / mo  Total 24 mo x \$1,000 = \$24,000									24,000.00	24,000.00
<b>Office Equipment Rental</b>								24 mo		
Costs based on estimator's construction experience  Duration 4 mo  Cost 2,650 / mo  Total 4 mo x \$2,650 = \$63,600									63,600.00	63,600.00
<b>Rentals</b>								24 mo		
assumed to be three trucks and one ATV. Pricing includes FO&G for vehicles. truck rental estimates at \$800 ea./month for a total of \$2,400/month TV Rental estimated at \$600 ea./month insurance estimated at \$75/month for trucks and ATV for a total of \$300/month fuel estimated at \$100/month for each truck and \$50/month for each ATV for a total of \$350/month maintenance estimated at \$50/month for each truck and ATV for a total of \$200/month total monthly cost for all items above is \$3,850/ month.									92,400.00	92,400.00
<b>Consumables -</b>								1 ls		
consumables estimated as 3% of Duke labor costs									134,634.47	134,634.47



4,487,815.65 x 3% = \$134,834.47

3.1.06 - Duke Labor			25,154.00	121.96	3,067,665.78			1,420,149.87	4,487,815.65
<b>Project Mangement and Development</b>	4,550	hr	4,550.00	125.41	570,615.50				570,615.50
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Engineering Services</b>	2,984	hr	2,984.00	119.12	355,454.08				355,454.08
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Project Controls</b>	660	hr	660	103.23	68,131.80				68,131.80
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Construction Management</b>	2,970	hr	2,970.00	87.5	259,875.00				259,875.00
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Supply Chain</b>	600	hr	600	87.83	52,698.00				52,698.00
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Support Services</b>	660	hr	660	88.42	58,357.20				58,357.20
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Regulated Generation (Craft)</b>	660	hr	660	55.87	36,874.20				36,874.20
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Staff Augmentation Technical</b>	12,070	hr	12,070.00	138	1,665,660.00				1,665,660.00
Reference Tab 5 of the BOE underpinning Doc #1									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>Expenses and Duke PD only</b>	1	ls						460,149.87	460,149.87
Reference Tab 5 of the BOE underpinning Doc #3-5									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>CCP Allocation Estimate</b>	1	ls						960,000.00	960,000.00
Reference Tab 5 of the BOE underpinning Doc #3-5									
Hours developed from the CCP Basin Closure Staffing Plan worksheet									
<b>4.1 - Net Contingency</b>									
<b>Estimate Uncertainty</b>		ls							
<b>4.2 - Risk EMV</b>								3,763,833.00	3,763,833.00
<b>Risk EMV</b>	1	ls						3,763,833.00	3,763,833.00
<b>5.0 - Escalation</b>								2,003,380.00	2,003,380.00
<b>Escalation</b>	1	ls						2,003,380.00	2,003,380.00
<b>Grand Total</b>			51,428.00	142.78	7,342,741.79			13,171,499	8,502,561.34
29,016,801.63									

**EAST BEND (EB020298)- SW/PW REROUTE COST ESTIMATE**

**Construction**

Labor	8,532,896
Material	6,307,275
Equipment	841,318
Mgmt & Indirects	<u>1,510,000</u>
	17,191,489

**Engineering** 1,650,378

**Engineered Equipment /  
Subcontract** 2,570,368

**Start-Up** 385,600

**Warranty** 21,183

**Escalation @2.5%** 456,296

**Duke Internal Cost** 1,846,039  
(PowerPlan)

24,121,353

Contingency @ 15% 3,618,203

**27,739,556**

AFUDC (PowerPlan) 358,119

<b>TOTAL</b>	<b>28,097,675</b>
--------------	-------------------



**EAST BEND (EB020290) - LINED RETENTION BASIN ESTIMATE****Construction**

Labor	4,757,748
Material	6,609,057
Const. Equipment	4,356,187
Mgmt & Indirects	<u>1,510,000</u>
	17,232,992

**Engineering** 1,650,378

**Engineered Equipment /  
Subcontract** 8,245,560

**Start-Up** 96,400

**Warranty** 27,817

**Escalation @2.5%** 599,214

**Duke Internal Cost** 2,534,524

(PowerPlan)

30,386,885

Contingency @ 15% 4,558,033

**34,944,918**

**AFUDC (PowerPlan) 1,126,725**

<b>TOTAL</b>	<b>36,071,643</b>
--------------	-------------------

**COMMONWEALTH OF KENTUCKY  
BEFORE THE  
KENTUCKY PUBLIC SERVICE COMMISSION**

In The Matter of:

The Application of Duke Energy Kentucky, )  
Inc., for a Certificate of Public Convenience and ) Case No. 2016-00398  
Necessity for Water Re-directs and Basin )  
Closure for East Bend Generating Station )

---

**DIRECT TESTIMONY OF**

**JOSEPH G. POTTS**

**ON BEHALF OF**

**DUKE ENERGY KENTUCKY, INC.**

---

December 2, 2016



**TABLE OF CONTENTS**

	<b><u>PAGE</u></b>
<b>I. INTRODUCTION .....</b>	<b>1</b>
<b>II. DISCUSSION.....</b>	<b>2</b>
<b>III. FILING REQUIREMENTS SPONSORED BY WITNESS.....</b>	<b>9</b>
<b>IV. CONCLUSION.....</b>	<b>10</b>

## **I. INTRODUCTION**

1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is Joseph G. Potts and my business address is 139 East Fourth Street,  
3 Cincinnati, Ohio.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am employed by Duke Energy Business Services, LLC, (DEBS) as Principal  
6 Engineer, Central Services. DEBS provides various administrative and other  
7 services to Duke Energy Kentucky, Inc., (Duke Energy Kentucky or the  
8 Company) and other affiliated companies of Duke Energy Corporation (Duke  
9 Energy Corp.).

10 **Q. PLEASE BRIEFLY DESCRIBE YOUR EDUCATIONAL AND**  
11 **PROFESSIONAL BACKGROUNDS.**

12 A. I have a Bachelors of Science in Mechanical Engineering from Michigan  
13 Technological University. I also have a Masters in Mechanical Engineering from  
14 Rensselaer Polytechnic Institute. I am a Licensed Professional Engineer in the  
15 Commonwealth of Kentucky as well as a Licensed Waste Water Treatment  
16 Operator.

17 I began my professional career with Dow Corning Corporation in 1980 as  
18 an Engineer and rising to the levels of Supervisor and Manager. I joined Cinergy  
19 Corporation (n/k/a Duke Energy) as a Process Engineer in 2001. Since joining the  
20 company, I have been with Duke Energy Corp. and its affiliated companies in  
21 various engineering roles to present.

22 **Q. PLEASE SUMMARIZE YOUR DUTIES AS PRINCIPAL ENGINEER.**



1 A. I am the Process Engineer for the East Bend Water Re-Direction and Basin  
2 Closure project and also serve as the program process engineer for the Water Re-  
3 Direction and Basin Closure programs across the Duke Energy Corp. generation  
4 fleet in the Midwest (Indiana & Kentucky coal-fired generating stations).

5 **Q. HAVE YOU PREVIOUSLY TESTIFIED BEFORE THE KENTUCKY**  
6 **PUBLIC SERVICE COMMISSION?**

7 A. No.

8 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**  
9 **PROCEEDING?**

10 A. The purpose of my testimony is to provide details on the construction, and impact  
11 to current operations of the new process water systems and water re-direction as  
12 well as the basin closure work that is to be constructed at Duke Energy's East  
13 Bend Unit 2 Generating Station (East Bend).

## II. DISCUSSION

14 **Q. PLEASE SUMMARIZE THE COMPANY'S APPLICATION IN THIS**  
15 **PROCEEDING.**

16 A. Duke Energy Kentucky is seeking approval of a certificate of convenience and  
17 public necessity (CPCN) to construct a new process water system and water re-  
18 direction and basin closure and repurposing to comply with new federal  
19 environmental compliance requirements enacted by the United States  
20 Environmental Protection Agency (U.S. EPA), namely the Steam Electric  
21 Effluent Limitation Guidelines (ELG Final Rule) and Coal Combustion Residual  
22 (CCR Final Rule).

1 **Q. PLEASE BRIEFLY EXPLAIN WHY A NEW PROCESS WATER SYSTEM**  
2 **WITH WATER RE-DIRECTION AND BASIN CLOSURE IS NEEDED.**

3 A. There are two primary forms of ash derived from the coal combustion process at  
4 East Bend. Approximately 80 percent of the ash produced at East Bend is fly ash  
5 which is collected from the boiler exhaust using Electrostatic Precipitators (ESP).  
6 The dry fly ash material is conveyed to holding silos and then mixed with the  
7 spent scrubber slurry and quick lime at the waste stabilization plant to make a  
8 stable material called Poz-O-Tec. The mixture sets up much like concrete and is  
9 placed in the onsite station Landfills. The remaining 20 percent of the coal ash is  
10 bottom ash and is currently wet sluiced and stored in the onsite ash pond (Pond).

11 It is my understanding that based upon the recently enacted ELG Final  
12 Rule and CCR Final Rule; Duke Energy Kentucky must take action to change its  
13 handling, storage, treatment and disposal of bottom ash in order to continue  
14 operation at East Bend. These changes require, among other things, taking action  
15 to ensure existing impoundments meet new stability and construction thresholds  
16 or are closed in accordance with such new requirements.

17 **Q. PLEASE DESCRIBE HOW THE NEW PROCESS WATER SYSTEM,**  
18 **WATER RE-DIRECTION AND BASIN CLOSURE WILL BE**  
19 **CONSTRUCTED.**

20 A. There are three interrelated projects that will occur at East Bend to comply with  
21 the ELG and CCR Final Rules. They are as follows:

22 1) Ash Pond Closure – consisting of dewatering, excavation and disposal of  
23 the existing bottom ash in the existing Pond. This work will occur in two



1 phases with the first between approximately April 2017 through December  
2 2018; and the latter commencing in December 2018 through April 2020.

3 2) Retention Basin Construction and Water Re-Direction – consisting of re-  
4 purposing of the existing Ash Pond following ash removal, and converting it  
5 into an East 26 acre and West 14 acre lined industrial impoundment  
6 (Retention Basin). This work will also occur in two phases, timed in sequence  
7 with the Ash Pond Closure.

8 3) Dry Bottom Ash Conversion– requiring installation of an under boiler  
9 bottom ash conveyor to replace the existing bottom ash sluicing system. This  
10 work is scheduled to commence in March 2017 and be completed by May  
11 2018.

12 The subject of this CPCN is the Retention Basin and Water Re-Direction Projects,  
13 whose scope includes:

- 14 • basin site preparation;
- 15 • cut, fill, and re-grading of the existing dike around the Pond;
- 16 • install an impervious basin liner;
- 17 • protective gravel cover over the liner;
- 18 • excavation and installation of a 2 acre lined holding basin for collection  
19 and treatment of station wash waters (Boiler Wash, Air Heater Wash,  
20 Precipitator Wash);
- 21 • installation of polymer and caustic treatment equipment; and

- 1           • installation of a Flue Gas Desulfurization (FGD) maintenance tank and  
2           pumps to collect and hold FGD Scrubber slurry and FGD water during  
3           FGD outage maintenance.

4           The project construction will also involve installation of one permanent and four  
5           temporary sumps with pumps to facilitate the construction and re-routing of  
6           process and storm water for the station as well as fabrication and installation of  
7           interconnecting piping, re-routing of storm water, electrical switch gear,  
8           instrumentation, and process control systems.

9   **Q.    WILL ANY ADDITIONAL RELATED WORK OCCUR AS PART OF THE**  
10 **CONSTRUCTION YOU DESCRIBED?**

11  A.    In addition to what I described above, I would note that the Company has another  
12        CPCN pending before the Commission regarding the Dry Bottom Ash conversion  
13        in Case No. 2016-00268. In addition, the Company is currently constructing the  
14        first cell of its West Landfill as was approved by the Commission in Case No.  
15        2015-00089.

16 **Q.    WHEN WILL THE WATER RE-DIRECTS AND BASIN CLOSURE**  
17 **CONSTRUCTION ACTUALLY TAKE PLACE?**

18  A.    The construction work will occur over 3 years; commencing in approximately  
19        April 2017 through April 2020 and will be separated into 2 major phases  
20        involving the west basin section and east basin section, respectively.

21 **Q.    PLEASE EXPLAIN WHY THE WORK WILL BE PERFORMED IN TWO**  
22 **PHASES.**

1 A. The multiple phase approach is necessary to continue East Bend's commercial  
2 operation during the construction timeline. While ash removal and construction is  
3 commencing on the west basin section the station will be able to remain in  
4 operation because East Bend process and storm water will be directed to use the  
5 east twenty-six acres of the existing Ash Pond. After the west retention basin  
6 construction is completed, process and storm water flows will be re-directed to  
7 the fourteen acre west retention basin so that construction work can commence on  
8 the east retention basin. This process will allow the construction work to be  
9 accomplished with the unit on line with the necessary tie-ins for piping and  
10 electrical feeds to occur during planned maintenance outages.

11 **Q. PLEASE FURTHER DESCRIBE THE CLOSURE PROCESS FOR THE**  
12 **ASH POND SECTIONS.**

13 A. The closure process of the east section of the retention process is scheduled to  
14 begin in December 2018 and be completed by April 2020. At this time all  
15 influent water flows will be temporarily re-directed from the east section to the  
16 new west section. The east section will be dewatered; ash removed, and then  
17 relined the same as the west section. When construction is complete the east  
18 section will be put back in operation as the east retention basin to receive storm  
19 water runoff water and treated station water from the west retention basin.

20 The holding basin will be available for operation when the Dry Bottom  
21 ash process is completed in May 2018. Outage wash waters from boiler wash, air  
22 heater wash and ESP wash will be directed to the holding basin for chemical  
23 treatment with caustic and polymer to raise the pH and settle sediments. After



1 neutralization, the treated surface water will be decanted in a controlled manner  
2 and slowly released to the West Retention basin.

3 The FGD maintenance tank will be available for operation after May  
4 2018. At that time it will be used to collect FGD maintenance waters and  
5 scrubber slurry from the absorbers and associated scrubbing equipment in  
6 preparation for maintenance and outage work.

7 **Q. WHAT IS THE ESTIMATED INCREMENTAL ONGOING COST OF**  
8 **OPERATION FOR THESE NEW PROCESSES ONCE COMPLETED?**

9 A. The estimated incremental ongoing cost of operation once the project is  
10 completed is approximately \$187,000 per year. These costs are summarized in the  
11 table below.

Retention Basin	Chemical Cost	\$127,000/yr	Polymer, Caustic, CO2
Holding Basin	Chemical Cost	\$22,500/yr	Polymer, Caustic
Holding Basin	Cleaning	\$37,500/yr	Labor, Equipment
Total		\$187,000/yr	

12 **Q. PLEASE BRIEFLY EXPLAIN WHY THE COMPANY HAS REQUESTED**  
13 **AN EXPEDITED REVIEW AND NEEDS TO BEGIN CONSTRUCTION**  
14 **AS SOON AS POSSIBLE.**

15 A. The need to start construction soon is driven by lead times for procurement and  
16 fabrication of process equipment and procurement of electrical switchgear.  
17 Construction of the new (repurposed) thirty-five acre basin will encompass the  
18 entire area surrounding the existing Pond and will include; dewatering, ash

1 removal, grading and lining. This work is seasonal and needs to be done during  
2 dry weather with temperatures above freezing. The work is planned to complete  
3 in advance of any deadlines and allow for submittal of water test data 180 days  
4 ahead of Kentucky Pollutant Discharge Elimination System (KPDES) permit  
5 expiration.

6 The driver for the construction itself is the need to bring East Bend into  
7 timely compliance with the ELG and CCR Final Rules. The US EPA  
8 implementation timeframe is as soon as possible within the following time  
9 window November 1, 2018 through December 31, 2023. The purpose of the  
10 window is to allow permittees and state regulators time to comply with the new  
11 federal rule during permit renewals. The current East Bend KPDES permit expires  
12 October 31, 2019. Duke Energy Kentucky will be in compliance with the ELG  
13 Final Rule prior to Kentucky permit renewal. The ELG Final Rule requires East  
14 Bend to stop sluicing bottom ash to the existing Ash Pond and convert to the Dry  
15 Bottom Ash conveying system. East Bend will be in compliance with this section  
16 of the ELG Final Rule when the Dry Bottom Ash system is placed in operation,  
17 which is planned for May 2018. Additionally, Dry Fly Ash collection and FGD  
18 blowdown treatment are also required under the ELG Final Rule. East Bend  
19 station is already in compliance with these two streams using the Poz-O-Tec  
20 fixation process. The fixation and stabilization represent a zero discharge FGD  
21 process.

22 Duke Energy Kentucky has also determined that compliance with the CCR  
23 and ELG Final Rules at East Bend station will require removal of the ash stored in

1 the existing ash basin for final disposal in the permitted onsite Landfills. Those  
2 rules require Duke Energy Kentucky to stop the sluicing of CCR's (bottom ash)  
3 and stop all water flows to the existing Ash Pond no later than April 17, 2019.  
4 Completing the Dry Bottom Ash project by May 2018 and placing the West  
5 Section of the re-purposed lined retention basin into service by December 2018  
6 will allow East Bend to meet this compliance deadline.

7 For these reasons, Duke Energy Kentucky needs to commence  
8 construction as soon as practical. The Company has worked diligently to prepare  
9 this filing. The engineering drawings, analysis and permitting applications and  
10 confirmation regarding whether or not certain permits were necessary took time to  
11 prepare and receive.

### **III. FILING REQUIREMENTS SPONSORED BY WITNESS**

12 **Q. PLEASE DESCRIBE THE FILING REQUIREMENTS YOU SPONSOR.**

13 A. I sponsor Exhibits 7 and 8, which include the Project Definition Report, Duke  
14 Energy Water Redirection Program (Report) and the Closure Plan respectively.  
15 The Report includes, among other things a map of the East Bend station that  
16 depicts the location, plans, drawing and schematics of the new process water  
17 systems, and construction of (repurposing) for the new retention basin. I also  
18 sponsor the sections of the Report that include the design plans including the  
19 system flow diagrams and general arrangements drawings detailing the scope of  
20 the construction. Similarly, Exhibit 8, contains the pond closure maps, plans,  
21 schematics, etc., that are necessary and enable the pond repurposing detailed in  
22 the Report.



**IV. CONCLUSION**

1 **Q. WERE EXHIBITS 7 AND 8 TO THE COMPANY'S APPLICATION AND**  
2 **ATTACHMENT PREPARED BY YOU OR AT YOUR DIRECTION?**

3 **A. Yes.**

4 **Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?**

5 **A. Yes.**

VERIFICATION


STATE OF OHIO )  
 ) SS:  
COUNTY OF HAMILTON )

The undersigned, Joseph G. Potts, Principal Engineer, being duly sworn, deposes and says that he has personal knowledge of the matters set forth in the foregoing testimony and they are true and correct to the best of his knowledge, information, and belief.

  
\_\_\_\_\_  
Joseph G. Potts, Affiant

Subscribed and sworn to before me by Joseph G. Potts on this 2<sup>ND</sup> day of December,  
2016.

ADELE M. FRISCH  
Notary Public, State of Ohio  
My Commission Expires 01-05-2019

  
\_\_\_\_\_  
NOTARY PUBLIC  
My Commission Expires: 1/5/2019

**COMMONWEALTH OF KENTUCKY  
BEFORE THE  
KENTUCKY PUBLIC SERVICE COMMISSION**

In The Matter of:

The Application of Duke Energy Kentucky, )  
Inc., for a Certificate of Public Convenience and ) Case No. 2016-00398  
Necessity for Water Re-directs and Basin )  
Closure for East Bend Generating Station )

---

**DIRECT TESTIMONY OF**

**TAMMY JETT**

**ON BEHALF OF**

**DUKE ENERGY KENTUCKY, INC.**

---

December 2, 2016



**TABLE OF CONTENTS**

	<b><u>PAGE</u></b>
<b>I. INTRODUCTION AND PURPOSE .....</b>	<b>1</b>
<b>II. ENVIRONMENTAL REGULATIONS IMPACTING DUKE ENERGY KENTUCKY'S EAST BEND GENERATING STATION .....</b>	<b>3</b>
<b>III. GENERAL DESCRIPTION OF ENVIRONMENTAL CONTROLS AT DUKE ENERGY KENTUCKY'S EAST BEND GENERATION STATION.....</b>	<b>8</b>
<b>IV. FILING REQUIREMENTS SPONSORED BY WITNESS .....</b>	<b>18</b>
<b>V. CONCLUSION .....</b>	<b>18</b>

**I. INTRODUCTION AND PURPOSE**

1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is Tammy Jett. My business address is 139 East Fourth Street,  
3 Cincinnati, Ohio 45202.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am employed by Duke Energy Business Services LLC. (Duke Energy Business  
6 Services) as a Principal Environmental Specialist in the CCP (Coal Combustion  
7 Products) Environmental Programs Department. Duke Energy Business Services  
8 is a service company subsidiary of Duke Energy Corporation (Duke Energy),  
9 which provides services to Duke Energy and its subsidiaries, including Duke  
10 Energy Kentucky, Inc. (Duke Energy Kentucky or the Company).

11 **Q. PLEASE BRIEFLY DESCRIBE YOUR EDUCATIONAL AND**  
12 **PROFESSIONAL BACKGROUNDS.**

13 A. I received a Master's Degree in Environmental Science from Miami University in  
14 1989. I have also earned a Bachelor's Degree in Urban Ecology and an  
15 Associate's Degree in Psychology from Thomas More College in 1987. I began  
16 my career with The Cincinnati Gas & Electric Company in 1989 as an Intern as  
17 part of my graduate degree curriculum. I was hired as a Junior Licensing  
18 Specialist in 1989 after my internship was completed. I have held a number of  
19 environmental compliance related positions over the last twenty-six years in the  
20 environmental organizations, within Duke Energy and predecessor companies.  
21 These positions involved increasing responsibility and include Regulatory  
22 Compliance Coordinator, Environmental Scientist III and Senior and Lead  
23 Environmental Specialist. In 2015, I was promoted to Principal Environmental

1 Specialist, which is the highest technical (non-managerial) position currently  
2 available in the Duke Energy Environmental organization.

3 **Q. PLEASE SUMMARIZE YOUR DUTIES AS PRINCIPAL**  
4 **ENVIRONMENTAL SPECIALIST.**

5 A. As Principal Environmental Specialist, I am the subject matter expert for  
6 environmental coal ash compliance for the Duke Energy Kentucky and Ohio  
7 generating stations. I have responsibility for permitting and specializing in all  
8 facets of the coal ash program. I obtain permits for the Company's coal ash  
9 facilities, such as coal ash landfills, and then assist with monitoring, record  
10 keeping, reporting and other facets of our compliance program. I am also  
11 responsible for reviewing new Federal and State regulations which include the  
12 regulation of coal ash, such as the United States Environmental Protection  
13 Agency's (U.S. EPA) Coal Combustion Residual rule (CCR Final Rule) and the  
14 Kentucky Special Waste rules, among others, and determining their impact on our  
15 generating coal ash facilities. I am involved in strategic planning across all the  
16 Duke Energy service areas, including Ohio, Kentucky, Indiana, North Carolina,  
17 South Carolina and Florida, for federal coal ash compliance issues to provide a  
18 consistent strategy for implementing the CCR Final rule.

19 **Q. HAVE YOU PREVIOUSLY TESTIFIED BEFORE THE KENTUCKY**  
20 **PUBLIC SERVICE COMMISSION?**

21 A. Yes. I provided testimony in Case No. 2015-00089 supporting Duke Energy  
22 Kentucky's request for a Certificate of Public Convenience and Necessity for  
23 construction (CPCN) of its West Landfill at the East Bend Generating Station  
24 (East Bend). Most recently, I provided testimony in Case No. 2016-00268, Duke



1 Energy Kentucky's application for a CPCN for constructing a dry bottom ash  
2 handling system at East Bend.

3 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**  
4 **PROCEEDING?**

5 A. The purpose of my testimony is to discuss the environmental requirements  
6 applicable to the Company's operation of East Bend that specifically relate to the  
7 construction of a new process water system and closure for repurposing of the  
8 East Bend ash pond (Pond) necessary under environmental regulations. In doing  
9 so, I provide an overview of the environmental controls that exist today at East  
10 Bend and the regulations that require such controls. I also discuss how East Bend  
11 complies with the current environmental regulations and how the construction is  
12 necessary for East Bend's continued compliance with these regulations.

**II. ENVIRONMENTAL REGULATIONS IMPACTING DUKE ENERGY**  
**KENTUCKY'S EAST BEND GENERATING STATION**

13 **Q. WHAT ARE THE MOST SIGNIFICANT ENVIRONMENTAL**  
14 **REGULATIONS CURRENTLY IMPACTING DUKE ENERGY**  
15 **KENTUCKY'S EAST BEND STATION?**

16 A. There are several programs promulgated by the U.S. EPA under the Clean Air Act  
17 (CAA) that impact all of the Company's generating stations, and particularly East  
18 Bend. These regulations are the primary drivers of Duke Energy Kentucky's  
19 compliance strategies for its plants. They are as follows: the Mercury Air Toxics  
20 Standard (MATS Rule) and the Cross State Air Pollution Rule (CSAPR)  
21 including the U.S. EPA's December 2015 proposed update.

1           The CCR Final Rule and Steam Electric Effluent Limitation Guidelines  
2 (ELG Final Rule), in addition to other emerging regulations under the Clean  
3 Water Act (CWA), and Green House Gas (GHG) emissions are likely to impact  
4 the Company's generating stations. The regulations that most directly impact the  
5 Company's ash handling strategies as it pertains to the landfill need and operation  
6 are the CAA and the CCR and ELG Final Rules.

7 **Q. PLEASE BRIEFLY DESCRIBE THE CAA.**

8 A. The CAA is the comprehensive federal law that regulates air emissions from  
9 stationary and mobile sources. Among other things, this law authorizes EPA to  
10 establish a number of programs to regulate air emissions so as to protect public  
11 health and public welfare. Many of these programs overlap and at times regulate  
12 the same pollutants.

13 **Q. CAN YOU PROVIDE A BRIEF SUMMARY OF THE MATS RULE?**

14 A. The MATS Rule regulates hazardous air pollutant emissions from new and  
15 existing coal- and oil-fired steam electric generating units (EGUs) that are greater  
16 than 25 MWs in capacity. It is a command and control program that imposes unit-  
17 by-unit restrictions on emissions of mercury, acid gases such as hydrogen  
18 chloride, and certain non-mercury metals, including arsenic, chromium, nickel  
19 and selenium. The MATS Rule allows EGUs, as one option, to demonstrate  
20 compliance by measuring mercury, hydrogen chloride, and non-mercury metal  
21 emissions directly. It also allows the EGUs the option of demonstrating  
22 compliance by measuring surrogates for acid gases and for non-mercury metals.

23 **Q. DOES EAST BEND CURRENTLY COMPLY WITH THE MATS RULE?**

24 A. Yes. East Bend began complying with MATS Rule in April 2015.

1 **Q. PLEASE PROVIDE A SHORT DESCRIPTION OF THE HISTORY AND**  
2 **STATUS OF CAIR AND CSAPR.**

3 A. On August 8, 2011, the EPA published the final CSAPR rule to replace the  
4 existing CAIR. CSAPR established new state-level annual SO<sub>2</sub> and NO<sub>x</sub> budgets  
5 and ozone-season NO<sub>x</sub> budgets. The rule was initially scheduled to take effect  
6 January 1, 2012; however, on December 30, 2011, the D.C. Circuit stayed the  
7 rule. On August 21, 2012, the D.C. Circuit then vacated CSAPR and directed that  
8 EPA continue administering CAIR pending completion of a new rulemaking to  
9 replace CSAPR. However, on April 26, 2014, the United States Supreme Court  
10 reversed the D.C. Circuit's decision and remanded the case back to the D.C.  
11 Circuit for further proceedings. Because of the litigation, the CSAPR deadlines  
12 were tolled by three years and CSPAR ultimately went into effect on January 1,  
13 2015. On December 3, 2015, the U.S. EPA proposed to further update and reduce  
14 ozone season NO<sub>x</sub> allowance budget beginning in 2017. The U.S. EPA finalized  
15 this change with the Cross-State Air Pollution Rule Update for the 2008 Ozone  
16 NAAQs published in the Federal Register on October 26, 2016. This change  
17 reduced the number of NO<sub>x</sub> allowances for East Bend.

18 **Q. HOW HAS CSAPR'S IMPLEMENTATION IMPACTED EAST BEND?**

19 A. Because it has well performing wet FGD and SCR, East Bend has, to date, been  
20 able to comply with CSAPR without the installation of additional controls. That  
21 will likely be the case with the U.S. EPA's update to the ozone season budgets  
22 beginning in May 2017. Because of the restrictions on trading and the more  
23 limited allowance budgets (particularly ozone season NO<sub>x</sub>), the allowance prices  
24 under CSAPR could be expected to increase. While the East Bend SCR design is



1 expected to be robust enough to comply with the CSAPR rule update, if it is  
2 economically prudent, East Bend could also opt to buy allowances on the market.

3 **Q. PLEASE DESCRIBE THE MAJOR EFFORTS TO REGULATE**  
4 **GREENHOUSE GASES THAT RELATE TO ELECTRIC GENERATING**  
5 **UNITS.**

6 A. In 2007, the Supreme Court ruled in *Massachusetts v. EPA*<sup>1</sup> that greenhouse gases  
7 are a pollutant subject to regulation under the CAA. Subsequently, the U.S. EPA  
8 undertook a number of rulemakings targeting greenhouse gas emissions from  
9 EGUs. The first was the 2010 Tailoring Rule, which required major stationary  
10 sources of greenhouse gases to obtain preconstruction and operating permits. The  
11 U.S. Supreme Court eventually rule that the U.S. EPA could only require a source  
12 to obtain a preconstruction permit for greenhouse gases if it also had to obtain a  
13 preconstruction permit for conventional pollutants such as sulfur dioxide. On  
14 April 13, 2012, the U.S. EPA proposed a rule to establish New Source  
15 Performance Standards for CO<sub>2</sub> emissions from new natural gas and coal-fired  
16 EGUs. Then on January 8, 2014, the U.S. EPA withdrew that proposal and  
17 proposed emission guidelines for states to follow in developing plans to address  
18 CO<sub>2</sub> emissions from existing fossil fuel-fired EGUs. On the same day, the U.S.  
19 EPA proposed standards of performance to limit CO<sub>2</sub> emissions from modified  
20 and reconstructed EGUs. The WPA finalized both rules on October 23, 2015, the  
21 former becoming known as the Clean Power Plan (CPP).

22 **Q. PLEASE DISCUSS THE EPA'S CPP PLAN CO<sub>2</sub> IMPLICATIONS FOR**  
23 **EXISTING EGUS WITH RESPECT TO EAST BEND.**

---

<sup>1</sup> *Massachusetts v. Environmental Protection Agency*, 549 U.S. 497 (2007).

1 A. The CPP established an emission performance rate of 1,305 pounds of CO<sub>2</sub> per  
2 net megawatt-hour of electricity produced for all existing coal-fired EGUs,  
3 including East Bend. The final rule also established state-level pounds of CO<sub>2</sub> per  
4 net megawatt-hour of electricity produced emission performance rates and state-  
5 level mass-based annual CO<sub>2</sub> tonnage limits for all states. The CPP requires each  
6 state to develop and submit an implementation plan to EPA detailing how it will  
7 achieve the CO<sub>2</sub> emission limitations specified in the CPP. The CPP gives states  
8 the option of developing a rate-based or a mass-based implementation plan. EPA  
9 in the CPP outlined three rate-based and three mass-based approaches states can  
10 select from when developing their implementation plans.

11 Numerous petitions were filed with the D.C. Circuit Court challenging the  
12 legal status of the CPP. Oral arguments before the full D.C. Circuit were held on  
13 September 27, 2016. Regardless of that court's decision in the case, it is expected  
14 that the losing parties will seek review by the U.S. Supreme Court. If this occurs,  
15 and if the Supreme Court grants review, the final legal status of the CPP might not  
16 be settled until sometime in 2018. Meanwhile, on February 9, 2016, the U.S.  
17 Supreme Court granted a stay of the CPP effective until its legal status is  
18 resolved.

19 The Supreme Court's stay of the CPP means that Kentucky is under no  
20 obligation at this time to develop and submit an implementation plan to EPA and  
21 will not be unless the CPP is ultimately upheld by the courts. If the CPP is  
22 ultimately overturned, there will be no obligation to reduce CO<sub>2</sub> emissions at East  
23 Bend. If the CPP is ultimately upheld by the courts, the September 6, 2018, date  
24 in the final CPP for states to submit final implementation plans to EPA for

1 approval will need to be revised. The new date will depend on when the final  
2 legal status of the CPP is resolved.

3 If the CPP survives legal challenge and is implemented, the regulatory  
4 requirements that would apply to East Bend will be established by the  
5 Commonwealth of Kentucky through its implementation plan. Therefore, Duke  
6 Energy Kentucky would not know the exact regulatory requirements that will  
7 apply to East Bend until the Commonwealth of Kentucky completes its  
8 implementation plan and it is approved by the U.S. EPA, which could occur as  
9 late as 2021. Duke Energy Kentucky cannot predict what regulatory requirements  
10 might ultimately apply to East Bend.

**III. GENERAL DESCRIPTION OF ENVIRONMENTAL CONTROLS**  
**AT DUKE ENERGY KENTUCKY'S EAST**  
**BEND GENERATION STATION**

11 **Q. PLEASE DESCRIBE THE ENVIRONMENTAL CONTROLS AT EAST**  
12 **BEND.**

13 A. The major environmental and pollution control features at East Bend are: a  
14 mechanical draft cooling tower, a high-efficiency hot side electrostatic  
15 precipitator, a lime-based flue gas desulfurization (FGD) system, low nitrogen  
16 oxide (NO<sub>x</sub>) burners and a selective catalytic reduction control (SCR) system. The  
17 SCR is designed to reduce NO<sub>x</sub> emissions by approximately 85 percent. The FGD  
18 system was upgraded in 2005 to increase the sulfur dioxide (SO<sub>2</sub>) emissions  
19 removal capability to about 97 percent. The station electrical output is directly  
20 connected to the Duke Energy Midwest (consisting of Kentucky and Ohio) 345  
21 kilovolt (kV) transmission system.



1 **Q. PLEASE DESCRIBE HOW ASH IS CURRENTLY HANDLED AT EAST**  
2 **BEND.**

3 A. Duke Energy Kentucky currently operates one landfill at East Bend and is in the  
4 process of constructing another onsite landfill (collectively, the Landfills), which  
5 are being and will be used for the disposal of materials and ash resulting from the  
6 Company's FGD process and other CCR-producing processes.

7 The original or "East" Landfill is comprised of approximately 162 acres  
8 and has been in place since East Bend was constructed in 1981. The newer or  
9 "West" Landfill, once completed, will consist of approximately 200 acres of lined  
10 landfill that is designed to accept approximately 30 years of CCR waste from the  
11 East Bend Station and other permitted sources, as needed, to make fixated  
12 scrubber sludge. Although the West Landfill has been and will continue to be  
13 designed to comply with CCR, the East Landfill's original construction pre-dated  
14 CCR's effective date. The East Landfill will eventually have to be closed in a  
15 manner that complies with the CCR rule.

16 The Landfills are permitted to receive various forms of CCR waste,  
17 including, but not limited to, FGD waste, fly ash and bottom ash (Generator  
18 Waste), from a number of generating sources, including those generating stations  
19 currently owned and/or operated by Duke Energy Kentucky and from generating  
20 stations owned by other Kentucky utilities and Ohio-based electric generators.  
21 The dry fly ash created at East Bend is combined into a mixture of FGD solids,  
22 fly ash, and lime, and forms a substance called Poz-O-Tec, that sets up much like  
23 concrete, and is placed in the East Landfill. Depending upon generation output,  
24 East Bend produces approximately 1.3 million tons of Poz-O-Tec, including

1 approximately 156,000 tons of fly ash annually. The remaining 20 percent of  
2 CCR material is bottom ash. This bottom ash is currently treated in an ash pond  
3 (Pond) located on site at East Bend.

4 The other generating sources are permitted for disposal in the East Bend  
5 landfills primarily as fly ash sources to be used in the Poz-O-Tec process since  
6 East Bend does not produce enough fly ash needed for Poz-O-Tec production.  
7 The presence of the Landfills and Pond has permitted Duke Energy Kentucky to  
8 manage its costs of environmental compliance and provide safe and reliable  
9 electric service by eliminating the need to transport and pay for sending generator  
10 waste to commercial landfills.

11 **Q. PLEASE BRIEFLY DESCRIBE THE ASH POND LOCATED AT EAST**  
12 **BEND.**

13 A. The Pond was commissioned in 1981 and it has a volume of 1,844 acre feet. The  
14 Pond receives bottom ash from the bottom of the boiler that is sluiced to the Pond  
15 with water. While residing in the Pond, the bottom ash separates from the water  
16 used to convey the ash from the plant before the water is discharged to the Ohio  
17 River from the Pond in accordance with a National Pollutant Discharge  
18 Elimination System (NPDES) permit. The Pond is also used to treat other plant  
19 water streams, such as coal pile run-off and landfill leachate, before they are  
20 discharged under the NPDES permit.

21 **Q. PLEASE DESCRIBE THE CURRENT STATUS OF, AND THE**  
22 **COMPANY'S MODELING ASSUMPTIONS FOR, THE CCR AND ELG**  
23 **FINAL RULES.**

1 A. In April 2009, the EPA began assessing the integrity of ash dikes nationwide, and  
2 began developing regulations to manage CCRs. CCRs primarily include fly ash,  
3 bottom ash, and FGD byproducts (typically calcium sulfate (gypsum) or calcium  
4 sulfite) that are destined for disposal. In June 2010, the EPA proposed a rule  
5 containing two options for handling CCRs: 1) as a special waste listed under the  
6 Resource Conservation and Recovery Act (RCRA) Subtitle C Hazardous Waste  
7 Regulations; and 2) as a solid waste under RCRA Subtitle D Non-Hazardous  
8 Waste Regulations. Both options included dam safety requirements and had strict  
9 new requirements regarding the handling, disposal, and beneficial use of CCRs  
10 except when reused in encapsulated applications (such as ready mix concrete and  
11 the production of wallboard).

12 When the EPA published its proposed ELG revisions, it indicated that it  
13 was working to integrate the ELG rule with the CCR rule. In the CCR proposal,  
14 the EPA said that there could be strong support for a conclusion that regulation of  
15 CCR disposal under RCRA Subtitle D would be adequate because of 1)  
16 potentially lower CCR risk assessment results, 2) the ELG requirements that the  
17 EPA may promulgate, and 3) increased federal oversight such requirements could  
18 achieve. The CCR Final Rule and/or ELG Final Rule result in conversions to dry  
19 handling of fly ash and bottom ash; increased use of landfills; the closure of  
20 existing wet ash storage ponds; and the addition of alternative wastewater  
21 treatment systems. In its ELG proposal, the EPA indicated that the requirements  
22 of the two rules needed to be harmonized before either rule was released. The  
23 CCR rule was published as final as a Subtitle D, non-hazardous waste rule on  
24 April 17, 2015.



1 **Q. PLEASE DESCRIBE THE IMPACT OF THE CCR AND ELG FINAL**  
2 **RULES ON EAST BEND'S OPERATIONS.**

3 A. The ELG Final Rule was published on November 3, 2015. This rule sets new or  
4 additional requirements for wastewater streams from several processes and  
5 byproducts at steam electric generating plants. Some of these wastewater streams  
6 are generated at East Bend Station, including but not limited to fly ash and bottom  
7 ash wastewaters. This rule will require the Company to take action to achieve  
8 compliance that includes conversion of the existing wet ash system to a dry ash  
9 handling system. As part of converting to dry ash handling, new wastewater  
10 treatment systems must be installed. The existing Pond can no longer be used in  
11 its current form as an ash transport water treatment system. Additionally, due to  
12 East Bend site limitations (*e.g.*, proximity to the river, availability of other land,  
13 etc.) the existing Pond must be repurposed through clean closure to comply with  
14 ELG. Compliance with some aspects of the CCR rule began within 6-12 months  
15 after publication, while other actions will require 5 years or more. Compliance  
16 with the ELG Final Rule will begin as early as November 1, 2018, but no later  
17 than December 31, 2023.

18 As expected, the combination of ELG and CCR rule implementation  
19 require East Bend's conversion to dry ash handling (bottom ash). Additionally,  
20 these rules require the initiation of closure of the active wet ash storage Pond;  
21 installation of balance-of-plant wastewater treatment systems, including Pond  
22 repurposing; and otherwise higher operations and maintenance costs for managing  
23 CCR under more stringent disposal requirements.

1 Q. PLEASE EXPLAIN HOW THE CCR AND ELG REGULATIONS IMPACT  
2 DUKE ENERGY KENTUCKY'S ENVIRONMENTAL COMPLIANCE  
3 STRATEGY.

4 A. The CCR Final Rule and ELG Rule have implications to ash handling and  
5 impoundment basins across the industry, not just Duke Energy Kentucky. In Duke  
6 Energy Kentucky's situation, compliance strategies now must include provisions  
7 that necessitate the conversion to dry handling of ash and closure of its existing  
8 Pond and repurposing it in accordance with more stringent CCR and ELG  
9 standards. Specifically, as it relates to East Bend, the CCR Final Rule requires  
10 implementation of an altered groundwater monitoring program for the Landfills  
11 and the Pond. The Company must take additional action, including but not limited  
12 to, lining and closing the Pond for repurposing. As such, there are three separate,  
13 but interrelated projects that must occur at East Bend to bring the station into ELG  
14 and CCR Final Rule compliance. They are as follows:

15 1) Ash Pond Closure – consisting of dewatering, excavation and disposal  
16 of the existing bottom ash in the existing Pond. This work will occur in  
17 two phases with the first between approximately April 2017 through  
18 December 2018; and the latter commencing in December 2018 through  
19 April 2020;

20 2) Retention Basin Construction and Water Re-Direction – consisting of  
21 re-purposing of the existing Ash Pond following ash removal, and  
22 converting it into an East 26 acre and West 14 acre lined industrial  
23 impoundment (Retention Basin). This work will also occur in two phases,  
24 timed in sequence with the Ash Pond Closure; and

1                   3) Dry Bottom Ash Conversion– requiring installation of an under boiler  
2                   bottom ash conveyor to replace the existing bottom ash sluicing system.  
3                   This work is scheduled to commence in March 2017 and be completed by  
4                   May 2018.

5   **Q.   PLEASE DESCRIBE DUKE ENERGY KENTUCKY’S CPCN PROPOSAL**  
6   **IN THIS PROCEEDING.**

7   A.   The subject of this CPCN is the Ash Pond Closure and Retention Basin  
8   Construction and Water Re-Direction Projects. Duke Energy Kentucky previously  
9   filed its CPCN application in Case No. 2016-00268, to address the Dry Bottom  
10   Ash Conversion. The scope of the work contemplated in this CPCN is described  
11   in the Direct Testimony of Company witness Joseph Potts. In general, the work  
12   contemplated in this CPCN includes necessary processes to drain the Pond for  
13   clean closure and repurposing, redirection of existing water runoff and  
14   construction of new process water systems.

15   **Q.   HAS DUKE ENERGY KENTUCKY APPLIED FOR OR RECEIVED THE**  
16   **NECESSARY PERMITS FOR THE CONSTRUCTION?**

17   A.   Yes, Duke Energy has applied for or received the necessary permits or  
18   concurrences to perform pond closure, repurposing of the pond and installing  
19   new process water systems. The permits or concurrences and their respective  
20   status are as follows:

21               1) Application for Permit to Construct Across or Along a Stream and/or  
22   Water Quality Certification and Dam Construction Permit Modification Report  
23   (Application for Stream Construction. This Application for Stream Construction is  
24   to obtain a final Stream Construction Permit for Construction in or Along a Stream.



1 The Company has filed the Dam Construction Permit Modification Report and  
2 anticipates filing the Application for Permit to Construct Across or Along a Stream  
3 and/or Water Quality Certification with the Kentucky Department of  
4 Environmental Protection (KDEP) as soon as it receives the necessary proof of  
5 publication affidavits from the newspapers. The Company does not anticipate any  
6 difficulty in obtaining this permit. A copy of these permit applications, excluding  
7 affidavits, are included as Exhibit 2 to the Company's Application. The Company  
8 will supplement this exhibit with the affidavits upon receipt.

9 2) Exhibit 3 is the Company's Indiana Bat Conservation Memorandum of  
10 Agreement Modification No.2 and Federally Listed Species Coordination Request  
11 and Threatened and Endangered Species Habitat Survey (Tree Clearing Permit  
12 Application). This Tree Clearing Application was filed with the United States  
13 Department of Fish and Wildlife Resources in order to cut and remove trees to  
14 enable the construction around the Pond. The Company does not anticipate any  
15 difficulty in obtaining this permit. Timber removal for this project is subject to  
16 mitigation payments. Duke Energy is in the process of submitting the check for  
17 the mitigation payment to finalize the permitting process. Timber removal must  
18 occur outside of the bat roosting season (October 15th - March 31st). Even if  
19 trees are removed during the approved removal period, in Kentucky, Duke Energy  
20 Kentucky still needs a permit.

21 3) Dewatering Concurrence Letter. A request was submitted to KDEP,  
22 Division of Surface Water, under KPDES Permit #0040444, for regulatory  
23 concurrence involving redirection of flow during construction activities associated  
24 with ash pond ash removal, lining and repurposing to secondary settling basins.

1 This letter was written seeking concurrence from KDEP that the temporary and  
2 permanent redirection of water that presently flows into the existing Pond can  
3 occur and remains consistent with applicable regulatory requirements, including  
4 the Station's KPDES permit. The issue pertains to the management and discharge  
5 of water from Outfall 001 under the current KPDES Permit during the planned  
6 ash removal, lining and repurposing of the existing Pond. Rerouting of the water  
7 is necessary so that the pond can be partitioned into two sections (East and West),  
8 allowing for the work to be completed in phases. A copy of the concurrence  
9 letter is included as Exhibit 4 to the Company's Application.

10 4) The Station Permit. The authority to dispose of ash is contained in the  
11 existing station permit from the Kentucky Division of Waste Management, Permit  
12 number SW00800006. This permit, along with KDEP application form number  
13 7094A, details the various forms of waste that can be disposed of in the onsite  
14 Landfills, including, but not limited to, FGD waste, fly ash and bottom ash  
15 (Generator Waste). A copy of this permit is included as Exhibit 5 to the  
16 Application.

17 5) A concurrence letter from the Kentucky Department of Environmental  
18 Protection (KDEP), Division of Waste Management, Solid Waste Branch,  
19 Activity I.D. No. APE20160010, was received and states conditions under which  
20 closure of the Pond can be undertaken without a permit modification to the  
21 Company's existing Kentucky Division of Waste Management, Permit number  
22 SW00800006. A copy of this letter is included as Exhibit 6 to the Company's  
23 Application.

1 **Q. WILL THE POND CLOSURE AND REPURPOSING AND PROCESS**  
2 **WATER SYSTEMS CONSTRUCTION ALLOW THE COMPANY TO**  
3 **COMPLY THE WITH CCR AND ELG FINAL RULES?**

4 A. Yes. Duke Energy Kentucky must have a way to handle wastewater sources in  
5 compliance with the ELG Final Rule. The Pond repurposing will provide a  
6 necessary wastewater treatment facility in response to ELG. While the driver of  
7 the Company's decision to close the Pond for repurposing is to meet ELG Final  
8 Rule requirements, the new groundwater monitoring requirements contained in  
9 the CCR Final Rule may force the closure of the Pond anyway. As such, the Pond  
10 closure and repurposing project is a proactive step in anticipation of the potential  
11 forced Pond closure likely under the CCR rule.

12 **Q. WHY DOESN'T THE COMPANY WAIT UNTIL THE RESULTS OF THE**  
13 **CCR ANALYSIS TO DETERMINE IF THE POND MUST BE CLOSED**  
14 **UNDER CCR?**

15 A. There are two reasons. First, there is not sufficient available area to construct an  
16 entirely new pond at East Bend so to provide the necessary repository for the new  
17 wastewater streams necessary under the ELG Final Rule. Second, it is not  
18 possible to wait for confirmation from the results of the CCR Final Rule statistical  
19 testing and required groundwater monitoring to determine if the Pond must be  
20 closed under CCR. Doing so would leave East Bend without a pond for handling  
21 wastewater because the CCR rule does not allow sufficient time from when  
22 groundwater monitoring results are analyzed for statistical exceedances to when  
23 the pond can no longer accept any wastewaters if a statistical exceedance occurs.  
24 Closing the Pond and repurposing it in a timely manner is imperative if East



1 Bend is to continue uninterrupted operation, and it remains the most reasonable  
2 and cost effective manner in which to meet both ELG and CCR requirements.

**IV. FILING REQUIREMENTS SPONSORED BY WITNESS**

3 **Q. PLEASE DESCRIBE THE FILING REQUIREMENTS YOU SPONSOR.**

4 A. I sponsor Exhibits 2 through 6, the various permits I previously described.

**V. CONCLUSION**

5 **Q. WERE EXHIBITS 2 THROUGH 6 TO THE COMPANY'S APPLICATION**  
6 **TRUE AND ACCURATE COPIES OF THE ACTUAL PERMITS AND**  
7 **PERMIT APPLICATIONS SUBMITTED?**

8 A. Yes. These exhibits are true and accurate copies of the actual permits, permit  
9 applications, and concurrence letters I described.

10 **Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?**

11 A. Yes.

VERIFICATION

STATE OF OHIO )  
 ) SS:  
COUNTY OF HAMILTON )

The undersigned, Tammy Jett, being duly sworn, deposes and says that she has personal knowledge of the matters set forth in the foregoing testimony and they are true and correct to the best of her knowledge, information, and belief.

Tammy Jett  
Tammy Jett, Affiant

Subscribed and sworn to before me by Tammy Jett on this 2<sup>ND</sup> day of December, 2016.

ADELE M. FRISCH  
Notary Public, State of Ohio  
My Commission Expires 01-05-2019

Adele M. Frisch  
NOTARY PUBLIC

My Commission Expires: 1/5/2019

**COMMONWEALTH OF KENTUCKY  
BEFORE THE  
KENTUCKY PUBLIC SERVICE COMMISSION**

In The Matter of:

The Application of Duke Energy Kentucky, )  
Inc., for a Certificate of Public Convenience and ) Case No. 2016-00398  
Necessity for Water Re-directs and Basin )  
Closure for East Bend Generating Station )

---

**DIRECT TESTIMONY OF  
WILLIAM DON WATHEN JR.  
ON BEHALF OF  
DUKE ENERGY KENTUCKY, INC.**

---

December 2, 2016



**TABLE OF CONTENTS**

	<b><u>PAGE</u></b>
<b>I. INTRODUCTION.....</b>	<b>1</b>
<b>II. DISCUSSION.....</b>	<b>2</b>
<b>III. FILING REQUIREMENTS SPONSORED BY WITNESS.....</b>	<b>4</b>
<b>IV. CONCLUSION.....</b>	<b>4</b>

## **I. INTRODUCTION**

1 **Q. PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2 A. My name is William Don Wathen Jr., and my business address is 139 East Fourth  
3 Street, Cincinnati, Ohio 45202.

4 **Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

5 A. I am employed by Duke Energy Business Services LLC (DEBS) as Director of  
6 Rates & Regulatory Strategy - Ohio and Kentucky. DEBS provides various  
7 administrative and other services to Duke Energy Kentucky, Inc., (Duke Energy  
8 Kentucky or the Company) and other affiliated companies of Duke Energy  
9 Corporation (Duke Energy Corp.).

10 **Q. PLEASE BRIEFLY DESCRIBE YOUR EDUCATIONAL AND**  
11 **PROFESSIONAL BACKGROUNDS.**

12 A. I received Bachelor Degrees in Business Administration and Chemical  
13 Engineering, and a Master of Business Administration Degree, all from the  
14 University of Kentucky. After completing graduate studies, I was employed by  
15 Kentucky Utilities Company as a planning analyst. In 1989, I began employment  
16 with the Indiana Utility Regulatory Commission as a senior engineer. From 1992  
17 until mid-1998, I was employed by SVBK Consulting Group, where I held several  
18 positions as a consultant focusing principally on utility rate matters. I was hired  
19 by Cinergy Services, Inc., in 1998, as an Economic and Financial Specialist in the  
20 Budgets and Forecasts Department. In 1999, I was promoted to the position of  
21 Manager, Financial Forecasts. In August 2003, I was named to the position of

1 Director - Rates. On December 1, 2009, I took the position of Director of Rates &  
2 Regulatory Strategy - Ohio and Kentucky.

3 **Q. PLEASE SUMMARIZE YOUR DUTIES AS DIRECTOR OF RATES &**  
4 **REGULATORY STRATEGY - OHIO AND KENTUCKY.**

5 A. As Director of Rates & Regulatory Strategy - Ohio and Kentucky, I am  
6 responsible for all state and federal rate matters involving Duke Energy Kentucky  
7 and its parent, Duke Energy Ohio, Inc. (Duke Energy Ohio).

8 **Q. HAVE YOU PREVIOUSLY TESTIFIED BEFORE THE KENTUCKY**  
9 **PUBLIC SERVICE COMMISSION?**

10 A. Yes. I have presented testimony on numerous occasions before the Kentucky  
11 Public Service Commission (Commission) and various other state, local, and  
12 federal regulators.

13 **Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS**  
14 **PROCEEDING?**

15 A. The purpose of my testimony is to provide an overview of the Company's  
16 proposed financial and accounting treatment and corresponding rate impact of the  
17 Company's proposal to construct a process water system and basin closure and  
18 repurposing at Duke Energy's East Bend Unit 2 Generating Station (East Bend).

## **II. DISCUSSION**

19 **Q. PLEASE BRIEFLY DESCRIBE THE COMPANY'S APPLICATION IN**  
20 **THIS PROCEEDING.**



1 A. Duke Energy Kentucky is seeking approval of a certificate of public convenience  
2 and necessity (CPCN) to construct new process water systems at East Bend and to  
3 close and repurpose the existing East Bend ash pond (Pond).

4 **Q. WILL THE CONSTRUCTION OF THE PROCESS WATER SYSTEM**  
5 **AND POND CLOSURE AND REPURPOSING MATERIALLY IMPACT**  
6 **DUKE ENERGY KENTUCKY'S FINANCIAL CONDITION?**

7 A. No. the proposed construction will not require an investment sufficient to  
8 materially affect Duke Energy Kentucky's financial condition.

9 **Q. WHAT ARE THE ESTIMATED COSTS OF CONSTRUCTION FOR THE**  
10 **NEW PROCESS WATER SYSTEM AND POND CLOSURE AND**  
11 **REPURPOSING??**

12 A. Based upon information provided by Mr. Delis, the fully loaded total estimated  
13 cost of Pond closure (bottom ash removal and dewatering) is approximately  
14 \$29,016,801.63. The estimated fully loaded cost of construction (internal and  
15 external labor included) for Pond repurposing to a lined retention pond is  
16 approximately \$36,071,634. The total estimated fully loaded costs of construction  
17 for water redirection (internal and external labor included) is approximately  
18 \$28,097,675.

19 **Q. HOW IS THE COMPANY PROPOSING TO FINANCE THE PROJECT**  
20 **CONSTRUCTION?**

21 A. The Company is proposing to finance the construction through continuing  
22 operations and, if necessary, through debt issuances.

1 Q. WILL THERE BE AN IMMEDIATE IMPACT TO CUSTOMER RATES  
2 WITH THE PROJECT CONSTRUCTION?

3 A. No. While the Company will seek to include the cost of construction and  
4 operation and maintenance of the new systems and Pond closure and repurposing  
5 in its electric base rates at some point, the Company is not seeking cost recovery  
6 in this application. The Company may seek to include this project as part of an  
7 overall environmental compliance plan and recovery mechanism pursuant to KRS  
8 278.183 or, alternatively, it may seek recovery through a traditional base rate  
9 case. A final decision in that regard has not yet been reached; however, in either  
10 case the Company acknowledges that Commission approval will be required in  
11 order to recover these costs.

**III. FILING REQUIREMENTS SPONSORED BY WITNESS**

12 Q. PLEASE DESCRIBE THE FILING REQUIREMENTS YOU SPONSOR.

13 A. I sponsor the financial exhibit contained in Exhibit 1 to the Company's  
14 Application.

15 Q. WAS EXHIBIT 1 TO THE COMPANY'S APPLICATION PREPARED BY  
16 YOU OR AT YOUR DIRECTION?

17 A. Yes.

**IV. CONCLUSION**

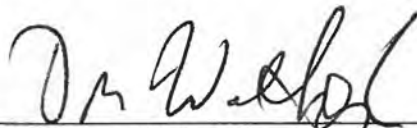
18 Q. DOES THIS CONCLUDE YOUR PRE-FILED DIRECT TESTIMONY?

19 A. Yes.

VERIFICATION

STATE OF OHIO )  
 ) SS:  
COUNTY OF HAMILTON )

The undersigned, William Don Wathen Jr., Director of Rates & Regulatory Strategy – Ohio and Kentucky, being duly sworn, deposes and says that he has personal knowledge of the matters set forth in the foregoing testimony and they are true and correct to the best of his knowledge, information, and belief.

  
\_\_\_\_\_  
William Don Wathen Jr., Affiant

Subscribed and sworn to before me by William Don Wathen Jr. on this 2<sup>ND</sup> day of December, 2016.

ADELE M. FRISCH  
Notary Public, State of Ohio  
My Commission Expires 01-05-2019

  
\_\_\_\_\_  
NOTARY PUBLIC

My Commission Expires: 1/5/2019